

1 STATE OF MICHIGAN

2 STATE OFFICE OF ADMINISTRATIVE HEARINGS AND RULES

3 In the matter of: File Nos.: GW1810162 and
MP 01 2007
4 The Petitions of the Keweenaw
Bay Indian Community, Huron Part: 31, Groundwater
5 Mountain Club, National Discharge
Wildlife Federation, and 632, Nonferrous
6 Yellow Dog Watershed Metallic
Environmental Preserve, Inc., Mineral Mining
7 on permits issued to Kennecott
Eagle Minerals Company. Agency: Department of
8 _____/ Environmental
Quality
9 Case Type: Water Bureau
10 and Office of
11 Geological
Survey

12 D R A F T T R A N S C R I P T

13 HEARING - VOLUME NO. XXXVIII (38)

14 BEFORE RICHARD A. PATTERSON, ADMINISTRATIVE LAW JUDGE

15 Constitution Hall, 525 West Allegan, Lansing, Michigan

16 Monday, July 14, 2008, 9:30 a.m.

17 APPEARANCES:

18
19 For the Petitioner MR. ERIC J. EGGAN (P32368)
20 Keweenaw Bay Indian Honigman Miller Schwartz and Cohn LLP
Community: 222 North Washington Square, Suite 400
21 Lansing, Michigan 48933-1800
(517) 377-0726
22
23
24
25

1 For the Petitioner MR. BRUCE T. WALLACE (P24148)
Huron Mountain Club: Hooper Hathaway Price Beuche & Wallace
2 126 S. Main Street
Ann Arbor, Michigan 48104-1945
3 (734) 662-4426

4 For the Petitioners JEFFREY K. HAYNES (P25140)
Yellow Dog Watershed Beier Howlett, PC
5 Preserve and National 200 E. Long Lake Road, Ste. 110
Wildlife Federation: Bloomfield Hills, Michigan 48304
6 (248) 645-9400
and
7 F. MICHELLE HALLEY (P62637)
National Wildlife Federation
8 PO Box 914
Marquette, Michigan 49855
9 (906) 361-0520

10 For the Respondent ROBERT P. REICHEL (P31878)
Michigan Department of Assistant Attorney General
11 Environmental Quality: Environment, Natural Resources and
Agriculture Division
12 6th Floor, Williams Building
525 West Ottawa Street, PO Box 30755
13 Lansing, Michigan 48909
(517) 373-7540

14 For the Intervenor RODRICK W. LEWIS (P43968)
15 Kennecott Eagle SARAH CATHERINE LINDSEY (P68544)
Minerals Company: CHRISTOPHER J. PREDKO (P56040)
16 Warner Norcross & Judd LLP
2000 Town Center, Suite 2700
17 Southfield, Michigan 48075
(248) 784-5000

18
19
20 RECORDED BY: Marcy A. Klingshirn, CER 6924
Certified Electronic Recorder
21 Network Reporting Corporation
1-800-632-2720
22
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1 Lansing, Michigan

2 Monday, July 14, 2008 - 9:42 a.m.

3 REPORTER: Do you solemnly swear or affirm the
4 testimony you're about to give will be the whole truth?

5 MR. PARKER: I do.

6 JACK PARKER

7 having been called as a rebuttal witness by

8 the Petitioners and sworn:

9 DIRECT EXAMINATION

10 BY MS. HALLEY:

11 Q Good morning.

12 A Good morning.

13 MS. HALLEY: For the record, Mr. Jack Parker is
14 here this morning as a rebuttal witness. Just a note of
15 interest, today is Mr. Parker's birthday, and he assures me
16 that he is 55 today.

17 JUDGE PATTERSON: 55?

18 MS. HALLEY: 55.

19 JUDGE PATTERSON: More or less.

20 THE WITNESS: I just swore to tell the whole
21 truth.

22 MS. HALLEY: Notice I didn't ask you.

23 Q Okay. Mr. Parker, have you had an opportunity to review the
24 testimony and various exhibits and new reports that have
25 entered during the course of this hearing related to the

1 following witnesses? Mr. Ware?

2 A Yes.

3 Q Dr. Carter?

4 A Yes.

5 Q Mr. Beauchamp?

6 A Yes.

7 Q Dr. Stone?

8 A Dr. who?

9 Q Stone.

10 A Yes.

11 Q Ms. Arlaud?

12 A Yes.

13 Q And Mr. Blake?

14 A Yes.

15 Q Did I miss any?

16 JUDGE PATTERSON: What was the one before Mr.
17 Blake?

18 MS. HALLEY: Before -- Ms. Arlaud. She testified
19 about blasting.

20 JUDGE PATTERSON: Oh, okay.

21 MR. STAPLETON: Arlaud (pronouncing); pronounced
22 Arlaud. You may not have recognized it.

23 Q Mr. Parker, did you and I develop a slide show together to
24 guide your testimony today?

25 A We did.

1 Q Could you read slide number 2?

2 A It says, "KEMC's crown pillar stability analysis is flawed
3 and misleading."

4 Q Do you still agree with that statement even after reviewing
5 all the testimony and various exhibits in this case?

6 A Even more strongly than I did before.

7 Q Mr. Parker, you are familiar with the RMR system for
8 classifying rocks; right?

9 A Yes.

10 Q Now, you have developed an opinion about the adequacy of
11 relying on the RMR system for characterizing rock masses?

12 A Yes.

13 Q What is your opinion?

14 A In most --

15 MR. STAPLETON: Objection, your Honor. This
16 witness testified and offered that opinion in his direct
17 exam in this case and explained the basis for his opinion.
18 It's needless repetition.

19 THE WITNESS: I'd like to put it even more
20 strongly than I did before.

21 MR. STAPLETON: Need a ruling on that objection,
22 your Honor.

23 JUDGE PATTERSON: Anything, Ms. Fox?

24 MS. HALLEY: Well, your Honor, it is true that
25 there will be some overlap but very little, I assure you.

1 And all of Mr. Parker's testimony is related directly to
2 testimony from the Intervenor's witnesses. And as you see,
3 we'll go through the slides, and the very next line is Mr.
4 Beauchamp's testimony that is linked directly to what we're
5 talking about. We're not going to belabor any of these
6 points. We know that we've already discussed it. But it's
7 important, I think, to refresh the memory --

8 JUDGE PATTERSON: All right. Go ahead. I'll
9 overrule the objection.

10 MS. HALLEY Thank you.

11 Q Go ahead, Mr. Parker.

12 A I'd like to remind you where I'm coming from. I'm 70-some
13 years old, and I've had 60-some years in mining industry, in
14 and around mines, practical. I went to school, too. But
15 I'm relying mostly on what I have seen and learned in the
16 mines. And after spending the last two weeks going through
17 the application, the testimony, all of the transcripts over
18 and over again, I come out with a feeling that they are
19 mostly useless -- useless. They're based on assumptions
20 which are based on assumptions which are based on
21 assumptions and so on. In reality, they are useless. And
22 it made me feel sick to have to argue with stuff which is
23 not valid. That's how I feel about RMR's, RQD's and all
24 that stuff. And I think that I can show why.

25 Q The quote up on the screen right now is from Intervenor's

1 Exhibit 305. And the underlined sentence is referencing the
2 numbers, meaning RMR numbers, which is the -- the title of
3 this document is the RMR, "Rock Mass Classification for
4 Jointed Rock Masses." And it says, "The numbers produced
5 are incorrect because they do not have a feel for the rock
6 mass." Do you believe, Mr. Parker, that the Intervenor's
7 witnesses, the list that we just went over, who were
8 responsible for the rock mechanics in the application and in
9 this case -- do you believe that they have a feel for the
10 rock mass?

11 A I say obviously not. Can I comment on this?

12 Q Please.

13 A I just included in my discussion with Ms. Halley several
14 references like this to show that I am not alone in thinking
15 that there's some question about the value of this kind of
16 analysis Laubscher shows here that you better be careful
17 with those numbers. It's not gospel.

18 Q Mr. Parker, on slide 4, there's an excerpt from Mr.
19 Beauchamp's testimony in which there was a discussion about
20 how many of the cores he had actually seen. And he
21 concluded that he had seen probably 20. And at that time,
22 there would have been about 109 bores total during the
23 development of the application. In your opinion, is looking
24 at 20 bores enough out of a rock mass of this size to
25 develop any sort of sound opinion?

1 A No. Might I enlarge that opinion a little bit? The cores
2 are about 2 inches in diameter. The holes are 100 feet, 200
3 feet apart. And are we expected to believe that the cores
4 represent all of that rock mass? That, of course, is
5 ridiculous.

6 Q Now, Mr. Parker, on this slide is included discussion about
7 what we were hearing or having a little debate about an
8 exhibit. And in the course of that discussion, it became
9 clear that Andrew Ware was going to be the only person from
10 Kennecott to testify about the data collected regarding the
11 cores. Now, in the course of reviewing the testimony, have
12 you seen any testimony from any witness that -- in which
13 they actually verified the cores, they verify what happened
14 as the cores were coming out of the ground and verify the
15 logging? Have you seen any of that anywhere in the course
16 of this proceeding?

17 A No, I did not. And that's why I think that practically all
18 the testimony that we have heard from the other side and
19 actually from our side, too -- much of it -- is not
20 independent. They did not see the basic data which came
21 from the cores.

22 Q Is it still your belief, Mr. Parker, that, in order for
23 anybody to do a real assessment of the stability of the
24 crown pillar, they would have to inspect every core that's
25 available?

1 A They should. They would be negligent if they did not.

2 MS. HALLEY: Just for the record, I want to be
3 clear. The table that's being discussed in the course of
4 this discussion is on -- included in Intervenor Exhibit 269,
5 which we can pull up if we need to. But it's sort of the
6 big list with all the numbers from the five boreholes.
7 We'll see it in Mr. Vitton's testimony, too. But that was
8 what was being discussed here, actual core data.

9 Q So at the time that Mr. Beauchamp examined probably 20,
10 there are about 109 cores. And I believe there's been
11 testimony that now there are probably over 200 cores
12 available. Now, without making a determination about
13 whether 200 or 109 is an adequate total number of cores,
14 just to be clear, it's your view that every single core
15 available needs to be examined, logged and verified?

16 A Yes, it is. That's the short answer. Further answer would
17 explain most people who work in this kind of a mine -- it's
18 not a simple coal seam or anything like that. It's a
19 complicated, intricate orebody or orebodies. And you could
20 never have enough information to define it accurately. And
21 we say that you'll understand the orebody once you've got it
22 all mined out -- it's understood. That's a small sample.

23 Q Okay. And the second point here is that none of Kennecott's
24 witnesses personally verified the accuracy or methods of the
25 core logging, the drilling procedures or the data gathered

1 in those processes. Do you still agree with that statement?

2 A I wasn't here when you talked to Andrew Ware.

3 Q But you read his testimony?

4 A Yes. I think he did refer to it once in awhile but not in
5 great detail.

6 Q Did he personally verify the accuracy?

7 A I don't think so.

8 Q And likewise with the driller's logs; is that true?

9 A It seemed to be apparent that nobody mentioned those logs,
10 although they should have very definitely.

11 Q In reviewing all of the testimony related to rock mechanics,
12 have you seen any of the data from the driller's logs?

13 A No.

14 Q Do you believe that is critical to analyzing a rock mass?

15 A Of course. And excuse me. But this is where I get my
16 feelings from. When that kind of information, that
17 important information, is withheld, I get suspicious.

18 Q Now, on slide 7, Mr. Parker, is an excerpt from Wilson
19 Blake's testimony. I believe you were here when Wilson
20 Blake testified; right?

21 A Yes.

22 MR. REICHEL: Your Honor, I'm going to interpose
23 an objection. The record will reflect that Mr. Parker
24 testified after Mr. Blake. We took Mr. Blake out of order.
25 There was ample opportunity on direct examination.

1 MR. HAYNES: Your Honor, if I may, Mr. Blake
2 testified on Friday of the first week of the hearing. Mr.
3 Parker testified, I think, on Wednesday of the first week of
4 the hearing.

5 MR. REICHEL: I stand corrected.

6 JUDGE PATTERSON: Okay. That was my recollection.

7 Q Mr. Parker, in this discussion with Wilson Blake, did he
8 agree with you that he doesn't do RQD's and RMR's either?

9 A I don't think that he said it to agree with me. He just
10 said --

11 Q He said, "I don't do RQD's, RMR's"; right?

12 A I remember that he chuckled when he was asked that question
13 and said, "I dropped that" -- I've forgotten -- "I quit
14 doing that years ago," indicating, I think, that his work,
15 which is mostly in the mines, not theoretical, has shown
16 him, too, that there's not much value in it.

17 Q Did it strike you as odd in any way that Mr. Blake, who
18 admittedly doesn't do RQD's and RMR's, was selected as the
19 reviewer on behalf of the DEQ to review an application that
20 relies almost solely on RMR's and RQD's?

21 MS. LINDSEY: Objection to the characterization of
22 the testimony, your Honor. That's not a fair representation
23 of the testimony. There was substantial testimony about
24 geophysical work done for this project. There was
25 substantial testimony about drilling and characterization of

1 any features or looking for these so-called faults, as you
2 may recall, orienting these things in space and so forth.
3 And that's certainly not a fair characterization of the
4 record. And, in fact, I might add there was substantial
5 testimony by both Mr. Carter and Mr. Beauchamp about the
6 various ways they examined the potential stability of the
7 crown pillar and the rock and that included, as the court
8 may recall, looking at all of the RQD data and all the RMR
9 data and separate models that included a further
10 probabilistic analysis that included the very kind of
11 analysis that Mr. Parker wants to rely on; that is,
12 examining the physical properties of the rock themselves.
13 It included more simplistic analyses of the width of the
14 open spans as opposed to the thickness of the crown pillar.
15 So it is very much an unfair and inaccurate characterization
16 of the record evidence in this case.

17 MS. HALLEY: I'll withdraw that question.

18 JUDGE PATTERSON: All right.

19 MS. HALLEY: We'll go at it a different way.

20 Q Mr. Parker, from your reading of the application and the
21 subsequent materials, is it your understanding that the vast
22 majority of the conclusions drawn by the Intervenors in this
23 case related to the rock mechanics and the stability of the
24 crown pillar rely on the RMR classification system?

25 A Yes. They used that as a basis for the conclusions.

1 Q Okay. Now, given that fact, I believe you were about to say
2 why you believe that Wilson Blake made this statement. We
3 were discussing why RMR's are not -- why they might be a
4 tool but they shouldn't be the primary basis for a rock
5 mechanics analysis.

6 MR. REICHEL: Objection. Leading.

7 MS. LINDSEY: Well, again, your Honor, it's
8 straightforward that he was asked the same question -- same
9 series of questions during his earlier examination. We
10 heard, I think, completely Mr. Parker's views about the --
11 his reliance on the older methods of kicking the rock and
12 smelling the rock and so forth and his lack of any
13 competence in the more modern deterministic methods. So
14 there's no new ground here. There's no specific rebuttal
15 that's been identified here. I guess it's, you know,
16 closing argument. And as we've indicated, the law does not
17 contemplate that kind of taking up the court's time and the
18 parties' time to make closing argument in one's rebuttal
19 case.

20 A May I comment, please?

21 Q It's up to Judge Patterson.

22 JUDGE PATTERSON: Well, I need to rule on it. It
23 was a leading question. I'll sustain the objection on that
24 basis.

25 Q Mr. Parker, do you agree with --

1 A Excuse me, Ms. Halley, but could I comment on what Mr. Lewis
2 just said?

3 Q That's up to Judge Patterson.

4 JUDGE PATTERSON: No. You have to respond to
5 questions, Mr. Parker.

6 Q Do you agree with what Wilson Blake is saying here; look at
7 the rock, see how it's behaving, and then presume whether
8 it's good, poor or fair? Do you agree with that approach in
9 a general way?

10 A That's what I do, yes.

11 Q And according to what you've read in the application and in
12 the testimony and in the subsequent exhibits and Power
13 Points, do you see any evidence that anybody actually did
14 the type of analysis you and Mr. Blake agree are necessary
15 and responsible?

16 A They talked about the initial crude way of determining the
17 strength of the rock where you hit it with a hammer or you
18 scratched it with a knife and that sort of thing. In that
19 sense, they were looking at the rocks.

20 I'd like to comment on Andrew Ware's testimony. I
21 think that it came over as if from a profession geologist
22 who knew what he was doing. I like that -- Andrew Ware's.
23 And I think that, when he was asked these kind of questions,
24 his responses were a little bit cagey as if he did not want
25 to offend anybody. I would go to him if I wanted good

1 information.

2 Q Are RQD's one of the factors included in the RMR
3 calculation?

4 A Yes. That's where it begins.

5 Q Now, if we were going to look at RQD's, do you believe that
6 they are reliable as a way to classify the strength of a
7 whole rock mass?

8 A In a limited sense, yes. If RQD's run very high like close
9 to 100 percent, I would expect to find good looking rock.
10 If they were intermediate, I think that depends quite a bit
11 on judgment. If they were low, I'd say they are not good
12 rock and I would not want to build structures in them. So
13 up to that point, I'd say it's useful.

14 Q How about the process of assigning an RQD to begin with? Is
15 it possible for that process to yield different results
16 based on the direction on which holes are drilled and that
17 sort of thing?

18 A Yes.

19 Q Could you explain -- this slide discusses how RQD's could be
20 very different, let's say, for example, that were in an area
21 with bedding plains. And if you drill one horizontally and
22 one vertically, could you end up with very different RQD's?

23 A Yes, very different.

24 Q Pardon me?

25 A Very different.

1 Q Okay.

2 A Example?

3 Q Sure.

4 A Suppose everybody's tabletop was one bed in a series of
5 bedded rocks like this, layers on top of each other. And I
6 drilled a hole horizontally. And I would normally want to
7 start my hole in a good looking bed just so I get some
8 results. I wouldn't want to start my hole in rubble. So
9 I'd look for a good bed -- good, thick bed. And then if I
10 went horizontally, there's a good chance that I would stay
11 in that bed. And I would quite likely recover a full run, 3
12 meters for them; 10 feet roughly, of core in one piece.
13 That sometimes happens. That, of course, would be assigned
14 an RQD of 100. And it would represent that core that you
15 got. But if you had inclined your hole or if the beds were
16 inclined, you would be crossing from one into another, into
17 another, into another, and the core would come out in many
18 pieces. That would be an RQD of 60, 40 or very close to 0
19 depending how thin the beds were. And you're in the same
20 rock mass, so you've got two widely different results from
21 the same rock mass. So one of them is not representative;
22 neither of them is representative.

23 Q So when that RQD value was incorporated into an RMR process,
24 that RQD value would take with it unwarranted confidence in
25 what that rock actually looked like; is that --

1 MR. REICHEL: Objection. Leading.

2 A Can I give you another example?

3 JUDGE PATTERSON: Sustain that. You can rephrase
4 it.

5 A Could I give you another --

6 Q Do you believe that RQD's especially in a situation like
7 what you described carry with them unwarranted confidence?

8 A If you stayed in the same bed, yes. Can I give you another
9 example?

10 Q Sure.

11 A The determination of that number, RQD, depends on length of
12 the specimens, the pieces of core, as they come out of the
13 hole. If it so happens that all of the pieces were longer
14 or equal to the length which you were looking for to
15 determine what RQD is going to be, say, 8 centimeters or 10
16 centimeters, whatever it is, you could have in your box
17 eight or ten pieces which just marginally made it. And you
18 look at that, and you'd say this rock is badly broken, and
19 yet because those pieces were of a certain length it would
20 still get an RQD of 100 and you'd be misled. And everybody
21 who followed and every calculation that's based on that
22 would be wrong.

23 Q Now, in a situation like that where the RQD's are misleading
24 and appear -- they are assigned a value that's too high to
25 actually represent the rock mass, what impact does that

1 have, then on, say, an RMR calculation or even, you know,
2 not necessarily including that in the RMR calculations but
3 just an assessment of the strength of the rock mass?

4 A Well, the statisticians and the modelers like to average
5 these values. And if you include those, they skew the
6 averages. In the first case where your RQD comes out too
7 high, they skew it in favor of stability.

8 Q Now, this material came from a report developed, I believe,
9 at the Cleveland Cliffs Mines in Marquette County?

10 A Yes.

11 Q Can you -- I'm not sure we need to read this whole thing.
12 But could you explain to us what the United States Bureau of
13 Mines reports concluded from their investigation of the
14 Cleveland Cliffs Mines?

15 MR. REICHEL: Excuse me, Counsel. Is this quoted
16 document an exhibit in this proceeding?

17 MS. HALLEY: No, it is not.

18 MR. REICHEL: I don't think there's a foundation
19 that --

20 THE WITNESS: Both sides quoted from it.

21 MR. REICHEL: Your Honor, I don't think there's a
22 foundation for this witness' reliance on this or its
23 relevance to this proceeding.

24 MS. HALLEY: Well, this particular slide is a
25 demonstrative exhibit, and it is relevant because we are

1 talking about the effects of faults and how those faults
2 affect the rock mass. And I think, your Honor, you see
3 moving forward we will show and Mr. Parker will rebut this
4 notion that somehow the core that was of very poor quality
5 in some instances for long runs was left out of the analysis
6 and ignored. And this is directly related to that. And
7 this material comes from the region in which the Eagle Mine
8 would be.

9 MR. REICHEL: Your Honor, again I don't think that
10 that addresses the substance of it. The fact is there's no
11 testimony in this record that I'm aware of that establishes
12 that conditions observed at the Cleveland Cliffs iron mine
13 site 50 or more years ago, whatever the date of this is, are
14 probative of the conditions at issue in this case.

15 MS. HALLEY: But certainly, your Honor, there are
16 faults in this site. And that's the most relevant part of
17 this document where the authors are discussing the surface
18 of the faults and how that impacts the quality of the rock
19 mass.

20 JUDGE PATTERSON: All right. I'll allow you to
21 pursue it.

22 A We will be using this information to rebut some of the
23 comments on the Athens Mine, too.

24 Q Right.

25 A I'd like to include this because it shows that this is not

1 new thinking, that we have to be cautious about using
2 numbers to describe rocks. The Bureau of Mines did this
3 work in collaboration with Cleveland Cliffs, a famous effort
4 of cooperation. They did a lot of measuring, you know,
5 hundreds of measurements of rock strength in a laboratory.
6 And then they come back and they say, "But be careful how
7 you use these numbers." And Burt Boyum, who was the chief
8 geologist at Cleveland Cliffs Iron wrote this piece, which I
9 quoted. And he said -- and I agree with him -- that it's
10 much more important to go look at the structure -- the rock
11 structure than it is to get the numbers on the individual
12 little pieces of rock, because they're not representatives.
13 In his last sentence there, I think I can read it, "The
14 write has in his office a 10 foot core of diorite" -- about
15 the height of this ceiling -- in one piece, a 10 foot core
16 of diorite which appears to be massive and uniform, which
17 would tell you if you weren't careful, that the rock mass
18 was excellent, RQD's 100 and all that. Then he goes on,
19 "Actually only a few feet away from where this core was
20 obtained is a major fault surface" -- that's a major
21 fracturing in the rock. "Tests on this particular diorite
22 might lead one to certain values and yet the mass effect of
23 that diorite is" -- I don't think that's quite right -- "no
24 better than surface of the fault itself." The core does not
25 represent that rock mass. Any measurements you make on the

1 core therefore are not representative. And if you rely on
2 them, then you're being misled, period.

3 Now may I comment on what Mr. Lewis said? Ask me
4 what I thought.

5 JUDGE PATTERSON: There needs to be a question,
6 Mr. Parker.

7 Q Well --

8 A It's important.

9 Q We'll come back to it. But for now do you believe based on
10 your review of the testimony and the various materials
11 presented in this case and in the application, that, in
12 fact, Kennecott has done exactly what Mr. Boyum was warning
13 us against here, relied on relatively good cores while
14 completely ignoring poor quality cores and therefore
15 misleading one about the stability of the rock mass overall?

16 MR. REICHEL: Objection. Leading.

17 JUDGE PATTERSON: Sustain it.

18 Q Mr. Parker, do you believe that Kennecott has done exactly
19 what Mr. Boyum was warning them against doing?

20 A They have done that.

21 Q How so?

22 A They and many other people, too.

23 Q How did it occur in this particular instance?

24 A As we've discussed, I have seen many, many errors in the
25 application and in some of the testimony, too. So when you

1 say "how did they do it?" there's some question about how
2 they did these things. But in general, they measured or
3 said they measured the strength of the rock using standard
4 tests, which as they point out here -- the Bureau of Mines
5 point out -- can be misleading. That's the very start of
6 it, the very first thing you're going to build your case
7 on -- from. I'd like to add a little bit to that. And
8 people -- some people have come to believe that results such
9 as those compressive strengths are gospel and useful and can
10 be reliable, but they're wrong.

11 Q Now, this slide shows testified from Mr. Ware in which he
12 was asked the question whether the lower rock quality which
13 we've been calling major structures or sometimes discrete
14 features, were included in RMR calculations by Golder. And
15 his answer indicates that indeed they were not. Is that
16 your understanding of this exchange with Mr. Ware?

17 A Yes.

18 Q Now, have you seen anything in the testimony or any of the
19 exhibits that indicate anything other than what Mr. Ware
20 said here, that those things were not included?

21 A I gave him five points for being honest.

22 Q Okay. Now, based on the paper we just looked at from the
23 U.S. Bureau of Mines in which the last sentence says, "The
24 mass effects of that diorite is no better than the surface
25 of the fault itself," what's your opinion about this

1 practice that Kennecott used of not including poor quality
2 rock in the RMR calculations?

3 A I would characterize it as misleading, deceptive or worse.
4 It's intentional.

5 Q Pardon?

6 A It apparently was intentional. I don't think anybody -- a
7 geologist, mining engineer, in his right mind would have
8 done that by accident. And let me finish that little bit.
9 I think that anybody else, mining engineer, geologist or
10 writer, would have caught that and corrected it. Nobody
11 did. Of all of the reviewers and experts who read that
12 stuff and the DEQ, too, nobody caught it. I say what's
13 going on here? Do they know what they're talking about?
14 And I get the answer back; it's no.

15 Q Now, this is an excerpt from Wilson Blake's testimony
16 discussing this very same issue about his inquiry about
17 where the RQD was 0 or low the RMR was not calculated.
18 That's what he was told according to his testimony. And
19 then he was asked, "Is that an acceptable practice?" And
20 his answer was, "I don't -- I -- well, it's certainly not --
21 I would presume it's not normally done." Do you agree with
22 Mr. Blake or disagree with Mr. Blake?

23 A I'd say that last one was one of his cagey answers. The
24 middle one, that remains a mystery to this day -- would have
25 been more straightforward.

1 Q Well, I believe Mr. Blake is saying that, leaving out low or
2 0 RQD's from an RMR calculation is not normally done.

3 A I would presume. But then again he's probably never seen it
4 before. I don't know.

5 Q Do you agree with Mr. Blake that leaving out RQD's from an
6 RMR calculation is not the usual course of business?

7 A Yes. You have to have it. It's in the formula.

8 Q Excuse me?

9 A You have to have it. It's in the formula.

10 Q And we're not going to go back to your exhibit. But if you
11 recall during your direct testimony, you had an exhibit in
12 which you had red-lined tables of RQD's and RMR's and had
13 illustrated large portions of core where there had been no
14 RMR's calculated; right? Do you remember that?

15 A Yes.

16 Q And those areas by and large were areas where the RQD's were
17 very low or 0; correct?

18 A Yes.

19 MR. REICHEL: Objection. Leading and repetition
20 of direct testimony.

21 JUDGE PATTERSON: I think it was leading. I'll
22 sustain that.

23 Q What does -- Mr. Parker, what does this picture represent;
24 do you know?

25 A It's a photograph of one box which is about 10 feet or core

1 from hole 62, which is on the eastern flank of the orebody
2 very close to the contact with the peridotite -- soapstone.
3 Excuse me. Soapstone.

4 Q And generally speaking, if you were to pull this core out of
5 the hole and look at it, what would your reaction be to
6 the --

7 A I'd say a rude word.

8 Q Pardon me?

9 A I'd say a rude word, and so would anybody else who knew his
10 stuff.

11 Q All right. Would you characterize it as good, fair or poor?

12 A Very poor.

13 Q Very poor. All right. So that slide we just saw would fall
14 into the category of rock that was ignored in the RMR
15 calculations; right?

16 MR. REICHEL: Objection. Leading.

17 A That's one kind.

18 Q Pardon me?

19 A There was --

20 JUDGE PATTERSON: Can you rephrase the question?

21 It was leading.

22 Q The core photo we just saw from hole 62, you classified that
23 as very poor?

24 A Yes.

25 Q Okay. And based on your review of the testimony, would rock

1 that looks like that have been included in your RMR
2 calculations?

3 A I don't know by that particular box. But a lot of it was,
4 yes.

5 Q Now, that particular box, very poor rock. Do you -- you
6 reviewed all the core photographs that we had; right? From
7 eight holes?

8 A I looked at ours and I looked at Wilson Blake's three cores.

9 Q Okay. Taking it 100?

10 A Yeah.

11 Q In the course of reviewing those photographs, is this sample
12 some outlier that's a much lower quality than all of the
13 rest of the rock or is it fairly representative of a
14 significant amount of the rock?

15 A It's one of the worst.

16 Q Okay. Are there other sections of core that are very poor
17 quality?

18 A Yes.

19 Q How many roughly; do you know? Many or just a few?

20 A In the cores that I looked at?

21 Q Uh-huh (affirmative).

22 A Which is a small proportion; right?

23 Q Yes. I understand.

24 A And it was a small proportion, because that's all they gave
25 us. All right. Well, considering the significance of the

1 project and the significance of the analysis, I'd say there
2 was a lot of it.

3 Q There's a lot?

4 A A lot of this bad core.

5 Q At what depth in the crown pillar does this type of core --
6 the very poor quality, as you put it -- where do we most
7 often find that?

8 A It tells you from and to. Those are the depths in meters.
9 This particular hole was just about vertical. Therefore
10 from 21 meters, multiply that by 3. It's 60-some feet down
11 to 23. That's that particular box. Multiply that by 3, and
12 it's getting close to 75 feet. Those are the depths
13 represented here.

14 Q Generally speaking, the poor quality rock is located in what
15 area of the bedrock; upper, middle, lower?

16 A Well, this, I believe, is due to fracturing as the
17 peridotites, the intrusives, thrust up through the other
18 rocks. Because that's where I got the contact of the two.
19 And I think that there was something violent going on there.
20 And you can -- for the cores, you can really angle the
21 bedding and see that sort of thing. Things got screwed
22 around when it thrust its way violently through. So that is
23 typical of some of the contact zones. And then there are
24 other places within the orebody and within the siltstones
25 where there are other faults, fracture systems. It's

1 typical of those. But I think most important in this
2 document -- these documents is that the upper portion of
3 many of the core holes has rock like this probably because
4 of weathering. And that represents the upper part of the
5 crown pillar. So if we say there are 20 meters of this
6 stuff up there that's ignored -- the bad stuff is ignored
7 and we say that the crown pillar is 60 meters thick, that's
8 wrong, because of the upper 20 meters, 15 meters we might
9 get -- and we could look at those if you want -- is
10 worthless. In fact, it's worth than worthless, because it
11 represents a dead load on the good rock that there is there.
12 You know, as I --

13 Q So, in effect, it diminishes the thickness of the crown
14 pillar by the length of the very poor quality core?

15 MR. REICHEL: Objection. Leading.

16 A I'd say the effective thickness is there, but it's no good.
17 For us, it's no good. And I'd like to add to that that I
18 saw nobody complaining about that in all the reviews that
19 were made. Nobody seemed to catch onto that. I say, "Why
20 not? Did you know of anybody who knew something about
21 rocks?" No, apparently not.

22 Q Not through any of Kennecott's review?

23 A Pardon?

24 Q Nobody who did reviewing for Kennecott commented on that?

25 A I didn't see any adverse comments.

1 Q How about for the DEQ?

2 A How about --

3 Q Did anybody from the DEQ comment on that particular issue?

4 A No. Apparently they accepted it. Sainsbury might have
5 complained.

6 Q While we're on the topic of Sainsbury, have you seen
7 anything in the testimony or any of the subsequent material
8 that's come into evidence during the course of this
9 proceeding that either makes you agree with Dr. Sainsbury's
10 criticisms of the procedures or methods used by the company
11 or that makes you disagree with his analysis?

12 A I think the answer to that question is yes. But do you want
13 me to try to expand that?

14 Q Please.

15 A Although we come from different backgrounds -- his is more
16 academic and scientific and mine is all mining -- we came to
17 pretty much the same conclusions. I say the application was
18 worthless. He said that it was high school stuff and
19 questionable and not defensible or his words, which I looked
20 up in the dictionary and it said cannot be supported in
21 fact. That's what I say. They're all wrong. And we know
22 what happened to his testimony.

23 Q The last point on this slide -- I think we've covered the
24 first two. But the last point is discussing the strength of
25 the rock in the crown pillar. And what did the company

1 characterize the crown pillar as? What type of rock?

2 A The Beauchamp work, geotechnical, after measuring strengths
3 of rock of several different kinds and recognizing that
4 there were several different kinds of rock in the crown
5 pillar, they chose to use the properties of the best as if
6 it were representative. I shake my head. I can't believe
7 it.

8 Q Have you had the opportunity to review the lithology data --

9 A Yes.

10 Q -- related to the holes in the crown pillar?

11 A Yes. That was very useful.

12 Q And what is your conclusion about what, in fact, the crown
13 pillar is made up of? What type of rocks?

14 A Peridotite, feldspathic peridotite, pyroxene, gabbro,
15 siltstone, sandstone, hornfels. I think that's it.

16 Q Are there significant portions of the types of rock that are
17 not peridotite?

18 A Yes, very significant.

19 Q What are those?

20 A Especially around the fringes. In the latest evaluation of
21 the crown pillar, Beauchamp for Golder for Kennecott
22 included about 26 holes more than the original. And that
23 was so that they could include a perimeter around the ore,
24 which is the right thing to do. And so that's how 62 got
25 into -- it's a really bad one and it found its way in there.

1 But to claim that the rock was essentially peridotite with
2 this high strength is wrong, false, misleading, deceptive.

3 Q Is peridotite the strong- -- does peridotite have the
4 strongest strength of the various rocks that make up the
5 crown pillar?

6 A With the exception of hornfels, and I question the use of
7 the high number, which was attributed to hornfels. That's
8 because hornfels is the rock which has been baked and
9 changed chemically at the contact. Juices and heat come out
10 of the intrusive and alter the surrounding rock. And
11 sometimes there's a lot of silica in that, which makes it
12 hard and brittle. And when they come up with a really high
13 number, I think it's one of those cases where the
14 investigator picked a nice piece of rock because it looks
15 good and I'll test -- that's the one I'll test. And he got
16 the high results ignoring the shattered hornfels. So
17 essentially they used the highest strength even though there
18 was a lot of that shattered siltstone available.

19 Q And did you see any strength testing that occurred on the
20 siltstone or the various other rocks that you just
21 discussed?

22 A In, I think it was, Andrew Ware's testimony, there was
23 mention of some testing being done in the early years before
24 this was done. they did not show us the results of the
25 early tests, which I think were done out west in a

1 laboratory.

2 Q Is siltstone typically weaker than peridotite?

3 A Yes.

4 Q Are all of the other types of rocks other than the hornfels
5 which you just discussed typically a weaker type of rock
6 than the peridotite?

7 A Yes. But I didn't finish my answer.

8 Q Oh.

9 A Were tests run? Yes. And there were some peculiar things
10 happened there. When we questioned the use of the point
11 load test as representing the strength of the rock which, of
12 course, it does not -- you have to throw in some factors in
13 there which have nothing to do it. But anyway we questioned
14 that. Kennecott said that they would run some more tests
15 and have Coleman Engineering run some tests the conventional
16 way compressing the cores to get unconfined compressive
17 strength, UCS. And they would compare those with the
18 results obtained from point load tests. Okay. For some
19 strange reason, they omitted the sediments, the sandstones
20 and siltstones, from that series of tests. I say why did
21 they do that? That was the weakest rock? Well, if their
22 development work is going to be in that rock, what's going
23 on here? Why did they leave out the weakest rock? A
24 responsible engineering department wouldn't have done that.
25 Q Now, we're going to shift gears just a minute to talk about

1 the Athens Mine. And Mr. Carter -- Dr. Carter -- excuse
2 me -- and I believe Mr. Beauchamp gave quite a bit of
3 testimony related to the Athens Mine with the attempt of
4 demonstrating that your testimony and, I think, Dr. Vitton's
5 testified about the Athens Mine was relevant to this
6 scenario was somehow incorrect. Now, you've had an
7 opportunity to review the testimony about the Athens Mine --
8 right? -- from Dr. Carter and Mr. Beauchamp?

9 A Yes.

10 Q Okay. Do you still believe that the Athens Mine is
11 critically important to an analysis of the crown pillar
12 stability at the Eagle?

13 A I do critically.

14 Q Pardon me?

15 A Critically I do.

16 Q Critically.

17 A Yes.

18 Q Now, Mr. Beauchamp and Dr. Carter had some quibbles with you
19 about the size of the collapse and that sort of thing.
20 Could you just tell us based on reports from -- well, the
21 reports that you found related to the Athens Mine what
22 exactly the dimensions of the failure were and what the
23 geography of the site was?

24 A As I read through all of their testimonies, I got the
25 impression that they had -- either had not read the

1 available literature or they had read it very hastily and
2 missed the important points. And here are some examples.

3 Q Okay.

4 A Talk about it?

5 Q Please.

6 A Okay. And Wilson Blake was another one who referred to it
7 without reading it properly. He's my friend. But some
8 examples, the mine was opened years and years before this
9 collapsed happened in 1932, I think it was. And a large
10 area was mined out. Some of the critics took the area of
11 the whole mine and said that was the size of the cavity.
12 All right. Well, that wasn't the point. The part which
13 collapsed only had those dimensions, 250 by 350 feet, which
14 is not very big. And that was the -- at the very base of
15 the collapse. So the rock above that area was essentially a
16 crown pillar, albeit it a very, very thick one, because the
17 distance from the top of the cave to the surface was 1900
18 feet. And that was amazing that it should suddenly happen.
19 It was, there it is. The crown pillar was not made up of
20 coffee grounds and Dr. Carter said. That's the way he
21 evaluated it. But if he had looked carefully at the
22 drawings, which somebody will show some day, you can see in
23 small print that the rock above the mine -- the crown pillar
24 is called jasper. Sometimes it's called jaspilite. Jasper
25 is a mineral. Jaspilite is the rock made up of that

1 mineral. And it's a lot of chert quartz except that it's
2 not crystalline and more 10:3902 force facing. But it's a
3 lot like chert, flint, very hard, brittle, high silica and
4 one of the tests run by the Bureau of Mines came up with an
5 apparent unconfined compressive strength of 49,000, which I
6 think is nothing like coffee grounds, way off. Neither is
7 it like KEMC's peridotite.

8 Q It's even stronger?

9 A Two or three times as strong.

10 Q Is that what the numbers indicate?

11 A And yet it still collapsed is the important point. It did
12 collapse in spite of these things. But -- and nobody seemed
13 to watch these things except Burt Boyum and his crew. They
14 knew very well the north wall was a thick diorite dike,
15 which is an intrusive sheet of rock which is just about
16 vertical. And the south side of that fall -- north and
17 south side would be the 350 dimension, I think -- was a dike
18 fault which suggests that there was a fault and a dike
19 intruded the fault. Both of them were sub-vertical. So
20 this orebody was contained between two almost vertical
21 dikes, which is a suspect situation. It's like a plug
22 waiting to fall out. It is. Can we go further, please?

23 Q So, Mr. Parker, given those --

24 A There's some missing -- some important ones missing that --
25 I can tell you what they are. In one of the -- the very

1 first paper which was written by Allen -- that's his last
2 name -- he was a mine engineer, so he probably knew what he
3 was talking about. He described the contact zones where the
4 dikes hit the other rocks as soap rock, s-o-a-p, soap like
5 you wash your hands with, which would imply that it was soft
6 and slippery, which I think would normally consider to be
7 fault gouge where one rock had squeezed and crushed another
8 one. That, of course, sets it up for a fall to slide out.
9 They recognized that. Carter didn't or any of the other
10 people who talked about the Athens Mine -- they missed those
11 things.

12 Q Given those facts, do you still believe that the Athens Mine
13 is an important lesson to learn from?

14 A Of course, it is. Of course, it is. Do you want me to tell
15 you why, sum it up?

16 Q Uh-huh (affirmative).

17 A If you looked at the drawings, you would see that the volume
18 of the crater at surface was about the same as the volume of
19 the crater underground, which means the rock which fell did
20 not expand in volume, which means it did not unravel as some
21 people say it did. If it had unraveled, it would have
22 filled the hole and there would be no crater. So that's
23 quite clear. But there is a big crater. It happened not
24 over a long period of time, as Wilson Blake suggested. He
25 took the beginning of the mining to the time of the

1 collapse, not the beginning of mining that small area. But
2 read Allen's paper and you'll see that it happened
3 overnight. Nobody was in the mine fortunately. And that
4 often happens somehow and nobody is in there when it
5 collapses. We give thanks for that. They're all wrong.
6 And then I say, well, why did that plug of ground fall? Why
7 wasn't it clamped in place as they say, a clamping pressure
8 or horizontal stress, whatever you want to call it. It can
9 only have fallen because that horizontal stress clamping
10 pressure was inadequate, maybe tensile rather than
11 compression. And I'd like to point out to Dr. Carter and
12 all the other critics that that is there at the Athens Mine
13 and at the neighboring Negaunee Mine and the neighboring
14 Moss Mine and probably a few other places. We have similar
15 plug-type collapses which tell us that contrary to their
16 statements it is possible to have an absence of clamping
17 stress and that could happen at the Eagle project.

18 Q Do we know what the horizontal stress is at Eagle?

19 A Nobody knows.

20 Q And can we rule out the possibility of a plug failure if we
21 don't know?

22 A No. If you don't know what the clamping stress, you cannot
23 make a prediction that's reliable. You have to say, "I
24 don't know." But you can go after -- you can get the
25 horizontal stress and help resolve that situation. And they

1 seemed to make some effort to do that by taking one stress
2 measured in the middle of the Lower Peninsula which we drove
3 past yesterday and we didn't see anything, and another was
4 taken in Minnesota far to the west and some which were taken
5 at the White Pine Mine, 50 -- 100 miles west. Nothing
6 nearby. They also averaged this -- and I thought this is
7 crazy. What are they thinking of? They averaged the
8 stresses over the Canadian shield, which is just about half
9 of Canada. You look at the map and say, "Can I take one
10 number to represent the stresses?" Of course not. Of
11 course not. It's crazy, stupid. It makes you sick.

12 And at the risk of giving ideas free to Kennecott,
13 I would point out that it is possible to measure the
14 stresses at that site at reasonable cost in a short time.
15 Do you want details on that?

16 Q Pardon me?

17 A Do you want details on that to just prove my point?

18 Q Sure.

19 A There are at the site two outcrops, the big one, which is
20 called Eagle Rock, and right at the crown pillar is another
21 outcrop. It's an ideal situation for somebody to come in
22 with a diamond drill and measure the stresses directly right
23 in the crown pillar. Now, why didn't nobody notice that?
24 I'd say -- I throw up my hands. I say, "Who was it working
25 on this? Who was reviewing it? Where were the experts?"

1 And they weren't there. But it can still be done very
2 easily. I'd say 60,000 bucks and one week of work would
3 give them two or three measurements rather than a single
4 measurement and you're halfway to resolving that question,
5 is it or is it not. Somebody has suggested to me and I
6 think is sitting back there that maybe they did measure and
7 didn't like the answer. And I suppose that's possible.
8 It's speculation.

9 Q Now, do you remember Wilson Blake's testimony when he said
10 that, "Regional geology" -- "Considering regional geology is
11 a cornerstone of a prevention program"? It was on the
12 previous slide. We could go back to it but, if you
13 remember, we don't have to.

14 A I'd say one of the cornerstones, yes.

15 Q Do you agree with that comment he made?

16 A One of, yes.

17 Q Okay. Has that analysis of regional geology been done here
18 in the application and the testimony and materials you've
19 seen?

20 A Very superficially. That's right. I want to add one more
21 thing about that core. Rock like that is an obvious channel
22 for water to get from surface down into the rock mass in the
23 mine. I saw no mention of it being tested for permeability,
24 a zone like that. All right. An obvious one, what's going
25 to --

1 Q Just for the sake of clarity, when you say "a zone like
2 that," are you talking about like the zone in hole 62 that
3 we saw?

4 A Yes; yes. I thought it's painfully obvious you might get
5 wet.

6 Q We're going to touch on that in just a moment. Now, in the
7 course of reviewing this issue about whether the Athens Mine
8 is relevant or not and looking again at Dr. Carter and Mr.
9 Beauchamp's testimony, did you look at a paper called "Five
10 Key Factors to Avoiding Ground Collapse" by Jim Galvin?

11 A Yes.

12 Q And could you sum up for us what the five key factors are or
13 at least those that are relevant to this site?

14 A Not one, two, three, four, five, no. I read it and I know
15 what he's talking about. We could go through it.

16 Q Okay. Well, let's go to the second bullet point here. And
17 he said that, "The second key element to consider is the
18 regional effects of geological structure." What does that
19 mean to you?

20 A It's what Burt Boyum said; look at the faults. And I've got
21 to say one more thing about Burt Boyum. He said look at the
22 faults and the dikes and the sills of the major structures.
23 And he seemed from his iron mine experience to think that
24 especially critical were what he called slips, which are
25 plains on which movement has taken place in the rock; two

1 masses have slid past each other, slips. And you can see
2 it. You can recognize it because you can see the evidence
3 of sliding, so it's easy to recognize slips. But he said
4 those were especially critical, because they suggest that
5 that has been relatively recent movement and that it could
6 happen again. And that's very often where a collapse of --
7 a major collapse starts.

8 Q And have you seen any evidence in the testimony or in the
9 application indicating that that type of failure is
10 improbable?

11 A No. I'd say it's probable. And they halfway recognize it.
12 Again, I think even points to the geologist who said they
13 put I think three holes at an angle like so (indicating), a
14 low angle, trying to define a fault about halfway through
15 the orebody, subvertical fault. And they said they couldn't
16 find it. But there was, I think he said, a six-inch zone of
17 crushed rock, which sounds to me like a fault, like a slip.
18 But it's not taken into account in the design.

19 Q Now, also included in that same paper is a discussion of
20 width to depth ratio related to the size of the crown
21 pillar. Can you explain to us what that really means in a
22 practical way and what the width to height ratio is at
23 various depths in the Eagle Mine?

24 A Okay. I'll start by telling you that Jim Galvin is a -- and
25 you see his credentials there. He's head of the mining

1 department. He's written papers, and he's done a lot of
2 consulting in Australia and some South African mines. Hard
3 rock mostly like the Eagle hard rock. And when he's talking
4 about total collapses, it's a lot like the crown pillar
5 situation. And very often people these days they'll start
6 mining at the bottom of an orebody and work their way
7 upwards. That's because you leave a lot of your problems
8 behind you, then, and work their way up. Which until they
9 get closer and closer to the surface and they've created a
10 crown pillar, the rock that remains between the top of the
11 mine and the surface on top of bedrock. And he's talking
12 here about what happens as you mine upwards and the
13 thickness of the crown pillar, which he's calling height, I
14 think, yes, height, and the width of the crown pillar. He
15 looks at that ratio. And --

16 Q And his trigger for when the possibly of tension occurs
17 is --

18 A When the width to height ratio exceeds four-tenths.

19 Q Okay. And then the next point here is I believe your
20 calculation of where that ratio would occur at Eagle?

21 A Yes. That stage which he says cannot be ignored, it would
22 be where our crown pillar was 150 feet thick. That's what
23 he says.

24 Q Feet or meters?

25 A Pardon?

1 Q Feet or meters? You said 150 feet.

2 A Meters.

3 Q Meters?

4 A Yeah.

5 Q Okay. And so we would exceed this trigger point at which
6 this has to be considered in the body of the crown pillar as
7 it is currently permitted; correct? Is that right?

8 A Yes, we would, according to this, we'd pass that point; yes;
9 yes.

10 Q And then could you read the last point there and explain
11 that significance?

12 A Now he starts talking about a sudden failure. You notice
13 that? The probability of a sudden tensile failure, which is
14 worse than a gradual one, of course, increases as depth --
15 at depths less than 200 meters from surface. That's a
16 pretty thick pillar. And especially at less than 100
17 meters.

18 Q So is the crown pillar at Eagle within this range? Is it
19 less than 100 meters?

20 A Less than. All three thicknesses considered, less than 100
21 meters. Now, this is another expert talking, not me. But
22 those were his observations based on the reality.

23 Q But it is your belief that this type of failure should be
24 considered? And this paper supports another reason that it
25 should be considered?

1 A Yes.

2 Q And why the Athens Mine is relevant?

3 A Yes.

4 Q Okay.

5 A Is there any more there? Is there any more from him?

6 Q Yes.

7 A Good.

8 Q Now, he goes on to discuss the probability of failure in the
9 presence of structures like joints, shears and faults. Is
10 it your understanding that this orebody contains joints,
11 shears and faults and that they border the orebody?

12 A Yes.

13 Q And that the probability of failure goes up especially if
14 lubricated he says by rain? Does it matter if it's by rain
15 or by groundwater?

16 A No; same thing, same effect.

17 Q Okay. And you just testified, I believe, that you thought
18 that the broken up core would serve as a conduit for water?

19 A Yes.

20 Q Therefore, it would be lubricated?

21 A Yes. I think that's rather obvious, yes.

22 Q Okay. And could you read his second point here?

23 A "The result can be sudden plug-type failure
24 without warning, as occurred at an Australian lead-zinc
25 mine. The crown pillar collapsed so violently in 1966

1 that fly rock was found up to 75 meters away."

2 In other words, she went "boom" and rocks fell all over the
3 place. I'd point out that he has records just how this sort
4 of thing. And it appears that Dr. Carter didn't know much
5 about it. Why didn't he quote this and the other plug-type
6 failures? And here I've got to give credit to Stanley
7 there. He's good at searching these things out, how it came
8 from Australia, and yet our experts didn't find it, you
9 know.

10 Q Whose experts?

11 A Anybody, except Stanley.

12 Q Now --

13 A And they should have.

14 Q -- in that particular situation, the width to height ratio
15 was 0.7; right?

16 A Yes.

17 Q Where this sudden plug-type failure occurred without
18 warning; right?

19 A Yes.

20 Q Okay. Now, what is the width to height ratio at Eagle with
21 the permitted crown pillar of 87.5 meters?

22 A Well, I said it as 0.7 in the third paragraph where it'd be
23 like a 60 meter wide crown, which is just about what is
24 planned for -- was planned for. I'm going to modify that,
25 because I think it will change, at a depth of 86 meters,

1 which is -- which would be not the full depth, but that
2 would be the depth of the bed -- thickness of the bedrock.

3 Q It would be in the crown pillar?

4 A Yes, the thick -- I say depth -- or he said depth. That
5 would be thickness of bedrock. But we know that at the
6 Eagle there will be some sand and gravel on top. Okay. Not
7 really depth.

8 Q And in the next point you calculate the width to height
9 ratio at Eagle with a crown pillar roughly 60 meters wide,
10 and you calculated the depth of each permitted -- well, each
11 crown pillar --

12 A Considered.

13 Q -- depth that has been proposed so far. And the final one
14 87.5 meters is the one that has been approved by the DEQ;
15 right?

16 A Yeah.

17 Q Okay. And what is the width to height ratio at the
18 currently approved crown pillar thickness?

19 A That's the one which has been guaranteed stable; right?

20 Q Well --

21 A 0.69, which is pretty close to 7.

22 Q Where the sudden plug-type failure occurred?

23 A Yes.

24 Q Does Mr. Galvin's paper further support your view that the
25 Athens Mine should be considered and rebut Dr. Carter's view

1 that it should not?

2 A It's an excellent example of what could happen at Eagle.

3 Q Now, in the course of Mr. Ware's testimony he gave some more
4 detailed descriptions of the orebodies -- well, this
5 particular orebody and other orebodies in the vicinity, but
6 this is the one I want to talk about right now. Now, the
7 crown pillar as we've been discussing it, could you point
8 out the area that it includes on this, particularly on the
9 bottom section of that picture? Do you have a pointer up
10 there? Okay. Well, you might have to get closer to use
11 that.

12 A Yeah. Officially I have to comment that the date on this
13 one is March or May 200- --

14 Q I believe it's 2006. Have you looked at the original?

15 A I'll have to stand up. It looks like 8. And I suspect that
16 in the beginning, because the shape of the orebody has
17 changed from when the application was written.

18 Q Okay. So the record is clear, this pair of illustrations
19 are titled "Crown Pillar Zone and Mining Block - Orebody
20 Geometry" figure one, and this is an illustration taken
21 directly from Dr. Carter's set of slides. And it's the
22 orientation on the top picture is north-south section across
23 orebody looking west, and the bottom picture, which is the
24 one we're most interested right now, is the "East-West
25 Strike Section Along Orebody," looking north.

1 A That's right. And it looks as if it was drawn by Trevor
2 Carter.

3 Q Okay. You're referencing the "Drawn TGC" or "TOC" in the
4 corner, one of the two?

5 A Maybe "TOC," but I take the "TC."

6 Q So my question for you, Mr. Parker, is you look at that
7 illustration, the bottom illustration. When we have been
8 talking about the crown pillar, what area are we talking
9 about? Could you just point out the area on that
10 illustration?

11 A Everybody so far has considered the crown pillar to be this
12 portion which is closest to the surface.

13 Q Okay.

14 MS. HALLEY: Now, for the record, Mr. Parker
15 pointed at the sort of brownish-goldish blob that is
16 vertically oriented on the left-hand side of the
17 illustration.

18 Q Mr. Parker, has anybody talked about the stability of a
19 crown pillar above the spiral, which is adjacent to that
20 vertically oriented orebody in sort of the middle of this
21 illustration? Has there been any discussion of crown pillar
22 stability in that region?

23 A We've talked about it.

24 Q I mean in the application or in the course of the testimony.

25 A Not in the application and I haven't seen it in any of the

1 other writings.

2 Q But that would be a crown pillar, would it not?

3 A By definition, yes.

4 Q Now, I have the same question about this (indicating) area
5 of rock, which is, for the record, above the more laterally
6 oriented goldish brown blob which, if you sort of imagine
7 the whole thing being a boot, it's the toe of the boot.
8 Now, would that be considered a crown pillar above that
9 area, Mr. Parker?

10 A If you accept the definition that it's that rock between the
11 top of the mine and the top of the bedrock, yes.

12 Q And have you seen any analysis whatsoever about the
13 stability of that portion of the whole mine's crown pillar?

14 A No. Should there be? Of course there should.

15 Q All right. Okay. You can sit.

16 A I point out that somewhere else in the application or one of
17 the later documents they talk about measuring surface
18 subsidence as a warning system that something might be going
19 wrong. They talk about having two reference points on
20 surface.

21 Q Do you think that's enough?

22 A No, of course not.

23 Q So you're saying there are two essentially monitoring points
24 for subsidence total to monitor subsidence at the whole --

25 A That's what I read.

1 Q Okay. You can sit down, if you wish, or you can stand if
2 you want to, since it's your birthday.

3 A Thank you.

4 Q All right. Mr. Parker, have you -- you said that you have
5 reviewed Ms. Arlaud's testimony?

6 A Yes.

7 Q Now, you reviewed this application a long time ago --
8 right? -- almost when it -- right after --

9 A The application?

10 Q -- it was filed in 2006; right?

11 A I think I got it in April, yeah.

12 Q Okay. Now, did it at that time include any sort of blasting
13 plan or any details about the blasting that would be
14 proposed at Eagle?

15 A Some, but not very much.

16 Q Okay. Now, you've reviewed Ms. Arlaud's testimony?

17 A I have.

18 Q And all of the testimony related to blasting in this case;
19 right?

20 A Yes.

21 Q Have you yet seen any sort of blasting plan that would give
22 someone like you the ability to review it?

23 A I saw some strange numbers that were referred to briefly,
24 but I couldn't believe them.

25 Q What do you mean?

1 A In the early days they said they would use four-inch
2 diameter blast holes, which I say if they're filled with
3 normal explosives would do a lot of damage to the walls.
4 And remember how it's mined in panels, it would do a lot of
5 damage to the pillars between those panels. And then later
6 it would damage the four-inch holes filled with normal
7 explosives would damage the backfill, too. I say that
8 four-inch doesn't sound very good. Then in the application
9 itself they talk about using even bigger holes and even
10 higher density explosives to cut costs, which is the sort of
11 thing that you would normally do, say, in an open pit mine
12 where damage was not much of a problem. But to talk about
13 using six-inch holes in this particular mining plan is,
14 again, frankly ridiculous. That's just one thing.
15 Somewhere else in more recent documents I haven't been able
16 to find it because I haven't had much time, but I saw
17 reference to a blasting pattern in which -- I'll draw a
18 little sketch.

19 (Witness draws diagram)

20 A A panel to be mined would be ten meters wide. Now, here's a
21 peculiar thing. If you go through the application you'll
22 sometimes see the width of the panel and the width of the
23 intervening pillars to be ten meters and sometimes you'll
24 find 15 meters and sometimes you'll find 30 meters. I say
25 make up your mind. Anyway, then I saw in this blasting plan

1 that they were -- they blast this much, that's all broken
2 here is the remaining ore. I'm looking down on this plan
3 view. They said they would put these four-inch holes in
4 rows alternating three holes per row and two holes per row.
5 I said, "What?" I shake my head and wonder what they're
6 talking about. In a situation like this, a blasting pattern
7 like this would leave this wall, which is the stope, very
8 jagged like that, broken with a lot of loose rock. In some
9 mines you can go back into a working area and reach maybe
10 with a high lift 100 feet maximum and try to pry down the
11 loose rock to make it safe. But you couldn't do that in
12 this when the height is something like the atrium down there
13 outside here. You couldn't get in it to scale that.
14 Therefore, you've got to do some extra careful blasting,
15 which Ms. Arlaud finally got around to. You do something
16 like drilling smaller holes very close to the wall like this
17 and blasting them very lightly to get what they call a
18 pre-split effect. You create a split there before you do
19 your heavy blasting and like that. You get a relatively
20 smooth wall. That would have to be done first, I think.
21 You can't do this with -- I say, "What's the spacing we're
22 doing these holes going to be?" Well, in this case you put
23 one against the wall, this one against the wall, this one in
24 the middle. Therefore, the spacing there is about five
25 meters; right? And the spacing between these is odd. Five

1 meters is 15, 16 feet. That wouldn't work. I've seen
2 blasting plans like this which I hope have been changed by
3 now. But that was the way it was in the application, which
4 was what we're talking about, I think.

5 Q And, well, we're also talking about her testimony.

6 A Okay. Oh, we're talking about her now?

7 Q Uh-huh (affirmative). Did she outline any blasting plan in
8 her testimony? Did she offer a blasting plan to the
9 court, --

10 A No.

11 Q -- what would be used at this site?

12 A No.

13 Q "No"? So without a blasting plan, is there any way for you
14 or anybody else to assess what impacts there may be from
15 blasting?

16 A Yeah. We can get an idea of what would happen.

17 Q But no details?

18 A I say that because, again, it should be obvious that you've
19 got a hole here. Any one of these holes is about 100 feet
20 deep. And so normally you'd fill that with explosives to
21 break the ore; right? And so you -- and in a four-inch hole
22 you could get about four -- I think it's four and a half
23 pounds of explosive to a foot. So if you just about fill
24 this hole, you could end up with, say, 400 pounds of
25 explosive going off at any one time. Now, to be efficient

1 in breaking a situation like this, most people would like to
2 blast more than one hole at a time. This one would take out
3 something like that, and this one would take out something
4 like that. This one is supposed to take out something like
5 that. But you get better fragmentation if you break it in
6 smaller pieces. You get more for your money if you blast
7 several at a time and you cause the rock face to swell out
8 like that, blast away like that, from the flat face. And
9 then you get cracks in it like so. That's the advantage of
10 blasting several holes at a time. But even if you went one
11 at a time, you'd be detonating, blasting about 400 pounds of
12 explosives. So we can go to the industry standard and mines
13 and figure out at what distance 400 pounds of dynamite or
14 ammonium nitrate, because which is cheaper, would effect the
15 fish. Yeah. We don't have a blasting plan. But if we look
16 just one hole and, if you go to a bigger hole, it gets
17 worse. And if you go to a higher density explosive, it gets
18 worse again.

19 Q I see.

20 A And nobody looked at the fish.

21 Q And in fact, Ms. Arlaud testified that the papers and the
22 regulations that you talked about on your direct examination
23 really didn't relate to blasting below streams. Have you
24 had an opportunity to review that testimony from Ms. Arlaud?

25 A Yes.

1 Q And do you have a response to that?

2 A She didn't read the papers carefully. There is a statement
3 in one of them I think it's called Alaska regulations,
4 blasting regulations, which is available to anybody.
5 Alaskans did the research. Oregon followed suit. I don't
6 know what Michigan does. I don't think Michigan has a law
7 concerning this kind of blasting. But anyway, the
8 regulation clearly state that they pertain to blasting in,
9 under or adjacent to water where fish live. So that's not
10 what she said.

11 Q And has her testimony or anyone else's alleviated your
12 concern that impacts to fish from blasting should be
13 analyzed and considered as part of this --

14 A Of course.

15 Q -- process?

16 A Of course. Why didn't they do it? I don't know. You
17 guess.

18 Q So you believe that the papers and statutes that you
19 discussed before about blasting are relevant to the Eagle
20 site?

21 A Of course.

22 MR. REICHEL: Objection; lack of foundation. I
23 don't think there's a statute at issue.

24 MS. HALLEY: Mr. Reichel's right. There are
25 regulations.

1 MR. REICHEL: Actually, I'm not even sure they're
2 regulations, but they're guidelines.

3 Q Has any of the testimony indicated to you that anyone has
4 considered the impacts from blasting to fish or any other
5 animals in the vicinity?

6 A Not until it was brought up by us.

7 Q In the subsequent testimony, has any of -- have any of
8 Kennecott's witnesses or DEQ's witnesses addressed the issue
9 of blasting --

10 A Not until --

11 Q -- and its impacts to fish?

12 A Not until Ms. Arlaud.

13 Q Did she actually address it?

14 A Talked about it.

15 Q What did she say?

16 A She said it don't apply to us.

17 Q Right. But did she actually do an analysis of impacts to
18 blasting on fish?

19 A No.

20 Q And you believe that analysis should be done?

21 A Of course.

22 Q If you had a group of really mine -- really good mining
23 engineers, which Kennecott Rio Tinto should be able to put
24 together, they would have done all these things as a matter
25 of course and more.

1 Q Okay. That I think takes us to our next slide here. Did
2 you have the opportunity to review Mr. Steve Donohue's
3 testimony?

4 A Yes.

5 Q And Mr. Donohue testified that he signed the application and
6 took responsibility for pulling it all together and
7 submitting it?

8 A Yes.

9 Q Okay. Now, what is your impression of the general quality
10 of the application?

11 A Very, very poor. Right from the beginning, I said that it
12 should have been returned to sender as inadequate, a week
13 after I read it. And I haven't changed my mind.

14 Q None of the testimony in this case has changed your mind?
15 About sending it back?

16 Q Uh-huh (affirmative).

17 A No. Well, it's changed my mind in the sense that my
18 feelings are stronger now than they were originally, because
19 I know more.

20 Q You know more about what?

21 A I was able to study the whole application. Well, just that
22 relating to mining and geology and rock mechanics. I
23 studied it more carefully, and then I've seen the more
24 recent testimony, so I know more about that.

25 Q Do you believe that the application had significant

1 omissions, material that just wasn't provided?

2 A Yes. You need some examples?

3 Q Sure.

4 A I thought there was going to be a mine manager popping
5 through the door and I was going to ask him a question. But
6 one of the things as stated flatly in the application is
7 that, therefore, the risk of underground fires is
8 negligible. I shake my head, shake my head. Who wrote
9 that? Who approved it? Who didn't catch it? Who didn't
10 scratch it out real quick? There's always a danger of fire.
11 And when you're in a place like a mine with limited ingress
12 and egress, ways in, ways out, it's worse. And one scenario
13 which came to my mind was that if one of the haul trucks or
14 any other truck climbing that decline from the mine up to
15 its surface, which is the intake airway, if it popped a
16 hydraulic hose and the oil squirted out over the engine and
17 the exhaust, which does happen, and the oil burned and then
18 the tires burned, there would be a slug -- big slug of dense
19 black smoke going into the mine all over the mine, because
20 this is the main air intake, just one. So the only person
21 to get out of the mine alive -- when you've got that tire
22 smoke, you've seen it in the riots, it's black, just plain
23 black. You couldn't see your hand in front of your nose and
24 you cannot breathe it, so you're dead within a minute or
25 two. And that would apply to -- the way the mine is laid

1 out, that would apply to everybody. The one person would
2 get out, probably the truck driver would bail out of the
3 truck when the fire started and run up the hill in the fresh
4 air. That's just one example.

5 There can be electrical fires, explosive fires,
6 maybe the ore itself will burn. I don't know about that.
7 But I wonder what happens when you blast, which is a very
8 hot reaction against massive sulfides. Because sulfa will
9 burn. I don't know about that, but I would sure as heck try
10 it, consider it. Of course, there's the -- oh, and then
11 there's arson. That's a not uncommon cause of fires
12 underground and loss of life. Some disgruntled employee is
13 what they call them starts a fire because he's mad and
14 perhaps mad literally, too. But anyway, it happens. So of
15 course there is a danger. It's not negligible. It should
16 be taken into consideration. There should be multiple
17 escape ways and fresh air, for example. There aren't.

18 Q I think maybe what you're talking about with the fires is we
19 go to that, I believe, in our next slide, number 22. And
20 you've worked in over 500 mines, I think you said?

21 A Yes.

22 Q Now, is it your experience that most of the problems at
23 mines are due in large part to human error?

24 A "In large part"? I don't know for sure how to interpret
25 that. But a lot of them are naturally.

1 Q And because of that element of human error, is it your
2 belief that mine plans should include contingency plans for
3 things like fires -- we just talked about that -- or a
4 collapse of the crown pillar or any number of things that
5 could go wrong, accidents, that could happen?

6 A I haven't looked very closely, but I would bet that those
7 things are required by law, two exits, for example, fresh
8 air.

9 Q But do you see where those requirements have been met in the
10 application or in the subsequent testimony?

11 A I have not seen that.

12 Q Now, do mine plans prevent accidents from happening? In the
13 course of everyday work in the mine, because there's some
14 mine plan that says, you know, some particular thing, does
15 that mean that accidents don't happen?

16 A No. Lots of bad things happen. I think that they often are
17 called accidents, but they're not accident by definition in
18 that they could have been prevented.

19 Q How about some examples? What are some things that commonly
20 go wrong in mines despite mine plans and permits and
21 everything else?

22 A Well, let's say the hydraulic hoses burst. Was anybody
23 checking the condition of the hydraulic hoses at regular
24 intervals? Maybe, but maybe not. Or maybe it was a cursory
25 examination. That could have been prevented. The mass

1 fatalities could have been reduced in number if there had
2 been either ways out of the mine and fresh air or sometimes
3 it is permissible to simply construct what are called refuge
4 chambers, short tunnels in which people can barricade
5 themselves and survive for a few days with communication to
6 surface through a hole. Yeah. That would prevent a lot of
7 deaths.

8 Q What I'm wondering, though, is even with mine plans and even
9 with permits, do accidents still happen?

10 A Again, I'd call it an accident if it could not be prevented.

11 Q Well, we can call it something else, a mishap.

12 A Yes. Then they do. Incidents they call them.

13 Q Incidents. Okay. Do they happen in mines on a daily basis?

14 A Mine-wide they do.

15 Q Pardon?

16 A I'm sorry. I meant worldwide they do. You look at the news
17 and see how many people died in China this year in coal
18 mines.

19 Q Does the fact that there's a permit from the DEQ mean that
20 every employee is going to do exactly what they're supposed
21 to do and that there won't be any mishaps?

22 A Doesn't guarantee it, and it's highly unlikely that they
23 were to do that.

24 Q Why is it highly unlikely?

25 A Because I think humans in general and perhaps miners in

1 particular have strong opinions about the way to do things.
2 So the engineer sends down a plan, "This is how you should
3 drill and blast," and the miner says, "He just got out of
4 college. Now he's went behind the ears. I'm going to do it
5 my way. Nobody's looking anyway, so I'll do it my way."
6 Yeah. Often that happens.

7 Q Now, Mr. Parker, this is a portion of the Part 632 statute
8 which you have had the opportunity to review; --

9 A Yes.

10 Q -- is that correct?

11 A Yes.

12 Q Now, this portion of the statute indicates actions which
13 could lead to criminal -- lead to criminal violations or be
14 defined as criminal violations. And in subsection four
15 there of Part 63223 says,

16 "A person who on or after February 1, 2005,
17 intentionally makes a false statement, representation
18 or certification in an application for or form
19 pertaining to a permit under this part or in a notice
20 or report required by the terms and conditions of a
21 permit issued under this part is guilty of a felony and
22 may be imprisoned for not more than two years and shall
23 be fined not less than \$2,500 or more than \$25,000 for
24 each violation."

25 Okay. Now, let's go back to the portion of that language

1 underlined there and which says "intentionally makes a false
2 statement or representation." Is it your opinion, Mr.
3 Parker, that this application contains false statements or
4 representations that you believe are intentional?

5 A I think I've said it this morning in a different way perhaps
6 that I cannot believe that a group of responsible mining
7 engineers, geologists, rock mechanics experts and reviewers
8 would have made a lot of those statements by accident, which
9 means they made them intentionally.

10 Q Now, a lot of those mistakes or intentional false
11 representations, whatever they are, would many of those if
12 the permit gets carried out in a way that it is currently
13 issued lead to the substantial endangerment to the public
14 health, safety and welfare?

15 A One example would be the statement that the fire risk is
16 negligible. If you disregarded that risk, somebody's likely
17 to get hurt.

18 Q And would that same analogy apply to a plug-type failure of
19 the crown pillar?

20 A There's reason to believe that.

21 Q And by ignoring those things, is it your opinion that death
22 or serious bodily injury could occur to people, particularly
23 workers, I suppose?

24 A Yeah. I'll give you another example. From the Athens Mine
25 they remarked that it was odd that when that plug did come

1 down it did not act like a piston and push a large volume of
2 air out ahead of it. And that would go through the mine
3 workings and be called an air blast. They said that that
4 did not occur, at least there was no evidence of an air
5 blast. Nobody was in the mine, but there was no damage that
6 could be attributed to an air blast, like walls being blown
7 over, vehicles being moved, thrown away. There was no
8 evidence of it. But in many instances where there has been
9 a large failure like that up in the copper country where we
10 live, air blasts are violent and people do get hurt and
11 people do get killed. There was a recent one in Australia,
12 North Park, --

13 THE WITNESS: Stanley, I'm looking at you.

14 A -- a big air blast, a plug-type, and people were killed,
15 yeah.

16 Q And if people were in the mine when a plug-type failure
17 occurred, what would happen to them?

18 A In that -- in that particular mine, they were killed.
19 You're in a small tunnel. A large volume of air comes
20 through at very high velocity, you get mashed.

21 Q Okay. Now, if we look at near the bottom of the page here,
22 subsections A and B, we just talked about -- you talked
23 about intention and then we just discussed the danger of
24 serious bodily injury and death. And then the statute goes
25 on to say,

1 "Either of the following occurred: A, the
2 defendant had an actual awareness, belief or
3 understanding that his or her contact" -- "conduct" --
4 excuse me -- "would cause a substantial danger of death
5 or serious bodily injury."

6 Is it your opinion, Mr. Parker, that in this instance the
7 Intervenor has an awareness or understanding that the
8 conduct that we just talked about, ignoring things like
9 fires and plug failure, those are just examples, would cause
10 substantial danger of death or serious bodily injury?

11 MR. LEWIS: Objection; foundation, Your Honor,
12 also objection to relevance. This whole line of questioning
13 about this provision has nothing to do with this proceeding.
14 The foundation is asking Mr. Parker as if he knows what's in
15 the mind of various people who filled out various parts of
16 the mine permit application. And apparently Mr. Parker is
17 quite willing and able to sit up here and accuse those
18 people of being dishonest and being liars, but he certainly
19 hasn't laid any foundation for that opinion. And again,
20 premiering these questions in the context of this criminal
21 provision has no relevance to this proceeding.

22 MS. HALLEY: Well, Your Honor, Mr. Lewis is
23 probably right. I'm not going to ask Mr. Parker to read the
24 minds of the Kennecott representatives or consultants.

25 Q So we'll go right to subsection B, which is that, "The

1 defendant acted in gross disregard of the standard of care
2 that any reasonable person should observe in similar
3 circumstances." Is it your opinion, Mr. Parker, that in
4 this instance Kennecott is acting in gross disregard of the
5 standard of care that any reasonable person should observe
6 in a circumstance like this?

7 A I think the key is on -- in those words "any reasonable
8 person." I would expect, as I said, that mining engineers
9 with some experience and geologists with some experience and
10 a lot of miners themselves would recognize the problems and
11 say, "Hey, that's not right. Let's not do that." And in my
12 summary I think I said something like this, this leaves us
13 with a possibility that the people who did this were not
14 competent to do that particular job or they deceived us.
15 They have a choice. Say, "I didn't know, you know." I've
16 heard that come out in this testimony. "I didn't know that.
17 Nobody told me." And they could plead ignorance.

18 Q Whether they're incompetent or deceptive, those were your
19 words --

20 A They have done it.

21 Q Now, Mr. Parker, just so the record is clear, you and I
22 talked at some length about discussing this part of the
23 statute. And we discussed the fact that you are not
24 pointing the finger at any particular individual. Is that
25 the way you still feel about this; that --

1 A Yes; yes; yes. I say it's a group effort. I say the
2 problem is systemic.

3 Q Does that excuse it?

4 A No. I'm not accusing any individual, but I'm saying this is
5 what happened.

6 Q Is it excused somehow because you're not pointing to one
7 particular individual? Does that somehow make it any less
8 serious?

9 MR. REICHEL: Objection to the relevance. I mean,
10 first of all, --

11 A Not in my mind.

12 MR. REICHEL: -- we're having -- excuse me, sir --
13 we're having this witness testify apparently about -- offer
14 some opinion about criminal culpability. I mean, whether
15 it's excused or what's serious. I mean, I just don't see
16 how this is --

17 MS. HALLEY: Well, Your Honor, Mr. Parker is, I
18 think, the most experienced miner who's sat in that chair so
19 far or will in the course of this whole proceeding. And
20 certainly he can testify about the standard of care that any
21 reasonable person should observe in a circumstance like
22 this. He's certainly qualified to talk about that and to
23 testify as to whether this company is disregarding that
24 standard of care or not based on his review of the
25 application and the testimony.

1 MR. REICHEL: Well, again, Your Honor, this is not
2 a criminal prosecution. This is an administrative
3 proceeding. It's not an enforcement proceeding either civil
4 or criminal. I just don't see the relevance of this witness
5 offering his what appears to be his conclusion as to whether
6 or not someone or some entity in his opinion has committed
7 a crime.

8 MS. HALLEY: Your Honor, I have not asked Mr.
9 Parker if anyone's committed a crime. We are looking at the
10 language of the statute. And the question is whether there
11 has been disregard of the standard of care that any
12 reasonable person, in this case a miner or a mining company,
13 should observe in similar circumstances, in this case,
14 developing a mine like the Eagle Mine. I'm not asking him
15 to make any determination about whether there's any criminal
16 implications at all. I'm asking him whether he believes
17 that that has occurred.

18 MR. REICHEL: Well, Your Honor --

19 MS. HALLEY: I'm not asking for any legal
20 conclusion whatsoever.

21 MR. REICHEL: Well, we could read it back, but I
22 think the question I originally objected to was making all
23 of these assumptions, whether, quote, "something was excused
24 or excusable," or words to that effect. If that's not
25 asking for a legal conclusion, I don't know what is.

1 A I wouldn't mind --

2 JUDGE PATTERSON: Yeah, I would sustain the
3 objection to that question. I think he can certainly opine
4 as to whether he feels the -- and he has, that the
5 application and the process and the review was adequate or
6 what he considers the standard of care. But I'm not sure he
7 can go beyond that in the context of the statute.

8 MS. HALLEY: I will limit my question. This will
9 be the last question on this topic.

10 JUDGE PATTERSON: Okay.

11 Q Mr. Parker, is it your opinion that the Intervenor,
12 Kennecott, the mining that they are proposing and which the
13 DEQ has approved at this point is in disregard of the
14 standard of care that a reasonable mining company or a
15 reasonable regulator should observe in this circumstance?

16 A I think I've said that several times, and I'll say it again.
17 Yes, I do believe that. I'll give you just one of those
18 examples is that the statement that the risk of fire is
19 negligible. Anybody in the room here could probably say,
20 "Jeez, I don't like that. That's wrong." Is the risk of
21 fire in this room negligible? No. In this building? No.
22 It has to be taken into consideration and not dismissed.

23 Q Now, Mr. Parker, this is our effort to provide a summary of
24 your final points. Would you mind reading through the
25 points on this slide and providing anything that we've

1 missed through your testimony so far?

2 A All righty. Okay. The first one, "KEMC rock mechanics
3 analyses is based" -- "are based on statistical
4 maneuvering." Yeah, I see that. I mean, they talk about
5 rock quality, but they're not really describing it. Look at
6 the cores. Obviously they're not describing those. "Poor
7 quality rock has been completely ignored." I don't remember
8 completely, but obviously a lot of it has been ignored.
9 "Athens and other regional plug failures are relevant."
10 They definitely are. And then the critical evidence -- and
11 if they had read the available literature, they would have
12 known it. Reasonable persons would have searched the
13 literature. It seems to me that they avoided case histories
14 such as -- which isn't an unusual thing to do. If I want to
15 know what's the possibility of a mine in the middle of that
16 map collapsing, then I'd say, "Well, can we look at some of
17 the mines in the same area, similar geology, see what
18 happened there?" That's the most obvious way to get
19 relevant information. They didn't do it. That's
20 negligence. We have seen no data from or testimony about
21 driller's logs. Yeah, we talked about that. I think
22 driller's logs themselves, in case you haven't caught it,
23 the drillers, if they see anything unusual happening while
24 they're drilling, they make a note of it in their log, which
25 is usually a little book. So they tell you at what depth,

1 for example, the water which they're using to drill with to
2 clean the mud out of the hole, the water disappears.
3 Whoops. They go like that. "We lost water at 375 meters"
4 would appear in a driller's log. Or if it didn't, they
5 shouldn't be drilling. And likewise, if extra water came
6 welling out of the hole or squirting out of the hole when
7 you got to a certain depth, you'd say, "I just hit a
8 significant zone through which water was in high pressure."
9 That would be in the log. And I think that would be very
10 important information. We've got thousands and thousands of
11 feet of diamond drilling holes. Why was it not mentioned?
12 Why weren't the losses of water and the gains of water used
13 in analyzing the amount of water which will probably flow
14 into the mine? They're not there. Why not? A reasonable
15 person would have done that as a matter of course.

16 Q But pickup course of this proceeding, we haven't -- have we
17 seen -- have you seen any testimony or materials from those
18 driller's logs?

19 A No.

20 Q I think we're on the last point.

21 A I think that statement is true. I haven't seen any.

22 Q Could you read it for the record?

23 A "No witness has testified who actually logged cores or
24 participated in the drilling." I wish they had. I would
25 have asked the obvious question, "Were you using an eight

1 centimeter or ten centimeter length to evaluate RQD?"

2 That's in dispute; no proof.

3 Q Are there many, many questions you would like to ask to the
4 geologists who were actually on site that would probably
5 help us all understand what went on and more about the data?

6 A And help Kennecott, too, yeah. Yes; yes. I started -- I
7 think I started this -- all this business, my involvement in
8 it, by saying I'm not against mining. I think there's a
9 good orebody there. I think that it should be mined.

10 That's what it's for. But it should be mined responsibly.

11 And their application does not give an indication that the
12 people are responsible.

13 Q Does the subsequent testimony indicate that --

14 A Pardon?

15 Q Likewise, does the subsequent testimony and materials in
16 this case given straight to you anything other than that
17 initial impression?

18 A No. You know, to sort of sum it up, if it were my property,
19 I wouldn't want these people running my mine unless they've
20 changed. Okay.

21 Q Can we do the same with this slide? This is your
22 conclusions and the final slide.

23 A The first sentence says, "Crown pillar collapse is likely."
24 I agree with that. The geology, the structure, the
25 strengths of the rock, the case history such as those at

1 Athens Mine, all suggest to me that it's possible. Now, if
2 anybody asked me to put a percentage on that, I wouldn't do
3 it because I don't think that's possible. I think that
4 those probabilities and probabilities effect a failure are
5 meaningless, much like the weather forecast. There's a 20
6 percent chance of rain, there's a 5 percent of the crown
7 pillar possibility -- probability of the crown pillar
8 collapsing. That's meaningless. Does it mean five days out
9 of 100 it will collapse? No. I think that whatever it
10 means judging from their analysis is that if you had 100
11 such crown pillars, five of them would fail. And then I
12 have to ask myself the question, "What if it's my crown
13 pillar if it's one of those five?" I don't like -- I don't
14 like to evaluate it that way. It's meaningless or worse.
15 The application should have been. Yes, that's what I said
16 right off the bat, and I agree with that statement even more
17 strongly because they know more. "If operated as proposed,"
18 I use that in most of my summaries, those two words, "as
19 proposed" or "as planned," I think I say "as planned." "If
20 operated as planned, the mine would endanger the public
21 health, safety and welfare." I usually insert those two
22 words "if as planned." And I doubt they would do it as
23 planned.

24 "The testimony and subsequent reports in this
25 proceedings have done nothing to change my mind, my opinion,

1 that the mining as proposed is dangerous and the application
2 misleading," that I agree with. "Return to sender," it's a
3 bit late. We've spent a lot of time and money on it. I
4 would like to do more than just send it back. But I agree
5 that in the early days that should have been done. Right
6 away anybody who read it should have said, "Look at all
7 these spelling mistakes. Look at all the misstatements.
8 Look at all the technical errors" and say this is not good.
9 Any responsible person looking at that, which includes all
10 the experts and the DEQ and the DNR if they were involved,
11 anybody who was involved, ought to have noticed some of
12 these things and then having noticed how sloppy the
13 presentation started off, they should have dug deeper and
14 they'd have found the other things. I agree.

15 MS. HALLEY: Thank you, Mr. Parker. I don't have
16 any further questions at this time.

17 MR. WALLACE: Can we go ahead right now, Your
18 Honor?

19 JUDGE PATTERSON: Yeah; sure.

20 MR. WALLACE: I just have a few questions, Mr.
21 Parker.

22 DIRECT EXAMINATION

23 BY MR. WALLACE:

24 Q You commented that you believe that only a very superficial
25 analysis of regional geology had occurred here; do you

1 recall that testimony?

2 A I referred to that, yes.

3 Q Okay. What are some of the things that should have been
4 done to do a more comprehensive analysis of regional
5 geology?

6 A I suppose the most obvious one is case histories. There are
7 old mines in the area. The Ropes Gold Mine is one that we
8 have not mentioned in this hearing today. But that was
9 another instance which should have been looked into. The
10 crown pillar, the rock between the mine and the surface,
11 caved suddenly and somebody was delivering I think it was
12 coveralls and he and his truck went down the hole. That was
13 sudden. He got okay. There are photographs available in
14 the media that was described. All that information was
15 available. There's a mine not too many miles away which
16 collapsed. Nobody went to look at it, nobody talked about
17 that. It seemed to me -- this is the way I saw it -- that
18 they avoided such things. And look at the circumstances
19 which surrounded the Athens failures and all the other --
20 there's a lot more failures than that. Stanley pointed one
21 out to me yesterday as we were driving down.

22 THE WITNESS: Remember that what Trevor Carter I
23 think talked about the village, town, city perhaps of
24 Negaunee being completely undermined by Cliffs. No problem.
25 Remember him saying that? What did you show me yesterday,

1 Stanley?

2 MS. HALLEY: We can't do that.

3 Q Well, we probably shouldn't set up a dialogue at this
4 moment.

5 A Okay. He pointed out a place where in recent years
6 somebody's front yard had collapsed into a mine very close
7 to the main street. That happened.

8 Q Now, you've no doubt read that one of the big concerns about
9 this mine is that it's a sulfide mine. And the history of
10 sulfide mining with leaching sulfuric acid bearing heavy
11 metals into the environment?

12 A Yes.

13 Q Would an analysis of the case histories of mines where
14 sulfide mining operations have resulted in environmental
15 problems be useful in your experience as a mining engineer?

16 A Again, of course, naturally you'd do that.

17 Q What might that tell you about the relationship between
18 human error and the consequences such as leaching sulfuric
19 acid in the environment --

20 MR. LEWIS: Objection to foundation, Your Honor.

21 Q -- based on your experience?

22 MR. LEWIS: There's been no testimony, no evidence
23 that this witness has had any experience with sulfide
24 mining, knows anything about the potential risk of sulfide
25 mining. It's rank speculation serving no relevant purpose.

1 Q Are you familiar with sulfide mining operations, sir?

2 A I worked for ten years at White Pine. That was 80 percent
3 sulfides.

4 MR. WALLACE: I don't want to go back over his
5 entire background, but I think that there's a substantial
6 record of his experience with sulfide mining, mining in
7 general, environmental consequences of mining that supports
8 this question.

9 JUDGE PATTERSON: Again, I recall some of that.
10 I'll overrule the objection.

11 Q And my question is, what is the interrelationships of human
12 error to environmental problems that result, for example,
13 from sulfide mining?

14 A I guess it depends on what you mean by "error." They did
15 something wrong, well, in the early days, of course, they
16 simply ignored the damage. That's an error.

17 Q Let me ask you this: Do electrical failures occur in mining
18 operations?

19 A Of course they do.

20 Q Do they result in, for example, wastewater treatment plants
21 not functioning properly?

22 A Normally you would have standby power which would take care
23 of that. If you didn't, then you're -- or if something
24 happened and a rock fell on a cable, you might be instantly
25 in trouble, yeah.

1 Q Well, do pumps fail in mining operations?

2 A Yes.

3 Q Okay. Do gauges fail in mining operations?

4 A Yes.

5 Q Okay. Do waterproof liners of pits rip and tear and fail in
6 mining operations?

7 MR. REICHEL: Objection; lack of foundation.

8 There's no --

9 A That question really should go to Stanley.

10 MR. REICHEL: Excuse me.

11 A He's the expert.

12 MR. REICHEL: I don't think there's --

13 MR. WALLACE: I'll withdraw it. He's not going to
14 answer it anyhow, so --

15 Q You indicated that three slanted drill cores were taken, but
16 that was insufficient to determine the presence of
17 subvertical faults, if I understood your testimony?

18 A Well, I think it was in Mr. Ware's testimony he told us
19 about there was three holes and said that they were not able
20 to locate that particular fault.

21 Q What would be -- what would be a, you know, proper and
22 thorough way to determine the presence of subvertical faults
23 using drilling?

24 A Well, it's expensive, of course. But if you really wanted
25 to, you'd have to drill more holes. You could miss it by a

1 few inches and it could be there. It's a very small sample
2 you're taking.

3 Q Would you be willing to place a minimum number or a number
4 on the quantity of -- quantity and orientation of drill
5 holes in order to find possible subvertical faults that
6 could result in a plug failure?

7 A I'd say the more the better. But the cost is going to come
8 into that decision.

9 Q You indicated three was not enough. Could 20 be enough?

10 A I would think the probability of determining that it was
11 there or not there would be high if it was 20 holes.

12 Q And what is the importance of determining whether
13 subvertical faults are present at this proposed mine site,
14 sir?

15 A Well, Golder did an analysis because there appeared to be a
16 fault just east of that high ore section, almost as if the
17 structure had been broken there by a fault. And, therefore,
18 this piece of ore was different from that piece of ore. And
19 the intervening fault there could be bad, bad ground.
20 There's two reasons there. One, I want to know more about
21 my orebody, and another I want to know about this condition
22 of the rock structurally speaking.

23 Q Would that be the kind of fault that could play a role in a
24 plug failure?

25 A In what?

1 Q In a plug failure.

2 A If it's in a bad place, yes.

3 Q You testified that the thickness of the crown pillar at the
4 Athens Mine, the one that collapsed, was 1900 feet; is that
5 right?

6 A That's what the literature says.

7 Q Okay. Does the thickness of the crown pillar offer any
8 intrinsic protection against plug failures?

9 A One would normally think so. But one should look at the
10 case histories and say that strange things do happen.

11 Q I think you indicated that nearer the surface tensile
12 failure -- the likelihood of tensile failure is greater; is
13 that correct?

14 A That came from the Australian paper.

15 Q Okay. And just explain to us, then, what relevance that has
16 to the collapse of a crown pillar.

17 A Well, I was going to ask if we could put on a demonstration
18 of what happens in a plug failure. You want one?

19 Q Can you do it?

20 A I'd ask for volunteers to do it.

21 Q Is it dangerous? I'll volunteer if it's not. What do you
22 need? I think it would be useful to see what you're talking
23 about here.

24 A I wanted somebody to go out there and find me a block of
25 rock or concrete which was in good condition, ten pounds or

1 something like that. And I'd say the RQD of this is 100;
2 right? No cracks. Good, excellent rock. I'd say, "What's
3 the RMR of this rock?" It's pretty strong. That's what we
4 have to consider, compressive strength. That's one of the
5 factors. And it's dry is one of the other factors.
6 Therefore, we'll give it a pretty high RMR. I'm just
7 pulling these numbers off my head just like they did. I'll
8 say, "Okay. The RQD is 100 percent. The RMR is not 100
9 percent, but we'll say 90, which is very, very good." Okay.
10 I'll just look at this thing. I'll write it on there, paint
11 it on there, RQD 100, RMR 90. Very good rock. This is
12 going to be the plug. I want Mr. Lewis to just sit in his
13 chair there. That's all he has to do, sit and watch while
14 his assistant or our assistant stands on the table and holds
15 this rock above his head like this (indicating) between the
16 palms of his hands. This is clamping pressure. And I'll go
17 for a cup of coffee and say, "Just hold it like that for
18 awhile. And when I come back, we'll ask you what you think
19 about clamping pressures and absence of clamping pressures,
20 and who's going to clean it up."

21 Q I don't think we need the demonstration. I think that
22 vividly portrayed your point.

23 A And it's real. The RQD and the RMR are excellent. There's
24 no clamping pressure, which is possible at the Eagle and was
25 not omitted. That pulled in some averages from somewhere

1 miles away. Therefore, their approach was completely wrong.
2 And I would just demonstrate that.

3 Q So is there anything in this record that meaningfully tells
4 us how tightly that crown pillar will be held in place by
5 horizontal stress?

6 A There is a theoretical approach, again, based on all these
7 things and which says that, when you make a cavity which
8 we're doing and when we mine make a cavity, the stresses
9 have to go around that cavity. They can't go through it.
10 They have to go around it and, therefore, they're
11 concentrated at the corners especially. We don't like sharp
12 corners. I note that the stopes are all rectangular, square
13 corners. That's bad news. But don't worry about that.
14 Some of the stresses are concentrated theoretically around
15 this cavity and that results in extra -- could result in
16 extra compression at the top, which is the crown pillar. It
17 could be assisted by this theoretical stress concentration.

18 Q Did that theory pan out in Athens?

19 A Obviously not.

20 Q And they'd mined that for how many years?

21 A Now, I told you that the area which collapsed was fairly
22 recent.

23 Q When you talk about -- you talked about the weathering of
24 the top portions of the proposed crown pillar in this
25 mine, --

1 A Yes.

2 Q -- and I think you were saying that as a result of
3 weathering that that portion of rock should not be -- should
4 not be counted in the thickness of the crown pillar; is that
5 what you were saying?

6 A If it's going to be counted, it should be given a very low
7 strength value. It's there. It's rock.

8 Q But then you -- and what I'm leading up to, but then you
9 said actually there's another factor here. It's, I think
10 you said, it's a burden.

11 A Yes. If it has no strength in that 20 meters or whatever it
12 is with water in it, bears down on what's left. Yes, it's a
13 load added to what is left of that crown pillar.

14 Q And does that further increase the likelihood of a failure?

15 A Yes.

16 MR. WALLACE: Thank you. I have nothing further
17 right now.

18 JUDGE PATTERSON: It's noon.

19 (Off the record)

20 JUDGE PATTERSON: Ready?

21 MR. LEWIS: All right with you, Mr. Reichel?

22 MR. REICHEL: Please go ahead.

23 MR. LEWIS: Mr. Parker, I'm Rod Lewis, as you
24 know. You met me before and you recently tried to drop a
25 rock on my head, as I recall. I'm not going to approach

1 because I know you've got that big stick up there too, so --
2 I'm not going to spend too long with you, I don't think.

3 CROSS-EXAMINATION

4 BY MR. LEWIS:

5 Q I might start in reference to one of your slides, Mr.
6 Parker, about the Athens Mine. And you referred to these
7 width to height ratios. Do you recall that?

8 A Yes.

9 Q And I think one of your slides indicated that you'd
10 referenced some author who talked about the width to height
11 ratio ought not exceed 0.4; is that right?

12 A I remember the statement, yes.

13 Q And then you indicated on that same slide that -- I believe
14 on the next slide actually that at Eagle using a dimension
15 of 60 meters wide for the opening and then using the 87
16 meter crown pillar thickness, that would equate to a .69
17 ratio?

18 A I think so.

19 Q Now, you are aware, aren't you, sir, that the mine plan is
20 for one stope at a time to be open during mining?

21 A Yes, I know that.

22 Q And that the width will be ten meters?

23 A I read that, yes.

24 Q Okay. And I think if you do the math with ten meters rather
25 than 60 meters and 87 meter crown pillar it comes out to

1 something like 0.1. Does that sound right?

2 A Yes.

3 Q And that would be on the safe side of the 0.4 number, would
4 it not?

5 A I realize that, yes. But, but, but, but I don't think that
6 it's realistic to believe that only ten meters will be
7 exposed at any one time. I think the backfill, for example,
8 will settle and leave the crown unsupported essentially.

9 Q Now, you talked about backfill a little bit the last time
10 you were here, as I recall. You indicated you had Googled
11 "backfill." Do you recall that?

12 A Yes.

13 Q And I think you also deferred largely on the backfill to Dr.
14 Vitton -- is that correct? -- as far as expertise on
15 backfilling?

16 A I think he knows more about it than I know, yes. And we
17 have, of course, discussed it.

18 Q I understand that. Now, you testified as some length today
19 as you did before about, as I understand it, your lack of
20 confidence in the use of RMR numbers for predictions of
21 crown pillar stability; is that correct?

22 A Where was the question in that?

23 Q Yes. Let me rephrase it. I understand your position to be,
24 Mr. Parker, that you don't have much confidence in the use
25 of RMR numbers for predicting stability of a crown pillar?

1 A That is correct.

2 Q And do you have any confidence whatsoever in the use of the
3 RQD data in predicting crown pillar stability?

4 A Very little confidence.

5 Q And that leaves us, does it not, then, Mr. Parker, with what
6 you said I think the first time you were here; that it's
7 your position that really what ought to be done here is we
8 ought to first get underground and then collect additional
9 data with additional drilling and characterize the crown
10 pillar at that time?

11 A I don't remember exactly how I put it, but I suggested -- I
12 think I suggested that it was a good idea, so I did go the
13 way most people would go until I realized more recently that
14 those outcrops are available.

15 Q That was something you realized between the last time you
16 testified and this time?

17 A That's when it really sank in, when I was looking it over
18 again.

19 Q So your opinion has changed now based on that?

20 A Definitely we should -- they should measure stresses on
21 those outcrops.

22 Q Now, you authored several pages of written comments before
23 the permit was approved; isn't that true, Mr. Parker?

24 A Which permit?

25 Q The permit for the mine. You submitted substantial lengthy

1 written comments prior to the issuance of the permit?

2 A What permit is that?

3 Q Do you understand that a permit has been issued for the
4 mine?

5 A For Kennecott Eagle to go ahead and mine?

6 Q Yes, sir.

7 A No, I didn't know that.

8 Q You do recall or don't you, Mr. Parker, writing lengthy
9 written materials that were submitted to the DEQ as part of
10 the public comment process?

11 A I remember writing an e-mail to Rebecca Humphries hoping
12 that it would get there before she made a decision and I was
13 told -- and because I don't believe it -- that she never
14 received it. My machine told me that it had been delivered.

15 Q Is that all you recall about the written public comments
16 that you submitted?

17 A Submitted to whom?

18 Q Well, they were submitted on behalf of the National Wildlife
19 Federation to the DEQ.

20 A Oh, that's different.

21 Q Is that different?

22 A Yeah.

23 Q You do recall those written comments?

24 A I've written lots to the National Wildlife Foundation, yes,
25 along those lines.

1 Q And you included in there your opinions as to the potential
2 stability of the crown pillar, did you not?

3 A I really don't know which document you're talking about.
4 Can you show me?

5 Q I could; I don't know that it's necessary.

6 A It's necessary if you want me to answer.

7 Q I don't know that that's necessary either, Mr. Parker.

8 A Okay.

9 Q Now, just to be clear, you were not aware that a permit had
10 been issued?

11 A A permit for Kennecott to start mining?

12 Q Yes, sir.

13 A No.

14 Q Have you reviewed the permit?

15 A What permit?

16 Q The permit that's been issued for Kennecott to start the
17 mining.

18 A How could I if I didn't know it existed?

19 Q I agree with you; I just wanted to be clear. As far as your
20 slides here that we looked at today, Mr. Parker, did you
21 prepare those slides?

22 A Prepare? We cooperated.

23 Q Who drafted the language on the slides, Mr. Parker?

24 A Drafted originally by Michelle, and then we talked it over
25 and made some changes.

1 MR. LEWIS: That's all I have. Thank you.

2 MR. REICHEL: Mr. Parker? Happy birthday, sir.

3 I have no questions for you.

4 THE WITNESS: Thank you.

5 MS. HALLEY: We have no more questions, Mr.

6 Parker. Thank you.

7 MR. WALLACE: Nothing further, your Honor.

8 JUDGE PATTERSON: Thank you, sir. And happy

9 birthday.

10 THE WITNESS: Thank you. No presents. Jeez.

11 JUDGE PATTERSON: You're free to go.

12 (Witness excused)

13 JUDGE PATTERSON: Next?

14 MS. HALLEY: Your Honor, petitioners call Dr.

15 Stanley Vitton on rebuttal.

16 REPORTER: Do you solemnly swear or affirm the

17 testimony you're about to give will be the whole truth?

18 DR. VITTON: I do.

19 STANLEY J. VITTON, PH.D.

20 having been called as a rebuttal witness by the

21 Petitioners and sworn:

22 DIRECT EXAMINATION

23 BY MS. HALLEY:

24 Q All right, Dr. Vitton, you are back to testify on rebuttal

25 and I'm wondering if you've had the opportunity to review

1 the testimony and the slides and new exhibits, some new
2 exhibits and reports from the following witnesses on behalf
3 of Kennecott, the intervenor: Dr. Stone?

4 A Yes.

5 Q Dr. Carter?

6 A Yes.

7 Q Mr. Beauchamp?

8 A Yes.

9 Q Mr. Ware?

10 A Yes.

11 Q Any others?

12 A I read through some of the others: Ms. Arlaud, Donohue; the
13 other person for Foth and Vandyke, Stark. And I think
14 that's all.

15 Q Okay. And in the course of reviewing their testimony and
16 various submittals have you changed your mind about any of
17 the conclusions you discussed the last time you were here
18 about the stability of the crown pillar, among other things?

19 A No, I have not.

20 Q Okay. We're going to start, Dr. Vitton, by discussing
21 backfill. And I believe that most of this rebuttal is
22 related to the testimony of Dr. Stone; right?

23 A That's correct.

24 Q Okay. Why don't you walk us through the major points that
25 you're going to discuss about the backfill testimony that

1 you've reviewed and then we'll move through each one
2 individually?

3 A Okay.

4 MR. LEWIS: Excuse me. If I could, your Honor,
5 I've made it a practice so far to give opposing counsel
6 copies of supplies that are going to be used.

7 MS. HALLEY: I'm sorry, Mr. Lewis, I overlooked
8 that. I do apologize.

9 MR. LEWIS: Oh, my goodness.

10 JUDGE PATTERSON: Careful what you ask for.

11 MR. LEWIS: I want to replay some of the strenuous
12 objections about the length of our slides.

13 MR. HAYNES: It's not 95 pages.

14 MS. HALLEY: No, it's not. I do apologize to
15 counsel. It was just an oversight.

16 Q Okay. Go ahead, Dr. Vitton.

17 A My rebuttal is going to center around the following points:
18 the question Dr. Stone raised concerning quality control
19 issues, specifically of cemented aggregate backfill. The
20 issue of -- and it's not an issue; it's something we both
21 agree on, that -- the relatively high void ratio material;
22 meaning, it has a fair amount of voids in it, and that I
23 support Dr. Stone in that point. The type and size
24 distribution of what type of material is going to go into
25 the backfill; I'll discuss something there on that point.

1 The next item will be settlement of the materials that's
2 going to be put into the secondary stopes, which I'm
3 referring to as unbounded; it's differentiated from the
4 cemented, so we're clear on those two issues. The second to
5 last would then be the issue of acid attack on the cemented
6 aggregate fill. And the last issue is the issue of dealing
7 with settlement of both backfills; not just unbounded but
8 also cemented aggregate backfill.

9 Q Now, I believe the first topic we're going to cover is
10 segregation, backfill?

11 A Yes. Yes.

12 Q And have you had the opportunity to review the materials
13 related to the Kanowna Belle -- I believe it's a gold mine
14 in Australia?

15 A Yes, I have.

16 Q And do you believe that that mine and the materials that
17 come from it, particularly those related to Dr. Stone's
18 testimony are enlightening for the purposes of this court?

19 A Yes. My rebuttal on the issue of quality control still
20 centers around segregation of the cemented aggregate as it's
21 deposited or placed in the stope. And the fact that it
22 still is an issue, Dr. Stone indicated that there are ways
23 in which you can prevent that and that a number of mines
24 have found ways to prevent that. They attempted to do that
25 at this Kanowna Belle Mine in Western Australia. They

1 decided to go with cemented aggregate backfill, but after
2 trying to work with it for a couple years decided against it
3 and then went with cemented paste backfill which Dr. Stone
4 talked about. And this is a case, example of where
5 segregation was a very extreme problem to which case the
6 mining company went away from using cemented aggregate and
7 went with cemented paste backfill.

8 Q Is the Kanowna Belle Mine a modern mine?

9 A Yes. Yes, it's a currently operating mine. I would also
10 want to point out that this paper was in Minefill 2001,
11 which was the seventh international symposium on mining with
12 backfill, and Dr. Stone was the editor so he would be well -
13 - very familiar with this paper.

14 Q Okay. Now, this is more information about that same mine;
15 right?

16 A Yes, this is a picture of the Kanowna Belle Mine, in which
17 case it's just a visual showing of some of the issues of the
18 severe segregation that they were getting with the backfill,
19 and very different amounts of strength variation throughout
20 the backfill. This --

21 Q So this -- so maybe we could back up for just a minute.
22 Could you just define what we're talking about when talking
23 we're about segregation? I think we talked about it way
24 back, but that was a couple of months ago at this point.

25 A The cemented aggregate -- the aggregate itself is coarse

1 aggregate and that's all that's put in. Cement -- and Dr.
2 Stone made a comment that this is not concrete and I agree
3 totally; it's more -- it looks like large particles that are
4 cemented together at their contact points. That's why you
5 have a very high void ratio with this material. However,
6 the -- you still have a particle size distribution and the
7 top size according to Dr. Stone and the permit is around two
8 and a half inches roughly, something about that big. And
9 then on down to smaller sizes. And if you look at a
10 stockpile and you dump a stockpile out, when it forms the
11 angle or oppose the larger particles go to the bottom and
12 the bigger ones stay on the top. And so you get the
13 segregation of particles. And that's what you see in that
14 flow structure are these areas of segregation of the
15 particle sizes and that's what we mean by "particle size
16 segregation."

17 Q And your point here is that this process of segregation
18 occurs naturally and it leads to some portions of backfill
19 that are stronger and some that are weaker than others?

20 A Yes, that's the experience at this mine, in which case their
21 testing of the actual cemented backfill had strength ranges
22 from .5 to 4 megapascal, which is the -- a comparison the
23 cemented aggregate designed for the Eagle project is 1.5
24 megapascal.

25 MS. HALLEY: The next slide please.

1 Q Now, this is from Dr. Stone and I will provide the citation
2 to counsel as we're going. This is from transcript Volume
3 15, page 3,213. What is Dr. Stone saying here?

4 A Dr. Stone is stating in this point here that there are
5 ways -- he does recognize segregation is a problem but that
6 there are ways to improve it, and one of the ways is to add
7 water. And the problem with simply adding water is that you
8 weaken the cement. The cemented aggregate would actually be
9 weaker if you started adding water. So there's a balance
10 that you have to do here, and this mine could -- just for
11 some reason could not get those balances properly -- could
12 not get them the way they needed them and, thus, they
13 decided to go away from using cemented backfill. And I
14 think that's why you see very little references in the
15 literature to cemented backfill, because a lot of mines are
16 no longer using it.

17 Q Now, this is an illustration demonstrating that the Kanowna
18 Belle Mine tried to fix their backfill strength problem
19 through adding a little more water, as Dr. Stone put it.
20 Were they able to do that?

21 A No, they were not. And this is basically a cross-section of
22 the previous picture or one very similar to it; in which
23 case they tested this and this is where they determined that
24 they had a very broad range of strengths, from .5
25 megapascal. In the coarser, weaker bands we have very large

1 particles, limited cement to where the fines accumulated,
2 which would be more like a paste type of fill which is
3 around 4 megapascal, so you had these bands of segregation
4 in there.

5 Q And I think perhaps you said it, but this mine actually
6 abandoned the cemented aggregate approach?

7 A Yes, the next slide will -- they did a -- they did an --
8 this is their lab testing and I just wanted to point out
9 where the Eagle 1.5 was. It would have been at the low end
10 of their utilization of cemented aggregate fill. What this
11 was pointing out is that they had a very difficult time
12 comparing the laboratory tests that -- they assumed the
13 strengths they were -- and the actual strengths they got in
14 the field are quite different.

15 Q What does that indicate to you, Dr. Vitton?

16 A That they had quality control issues on creating the
17 cemented aggregate in the stopes: mixing it, transporting
18 it, and depositing it into the stope to get the design
19 strengths that they were attempting to get.

20 Q Now, in the application or in the course of any of the
21 testimony that you've reviewed, including Dr. Stone's and
22 other witnesses who testified about backfill, have you seen
23 any type of plan for monitoring the strength of the
24 backfill?

25 A I believe -- I don't know if I saw -- I did not see a plan

1 in the permit. Dr. Stone does talk about it in his
2 testimony about sampling, testing and then making changes to
3 the process by which they're creating it and transporting it
4 and putting it into the --

5 Q Does he talk about how that particularly related to this
6 mine, or is he talking in a more general way about standard
7 industry practices?

8 A Well, you'd have to define "this mine." Do you mean the
9 Kanowna Belle Mine or the Eagle?

10 Q The Eagle Mine.

11 A Again, I believe that there's very little discussion in the
12 permit concerning the -- there is a discussion but not to
13 the extent that Dr. Stone provided in his testimony as to
14 how it's done and how they would adjust parameters in the
15 making of the cemented aggregate and putting it in the
16 stopes.

17 Q Now, you saw that Dr. Stone talked a good deal about various
18 ways of testing the strength of backfill once it's in the
19 mine, the bucket test and that sort of thing; right?

20 A Yes.

21 Q Okay. Have you seen that that's part of this application or
22 part of the requirements at all for this mine, that type of
23 testing of the strength?

24 A No.

25 Q Now, this slide also relates to the same mine we were just

1 discussing, the Kanowna Belle Gold Mine. And maybe you
2 could explain to us, sort of outline some of the
3 disadvantages cemented aggregate backfill -- maybe you could
4 explain what those are?

5 A Okay. I put both -- this mine initially evaluated cemented
6 aggregate and cemented paste. That would be -- cemented
7 paste would be cement with very, very fine particles. And
8 that process can be transported to a mine by pipelines and
9 slurry very much more easily than the cemented aggregate.
10 They decided at the beginning to go with cemented aggregate.
11 They listed both -- disadvantages to both systems, but then
12 chose to go with the cemented paste. And I highlighted some
13 of the problems with the cemented aggregate. One of them is
14 that you have trucks coming down the decline; however, the
15 Eagle will be a different process. But anyway, there were a
16 number of cemented aggregate disadvantages as well as with
17 the cemented paste. Both have problems. I would like to
18 add that the design of the cemented aggregate did come from
19 research at Mount Isa and the Kidd Creek Mines, which Dr.
20 Stone did refer to.

21 Q Could you just read the other disadvantages of the cemented
22 aggregate backfill?

23 A Well, for this mine, the Kanowna Belle Mine, the first one
24 is that they had a lot of truck moving down into the mine on
25 their decline was one of them. The second was the "higher

1 fill dilution due to segregation," and that meant that it
2 was not -- the weaker parts were collapsing into the stope
3 and, therefore, causing dilution of poor rock or the
4 cemented aggregate became the dilution into the ore and they
5 had to haul that out, and that's an economic cost to the
6 mine to have dilution and Dr. Stone talks about that in his
7 testimony.

8 The third one is wear of the fill pass is likely
9 to continue causing problems, stability problems. And
10 again, this is when you have so much traffic in these
11 declines, the weight of the trucks are actually causing --
12 like our roads that have -- that occur in our roads to have
13 the stresses and there's a maintenance issue. So that was
14 the third issue. And the bigger problem was the future
15 extensions of the CFA system would require excavation of new
16 passes and loading stations, so it was a complex problem
17 with the cemented aggregate.

18 Q Now, this is testimony from Dr. Stone, pages 3,210 and
19 3,211. And he was discussing there the materials to be used
20 in the backfilling process. I think that later on we're
21 going to come back around to the topic of the limestone
22 amendment and what else is significant about the fact that
23 the development rock would be used as backfill going into
24 the secondary stopes?

25 A This slide here is just simply -- the next one is just

1 illustrating what Dr. Stone said. And I agree with this.
2 This is what the permit said, this is what Dr. Stone stated.
3 And the next slide will show just the illustration of that.
4 Out of sequence a little bit. This is the primary and the
5 secondary and I just want -- one of the points I want to
6 make of -- on this backfill situation is that the primaries,
7 which would be the cemented aggregate which are blue here,
8 are all stacked on top of each other. The red ones are the
9 secondary, which is going to be the unbounded material.
10 They're standing -- stacked on top of each other, so
11 there's -- they're all standing on top of each other.
12 There's no mismatch of the cemented -- at the next level
13 between the secondary and the primary. The primary stope
14 will be filled with cemented aggregate; the secondary will
15 be unbounded materials.

16 Q Okay. Now, the weight; I'm wondering if the weight of a
17 stope, like this (indicating) one or this one, the very sort
18 of taller stopes, would be greater than the weight of a
19 stope like this (indicating). The weight at the base of
20 those -- that that base has to support is much greater than
21 the base -- than the weight that this base on a smaller
22 stope would have to support.

23 A Yes. Each level will be resting on the previous level, so
24 that will be adding to the stress at the bottom. So the
25 bottom one will experience the weight at some point or some

1 fashion of the weight on top of it.

2 Q We're going to come back to this in more detail later, but
3 would you expect more settlement in the taller stopes that
4 have more weight piled on top of them?

5 A Yes.

6 Q I think this is just an illustration of what we were just
7 looking at.

8 A Yes. I do want to state that -- again, that this was taken
9 from Dr. Stone's testimony and it is in the permit that the
10 primary stopes are cemented aggregate. The secondary stopes
11 will be development rock, which is mostly the metasediments,
12 some peridotites. And because they're also acid-generating
13 they're also going to amend it with limestone. That will
14 become the material that's going to be placed in the
15 secondary stope.

16 Q You're not necessarily disagreeing with any of these things,
17 but just refreshing our memory --

18 A Yes. I'm going to refer to these, and so I thought I'd put
19 them all on one slide.

20 Q Sure. Why don't you go ahead and walk through those? And
21 these are from Volume 15 of the transcript and the page
22 numbers are -- well, provided. Go ahead.

23 A Yes. I wanted to -- these are statements that Dr. Stone
24 made that I simply will be using later on in my rebuttal.
25 The first one is -- and I've already stated this, that the

1 cemented aggregate is not like concrete. It's not as dense.
2 It's got a lot of voids and you can actually look through
3 it. Water would flow through it quite easily. The coarse
4 aggregate top size, meaning the largest coarse particle,
5 would be two and a half inches, similar to railroad ballast
6 size. And his point that it has lots of voids is correct.
7 Let's see. The cement aggregate stuff will be stacked on
8 top of each other.

9 To help avoid the acidity attack on the cement in
10 the permit they state that they will use flyash, which will
11 help protect the cement from acid attack. So they will be
12 using a 50/50 percent cement-flyash ratio. The permit I
13 believe states a five percent cement content -- content. I
14 believe that Dr. Stone said it would be roughly six, but
15 it's going to be five to six percent cement. The designed
16 strength is -- the target strength is 1.5 megapascal, 218
17 psi and that is roughly a factor of safety of two based on
18 his testimony. So again, these are points I took from his
19 testimony.

20 Q All right. This is from Volume 15, page 3,229 and I think
21 again we're talking about the voids in the backfill here,
22 and particularly -- well, here he talked about damage from
23 blasting in neighboring stopes and that it could -- I think
24 he says "punches a little pocket" into the fill. What is
25 the impact of those little pockets being punched into the

1 fill?

2 A What I'd like to -- as rebuttal to the issue of blasting is
3 I think Dr. Stone misunderstood my statements as to blast
4 vibrations moving through and encountering a void between
5 the cemented aggregate and the backfill material. Let me
6 back up. That's incorrect. The cemented aggregate primary
7 stopes are created and they come and they blast the
8 secondary stope out. It's in the process of blasting that
9 secondary stope out which is right adjacent to the cemented
10 aggregate. There will be some voids forming and Dr. Stone
11 agrees with that. I don't disagree. But with the mechanism
12 of how damage occurs is what I would like to discuss.

13 MS. HALLEY: Okay. The next slide please.

14 Q Now, based on Dr. Stone's testimony here, did he understand
15 what you were really getting at when you were talking about
16 voids between the primary and secondary stopes?

17 A I believe -- I don't believe that Dr. Stone understood what
18 I meant with -- when I was talking about a void forming and
19 the impact of having a void with vibrations moving -- blast
20 vibrations trying to encounter a void between the cemented
21 aggregate and the blasted -- the rock that was being blasted
22 in the secondary stope. Or an account or one farther down.
23 There could be -- you have a series of these, and so you
24 could have voids in a number of them. So that's the point
25 of this rebuttal.

1 Q And I think the next slide is an illustration with which you
2 can explain to us again what you were talking about and the
3 impact on the stability of the backfill?

4 A Yes. This is a paper that was again in a Minefill
5 Conference 2007, which was last year, looking --

6 Q Dr. Vitton, I need to interrupt for just a moment.

7 MS. HALLEY: This is -- this paper is Petitioner's
8 Exhibit 54.

9 Q I'm sorry for interrupting.

10 A This is deep mine, underground mine I believe in Coeur de
11 Lain district in Idaho. And they have -- because of the
12 very high stresses in this mine they have rock bursts, and
13 when you have rock bursts it's like this ball -- seismic
14 disturbance, somewhat not unlike an earthquake that occurs.
15 And that stress wave comes and what happens -- if you have a
16 void -- and this happens to be cemented backfill that's in
17 this mine and it's bolted together because they do have
18 these rock bursts and these waves that come through it.
19 When you have a void and a rock burst seismic impacts a void
20 what happens -- it's a compressional wave. It hits the void
21 and it gets reflected backwards as a tension wave and that's
22 how you fracture rock; that's -- you need -- you don't --
23 generally a free face will reflect the wave and cause
24 fragmentation.

25 So anytime you have a free face -- and that's what

1 a void would be -- you can damage the surface of the void.
2 And that's essentially equivalent the -- a void, the bottom
3 part there, shows the wave hitting it. Not problem where
4 it's tightly compacted, put against. But if there's a void
5 below it, which this is, the whole wall got damaged and the
6 roof bolts got ejected. And this is a documented case in
7 this mine. And my point is, if you have voids and a stress
8 wave encounters the void, the physics are such that it
9 reflects but in the reflecting process damages the rock and
10 puts -- pushes it out into the void. And my point being is
11 that's how -- one of the mechanisms in which cemented
12 aggregate could get damaged due to adjacent blasting.
13 That's the point I was trying to make and I'm not sure Dr.
14 Stone understood that the way I meant it.

15 Q And your opinion is that these little pockets that I think
16 Dr. Stone described creates these voids in which that sort
17 of phenomenon can occur and damage the backfill?

18 A Yeah.

19 MR. REICHEL: Objection; leading.

20 A My point is, is that the more fracturing you put into the
21 cemented aggregate the more potential instability you're
22 going to get with the -- and long term would accelerate the
23 settlement of the cemented aggregate backfill.

24 MS. HALLEY: Okay. Next slide, please.

25 Q Now, we're going to move our discussion to talk about

1 settlement of the material in the secondary pillars, which
2 in this case is development rock. Now, this is Dr. Stone's
3 response to your testimony about settlement and the last
4 line is his statement that he says he has trouble believing
5 that there would be settlement, and I think in this
6 discussion you were talking about a settlement rate of --
7 what? -- one to two percent; is that right?

8 A That's what the statement says, one to two percent. What I
9 said I'm a little surprised by that. I would have expected
10 I would have said five to ten percent.

11 Q Oh, okay.

12 A But I obviously used one to two percent and my statement was
13 that the secondaries with the unbounded materials would
14 settle. I mean it's loosely placed material and it's going
15 to settle over time. We see this in many, many
16 applications. Dr. Stone said that he had trouble believing
17 that you would have settlement in the unbounded materials in
18 the secondary stopes.

19 Q Okay. Now, are you familiar with this paper, Dr. Vitton,
20 that in fact assesses the settlement of various different
21 materials?

22 A Yes, I am.

23 Q Okay. You've read this paper; you're familiar with it?

24 A I have read this paper.

25 Q Okay.

1 MR. LEWIS: Just a moment. Is this a paper that's
2 in evidence, Ms. Halley?

3 MS. HALLEY: No, it is not, Mr. Lewis. We are
4 using it for demonstrative purposes.

5 MR. LEWIS: Well, do you intend to have the
6 witness testify as to the contents of this paper?

7 MS. HALLEY: Well, we're not discussing the
8 content of the paper or the truth of those contents; we are
9 discussing them in light of rebutting Dr. Stone's lack of
10 belief that settlement occurs.

11 MR. LEWIS: Your Honor, I guess I have some -- I'm
12 somewhat troubled that --

13 (Fire alarm interruption)

14 MR. LEWIS: I guess I'm just objecting that to the
15 extent that petitioners are attempting to introduce into
16 evidence information from new exhibits that we've not been
17 given copies of these, had no opportunity to examine them,
18 and of course, it limits our ability to understand them and
19 potentially cross-examine the witness on them when we're
20 only given small -- apparently small portions which suit the
21 petitioners' purpose on these slides, so I think it's a bit
22 improper to attempt to introduce such material, your Honor.

23 MR. REICHEL: I would join in the objection. And
24 further, although I understand that this slide is being
25 offered for demonstrative purposes, it appears that counsel

1 intends to ask the witness questions about the contents of
2 this article for the purpose of having that testimony rebut
3 or attempt to rebut statements by other witnesses. That to
4 me is not demonstrative; that is offering the substantive
5 evidence.

6 MR. LEWIS: And I think it also is part of our
7 continuing objection as to the scope of proper rebuttal,
8 your Honor. This is a topic that petitioners covered at
9 some length in their direct case and it should have been
10 covered there.

11 JUDGE PATTERSON: Ms. Halley?

12 MS. HALLEY: Well, Mr. Stone discussed the
13 settlement issue at some length and one of his primary
14 arguments was that the settlement would not occur because
15 the secondary stopes are compressed or limited by the
16 primary stopes on both sides and that, therefore, he didn't
17 believe there was any place for rock to go, so therefore, it
18 wouldn't settle. This paper looks at the settlement of
19 materials, a variety of materials -- we're only going to
20 talk about waste rock, because that's the only thing
21 relevant here -- in those containers. They look like silos.
22 And they are obviously in a limited space; therefore, this
23 is directly rebutting Mr. Stone's testimony that things
24 can't settle in a defined space. He, you know, started
25 talking about soil settlement and that sort of thing, and

1 this paper directly rebuts that. And we're only -- I think
2 there are two -- we have two slides: one picture and one
3 graph and that's going to be the extent of the questioning
4 on this paper.

5 JUDGE PATTERSON: I'll overrule the objection.

6 Q All right. Dr. Vitton, while I just sort of explained a
7 little bit about what this paper is, but maybe you could
8 describe to us why this is relevant to Dr. Stone's
9 testimony.

10 A I might be wrong, but I believe I did enter this as an
11 exhibit.

12 Q We'll clarify that later. I could locate it but maybe
13 between us we can, so we will clarify it. Okay?

14 A The point of this paper was simply to look at mine rock and
15 big mine rock, how it settles, and then very fine tailings,
16 which are -- which is typical products produced at a mine
17 and simply how much do they settle. And so they created
18 these bins about six meters high, one meter in diameter, put
19 a number of meter -- sensors in there and simply measured
20 how much settlement you get in this confined space with
21 blasted mine rock from a mine. And the far one on the right
22 column 4 was just waste rock only if you look halfway down.
23 And then there was mixtures with tailings across the case 3
24 -- column 3, column 2, column 1. So they're different
25 mixtures between fine materials and big coarse rock. That's

1 what they did and they simply measured -- well, they
2 measured a number of things, but for this point, for this
3 rebuttal point it was simply how much settlement do you get.
4 And that would be the next slide, two slides. This is the
5 results. In a hundred days they got upwards of 16 percent
6 settlement in the tailings only, and about seven and a half
7 percent in the mine rock in the first hundred days. And
8 again, that's not uncommon. We understand that blasted mine
9 rock settles. It's a common thing and it will settle in the
10 secondary stopes.

11 Q So your -- when you testified on direct you were saying one
12 to two percent, but this test actually indicates 7.5
13 percent?

14 A I would have predicted between five and ten percent on
15 basically self weight consolidation. That's not meaning
16 you're stacking on top of each other; that would simply be
17 of a hundred feet you get seven and a half feet of
18 settlement for that hundred feet. That's what this would
19 tell me.

20 Q And what would happen to settlement when you stack all those
21 up on top of each other, like what is proposed in the mine
22 plan here?

23 A There are two -- in the geotechnical literature we discussed
24 two types of settlements: primary and secondary. This is
25 what we call primary; fairly immediate.

1 Q Within a hundred days?

2 A That's what I would call immediate. And then over time
3 you're going to get secondary compression; that's the
4 crushing of the particles. And when the mine gets -- when
5 the pumps are turned off at this mine and the water gets
6 saturated -- or the backfill gets saturated, the water comes
7 up, you're going to see another dramatic lowering of the --
8 increase in settlement, because we're losing the
9 unsaturated -- like sand when you make a sand castle out on
10 the -- next to the lake, it stands up because there's water
11 holding the particles together. That's the condition which
12 this is at this point; when you put the material in there's
13 water with this material. As soon as you saturate it you
14 lose that strength. And it's the same way when the water
15 wave comes in and -- the sand castle falls apart; you're
16 going to see another dramatic increase in settlement. But
17 that settlement won't stop there. Settlement will continue
18 for a very long time. Rock fill dams that were built at the
19 turn of the century have -- are still seeing settlement
20 because the larger -- and the other issue is the larger the
21 particle that you have in there the more settlement you're
22 going to get, the longer it's going to take for it to
23 settle.

24 Q Okay. Now, what's the practical implication of settling in
25 the secondary stopes?

1 A Well, the implication is that you cannot maintain a tight
2 backfill, which is what Dr. Stone talked about after this
3 point.

4 Q I think we're going to talk about that more in a few
5 minutes. Okay?

6 MS. HALLEY: All right. Next slide, please.

7 Q Okay. Now, Dr. Vitton, you also have reviewed Dr. Stone's
8 testimony about acid attack; right?

9 A That's correct.

10 Q Okay. Now, his testimony was that you can generate acid
11 from acid rock drainage in the oxidation of sulfides and
12 make the water acidic; right?

13 A That's correct.

14 Q And we're talking about in the mine post closure during this
15 time period -- during that time period?

16 A That's correct.

17 Q Okay. And he says that in the next little section here:
18 post mining. All right. Now, he went on to say that in his
19 experience he's never run across a mine that had degradation
20 in cemented rockfill due to acid degradation of the cement
21 and that he can't find anything in journals that talk about
22 acid degradation of cemented rockfill. Have you seen any
23 materials that have to do with acid degradation of cemented
24 rockfill, using his terminology there?

25 A Yes. If I could comment on a couple of those points.

1 Q Okay.

2 A Clearly my testimony -- I am a civil engineer and I tend to
3 look at the long-term affect. The mining industry obvious
4 interest is in mining the ore, getting it out and completing
5 the mine and it's more of a short-term view. Dr. Stone is
6 correct; it is a post-mining issue and that's how I view it,
7 as a post-mining issue. Not during mining; after the mine
8 is completed and long term what's going to happen to the
9 secondary stopes of the unbounded -- and this discussion
10 centers around the cemented aggregate. What's going to
11 happen to it when it encounters acid over the long time --
12 long term? So the issue -- I agree with Dr. Stone that it
13 is a post-mining issue; number one. Number two, he states
14 that, "I have not run across this cemented degradation in
15 cemented rockfill." In general for two reasons: one is
16 that a lot of mines aren't dealing with cemented aggregate
17 rockfill; they're dealing with cemented paste. So that's --
18 most of the literature that deals with acid attack deals
19 with cemented paste, not cemented rockfill. So he's
20 probably correct on that point.

21 The second -- third point that I'd like to make on
22 this is that there is significant literature on the effect
23 of acid on cement. It's a deterioration of cement. There's
24 a significant volume of literature on it and I will present
25 some of it.

1 Q Now, you talked about the temporal difference in approach
2 that you took from Dr. Stone. How long do you think the
3 roof of the mine needs to stand up?

4 A It will depend on what I believe is -- you have clearly
5 settlement of the secondary stopes -- and Dr. Stone does
6 state his estimate is about two meters, which is six feet,
7 seven feet long term. So your secondary stopes will settle,
8 I think we both agree; we disagree on the main. This mine
9 though is -- the cemented aggregate, there's been very
10 little discussion on what will happen with it long term in
11 this environment in which you have acidic waters, and which
12 will be attacking cemented aggregate which has very void --
13 a very high voids. And I believe that long term it will
14 also decompose, deteriorate and basically settle because it
15 has very high void ratios. We'll talk about that in a
16 little bit. Thus all of this will settle; the entire mining
17 area with these backfill stopes whether primary and
18 secondary -- and my belief -- long term will settle exposing
19 the entire span, which in case will become unstable and
20 collapse is my opinion.

21 MS. HALLEY: For the record, slide 20 of Dr.
22 Vitton's presentation comes from Volume 15, page 3,235.
23 Next slide, please.

24 Q I think you have two slides sort of giving more of the
25 illustration about cemented aggregate acid attack?

1 A Yes. This is a significant problem with the civil
2 engineering world and the mining engineering area; except
3 again, civil engineering our projects tend to need to stand
4 up a lot longer. But acid attack is a well-known
5 phenomenon. It attacks the cement paste. Cement paste is
6 going to be removed and dissolutioned exposing the
7 aggregate. Eventually total disintegration will occur.
8 That's the long-term affect of cemented cement in an acid
9 environment. This figure here is -- basically your
10 resistance against that attack is going to be directly
11 proportionate of the permeability of the cemented aggregate,
12 which in this case this is extremely permeable. It's got
13 very high voids in it. Water will move through it very
14 easily transporting both acidic waters in and dissolution
15 materials out.

16 Q All right. This slide we're discussing the 50/50 mix of
17 cement and flyash, and that seems to be a significant
18 contributor to this concept of acid attack, the augmentation
19 of flyash?

20 A No. I don't believe what you're saying is correct. The
21 permit clearly understands that it's going to be an acidic
22 environment. To try to counter that, to try to protect that
23 cement they will add flyash, and flyash will help protect
24 the cement from attack. But typically it's only a short-
25 term phenomenon and that in the long term -- and the

1 research of the paper that I'm showing here shows that it --
2 you get into these high volumes of flyash in the 50 percent
3 range, long term binder just doesn't hold up and that you
4 have dramatic strength increases. The last statement that I
5 highlighted at the bottom: "However, long-term strength
6 values decrease significantly if the concrete mixture is
7 over 30 percent flyash replacement levels." And what
8 they're saying here is that it does work in the short term
9 for preventing, and so for the short term it is an
10 acceptable method; long term though, it doesn't seem to
11 work.

12 Q For the record, could you read the title of the paper you're
13 referencing?

14 A "Sulfuric acid resistance of high volume flyash concrete."

15 MS. HALLEY: All right. Next slide, please.

16 Q Now, Dr. Stone indicated that he was not familiar with this
17 concept of acid attack on concrete; right? He said he
18 didn't note it in the literature -- or in cemented backfill?

19 A I think Dr. --

20 MR. LEWIS: Objection to the form of the question,
21 your Honor; misstates Dr. Stone's testimony.

22 Q Well, we just saw Dr. Stone's testimony that said he hadn't
23 seen anything in the journals about acid attack on cemented
24 rockfill; is that correct?

25 A That's correct.

1 Q Okay. Now, what is thaumasite and how does it relate to
2 acid attack on, in this case, backfill?

3 A Dr. Stone acknowledged that --

4 MR. LEWIS: Your Honor, I'm sorry to interrupt,
5 but it appears we're going into more articles. There's been
6 no indication whether these are in the exhibits, whether
7 they're new exhibits. So I have an objection on that basis.
8 Again, they're apparently excerpts to support Dr. Vitton's
9 opinions, but we have not been provided these articles, have
10 no opportunity to cross-examine on them. And secondly,
11 again, as to the scope of proper rebuttal, a major topic of
12 Dr. Vitton's testimony earlier was the potential for acid
13 attack on this backfill. He had all the information about
14 the backfill then. This is an attempt to come in and
15 bolster his earlier testimony. It's improper; it's beyond
16 the scope of proper rebuttal.

17 MS. HALLEY: Well, your Honor, this is clearly
18 rebuttal evidence to Dr. Stone's statement that there was no
19 such literature to be found. There is literature to be
20 found and this court ought to have the benefit of knowing
21 that and seeing some of it.

22 JUDGE PATTERSON: I'll overrule.

23 MR. LEWIS: This is not, by the way, literature on
24 (COUNSEL REVIEWS FILE). This is literature on some other
25 subject apparently, your Honor.

1 MS. HALLEY: Well, Dr. Vitton will explain the
2 relevance. It is in fact acid attack on cemented fill.

3 JUDGE PATTERSON: Well, all right, if he can do
4 that.

5 A Dr. Stone does acknowledge in his testimony that the
6 formation of enttranite, which is a calcium carbonate
7 compound that forms in cement, that's a very common problem
8 in concrete highway concrete, very well researched, very
9 well understood. And I agree with Dr. Stone that the
10 formation of enttranite will not be a problem in cemented
11 aggregate backfill because there's so much voids there that
12 it -- the reason you get distress with enttranite is the
13 volume metric expansion and that cracks the concrete. And
14 so I agree with Dr. Stone on the formation of enttranite.
15 Another chemical that is now -- that's been found and it was
16 found in a mine in Missouri was the formation of thaumasite,
17 which is very similar to enttranite. This chemical that
18 forms doesn't just cause concrete to be deteriorated by
19 cracking; this one actually attacks the cement and turns it
20 into a paste that just destroys the strength of the paste.
21 And what's unique about this thaumasite is they discovered
22 it only in underground concrete structures. And they're now
23 excavating 80-year-old, 50-year-old concrete structures and
24 there's no strength to them; they're mush. There's just
25 basically no strength left and what's unique about the

1 thaumasite -- they're finding out that -- they've known
2 about it since the '60's, but they didn't realize how much
3 of a significant issue it is. And it's a very significant
4 issue if a number of conditions exist. And there was a
5 conference devoted to this back in 2003, and entire journal
6 article was dedicated to the effects of thaumasite
7 formation. Almost all of the papers given were in northern
8 latitude countries: Great Britain, United States, Canada,
9 because that's where most of these problems are now being
10 found. This is one of the papers: "Occurrence of
11 thaumasite in laboratory and field concrete." And they talk
12 about during the last 15 years thaumasite is a form of
13 sulfate attack similar to entranite; has been found in over
14 80 UK field structures and buildings and is particularly
15 prevalent in buried concrete. This form of sulfate attack
16 completely destroys the cementitious binding ability of the
17 concrete transforming it into a mush. This is a very
18 serious issue for a lot of structures. The reasons for it
19 is that they're finding that in particular where this occurs
20 are in foundations that are placed in soils that have acid
21 groundwaters moving through them; in particular where they
22 put concrete foundations where the soils have pyrite that
23 formed acid and then caused the concrete to decompose.
24 Another requirement to have this --

25 These are the conditions for thaumasite to form.

1 You need a source of acid, and again, this statement here,
2 groundwater basically where you've got sulfide-bearing --
3 sulfide, sulfide-bearing clay soils that occur in relative
4 large sections of England; that's one of the sources.
5 Another source is ClO, silica, which is in the cement. The
6 next slide. A source of calcium carbonate, limestone. A
7 source of water, a mobile source of water. And the last and
8 more interesting issue is colder temperatures. This is
9 roughly around 15 degrees C and can occur up to temperatures
10 of 25 C. And again, that's well within the -- from the
11 bottom of the Eagle deposit up to the top would all be in
12 probably the five degree centigrade up to 15 degrees
13 centigrade range. So all these conditions would exist at
14 the Eagle project and would be a concern for the acidic
15 attack on the cemented aggregate backfill.

16 Q Has this issue been addressed in the application or in any
17 of the subsequent testimony or reports or exhibits?

18 A Not that I have read.

19 Q And what would the practical implication of the formation of
20 thaumasite be?

21 A The formation of thaumasite would basically say that the
22 paste holding the aggregate together in a high void ratio
23 structure would collapse; it would come down. All those
24 voids would be filled up and so you have settlement. So in
25 other words, not only would you have settlement in the

1 secondary from the unbounded material, you now have an
2 attacking process that's decreasing the strength of the
3 cement to hold those particles together as well as being
4 stacked on top of each other and all that would basically
5 have significant settlement occurring with it. And again,
6 it would cause the opening -- even if you had tight backfill
7 at the end of mining, over time that could not maintain that
8 tight backfill and you would thus create a gap between the
9 crown pillar and the backfill that was put in the mine.

10 Q Now, this again is from Dr. Stone's testimony at page 3,236
11 and why don't you go ahead and read this, Dr. Vitton?

12 A Dr. Stone here agrees and I agree that you have to maintain
13 the tight backfill and the tight backfill is essential to
14 support the crown pillar. And another point that needs to
15 be made -- and Dr. Stone really makes it. He said if you do
16 have settlement, for example -- and I agree with him here --
17 with the secondary stopes, basically you're increasing your
18 span width. And so that's the importance of tight backfill.

19 Q And why is the span width important?

20 A In the stability of the crown pillar, the wider the span
21 then the higher the potential for the collapse of the crown
22 pillar. This statement here is -- Dr. Stone, his statement
23 is that he would expect about two meters of settlement in
24 the secondary in the unbounded material.

25 Q This is page 3,244 of the transcript. So you and Dr. Stone

1 actually agree that the secondary stopes will settle; your
2 disagreement is how much?

3 A That's correct, the magnitude.

4 Q Now, Dr. Stone talked a good bit about the Kidd Creek Mine.
5 I think he'd done some work there. And he talked about also
6 the void ratio in cemented aggregate fill, so the -- can you
7 help us put that into context in looking at the Kidd Creek
8 Mine?

9 A Yes. Dr. Stone mentioned Kidd Creek Mine as well as the
10 Mount Isa, which are very large mines that have utilized
11 cemented backfill as well as cemented paste backfill and
12 they have significant experience. So I was looking for what
13 the void ratio -- we've been talking about these voids in
14 the cemented aggregate; how much are there? I mean, is
15 there a number in the literature that I could look at to
16 make an estimate? And there is a paper in the Minefill --
17 one of the Minefill journals -- I can't remember which one -
18 - that actual measurements of the void ratio -- which I'll -
19 - it's a term in which the ratio of the voids to the ratio
20 of the solids.

21 Now, that's not very meaningful to most of us.
22 However, it directly relates to a term called "porosity,"
23 which is the volume of voids to the total volume. So the
24 Kidd Creek number that is in the literature is a void ratio
25 .51, which is in the soils world about medium. I wouldn't

1 say it's loose; I wouldn't say it's dense. It's in the
2 middle, if you will. So it's not an excessive number. That
3 relates to about 34 percent volume of voids in the cemented
4 aggregate. So in the stope that's filled that's ten meters
5 across and a hundred meters high, and however long it is, 34
6 percent of that would be voids.

7 And so when I talk about settlement it's those
8 voids that will settle. So you have roughly about 34
9 percent of room for the material to compress into. If you
10 lose that binding strength in the cemented aggregate, you
11 lose that cement, that strength. If you lose it, those
12 particles are going to come together into those void spaces;
13 and thus, you're going to create settlement. And that's the
14 reason I included that number.

15 Q I'm going to change topics a little bit now and talk about
16 the rock mass quality materials that have been presented
17 during the testimony. I believe these are some of your
18 major points and then we're going to spend a little more
19 time on some of these. Why don't you go ahead and explain
20 these points, and then we'll move on through the more
21 detailed material.

22 A I don't want to describe RMR's again. I think the court
23 is --

24 JUDGE PATTERSON: Thank you.

25 A I understand that's -- we've talked a lot about that. But I

1 did want to make some general observations as rebuttal to
2 what I read in the testimony of Dr. Carter, Dr. -- not Dr.
3 Stone, Dr. Carter, Mr. Beauchamp and Mr. Ware, those three
4 testimonies. What I was looking for was their statements as
5 to how the cores were handled and we questioned the -- for
6 example, the eight centimeter scale versus the ten
7 centimeter scale. I was affecting some testimony from Steve
8 Coombes who put that all together, or someone of the
9 drillers and I didn't see it in the testimony. I did not
10 see a documented statement other than verbal testimony that
11 we used ten versus eight and I think that's important. I
12 was looking for that. At the point in which we -- I
13 reviewed the permit and gave testimony on my opinions there
14 were 109 exploration boreholes that had been done. There's
15 more now, but 109. I want to make a point about that, is
16 that -- and I was looking in the testimony for what
17 geotechnical data came out of that drilling as I was
18 specifically designated to look at the rock structure. All
19 109 exploration boreholes were to delineate the deposit and
20 look at the economic value of the ore, to define the ore.
21 The secondary purpose was to collect geotechnical data.
22 There were no holes drilled in this project specifically to
23 delineate the rock mass characterization or the
24 characteristics of the rock. And so in the tabulation of
25 the data from each borehole there was data collected on

1 geotechnical properties which created the information for
2 the RQD and the ultimate RMR values, but none specifically
3 given -- drilled just to look at the geotechnical stability
4 of the mine. Again, they agreed that the major structural
5 features that we discussed at length were not included in
6 the RMR calculations. I believe that's what this testimony
7 stated. I wanted to state that.

8 Again, the rock photos clearly show a point -- a
9 number of the eight boreholes we looked at had what they
10 called and referred to as major structural defects. If you
11 look at those cores a lot of them don't have any markings on
12 them, and that's critical. That means that nobody could
13 determine the RQD or the RMR from them. And I think that's
14 a critical point; that a lot of those did not have markings
15 to tell the person who was going to do that -- which was the
16 testimony of Mr. -- *2:15:14 to 2:15:50* -- to know which
17 break was actual and was induced from the drilling operation
18 or the drillers taking -- you know, if you -- the core just
19 slips off onto the ground and it breaks up in pieces, you
20 can't claim that those are fractures that were in the
21 ground; you created them. So those are driller induced
22 fractures. So you have to be at that site, or someone at
23 the site has to mark those. So to clearly see no markings
24 on the core boxes is troubling. So I'm sorry I sort of went
25 a little farther than I want to, but that's --

1 Again, continuing on. I see no evidence that they
2 actually did use the ten centimeter scale, which is the
3 required scale, and in fact did use the eight centimeter
4 scale. I don't see the documented proof that the ten was
5 used. Again, you need to have markings on the core to even
6 tell that. Another point Dr. Carter made discussed the use
7 of the RMR '76 versus the RMR '89, a different version that
8 I believe should have been used. I will discuss that.
9 Another point I want to point out is that in those RMR
10 calculations they used average values with the exception of
11 the RQD values. And I'll discuss that. Again, if you
12 include the discrete features in the RMR calculation, the
13 RMR number will drop.

14 Q Now, this is a core -- boxed up core from hole 62 from 21.3
15 meters to 23.49 meters, and is this one of the photographs
16 of cores that you reviewed?

17 A Yes.

18 Q What is remarkable to you about this photograph?

19 A Again, I acknowledge this is from the hole 62 that Dr.
20 Carter talked about as not being representative in the crown
21 pillar. I disagree with that. That's in the region. This
22 was included in the crown pillar in the permit as a crown
23 pillar hole. But nonetheless, I want to make a point here:
24 is that that scale -- if my rock came all out a nice long
25 core, that scale's irrelevant. I don't need it. It's only

1 when it comes out in pieces -- and small pieces at that --
2 that that scale becomes important and the person needs to
3 take that scale -- that piece up there, put it up against
4 the scale and see is it longer than ten centimeters or less,
5 or not. And in this case they had an eight centimeter scale
6 there, so when the person pulled it out to check, to
7 calculate that number that we've been talking about ad
8 infinitum that's the importance of that scale up there.

9 The second point again I've stated already, is you
10 need to have markings. Is that -- did the driller induce
11 that? Did the driller induce that? Now, where did they
12 break it to put in this box? This is -- this represents ten
13 feet or 3.3 meters from there (indicating) to there. When
14 they got it in, is that all driller induced? That's an
15 issue. So someone who's logging this core or calculating
16 the RQD and filling out the data sheets to put this into the
17 computer later on at the core shack needs to have those
18 markings on there and they're not on here. So those are the
19 two points that I wanted to make with this. Again, that
20 scale is important when you have small pieces like this.

21 Q Have you seen in the course of the materials to come from
22 this proceeding or from the testimony anything that
23 convinces you that actually the proper ten centimeter scale
24 was used rather than an improper eight centimeter scale to
25 determine those?

1 A I went through a number of these that were like this and I
2 took a -- I put a line across and -- this a picture; I agree
3 this is a picture. In PowerPoint -- not PowerPoint -- in
4 Adobe I could -- I can take and make a scale right up here
5 and bring it down and check, so this piece clearly is
6 greater than ten -- eight centimeters, greater than ten. I
7 can tell. So I went through a number of them and it appears
8 to me that in fact the eight centimeter scale was used when
9 you look at these more broken up sections of core.

10 Q So are you convinced that they've used the ten centimeter
11 scale?

12 A I'm convinced that the eight centimeter was used. My
13 opinion would be that they eight was used.

14 Q Now we're moving into a discussion about which would be the
15 better RMR system to use: '76 or '89. And Dr. Carter
16 indicated in his testimony that they deliberately stayed
17 with the 1976 version because of, in his words, "there are
18 flaws that the industry has *2:20:56* in the 1989 RMR
19 classification and it remains the subject of debate." Now,
20 do you understand the difference between RMR '76 and RMR '89
21 and why there was a move to develop RMR '89?

22 MR. LEWIS: Objection to the form of the question,
23 your Honor. Ms. Halley has not properly characterized Dr.
24 Carter's testimony. He did say that, I believe, but the
25 other point he made that Ms. Halley did not include is that

1 in order to do the scale span stability analysis they need
2 to use the RMR '76. So the question was not fairly put to
3 the witness.

4 MS. HALLEY: Well, for the purpose of this topic
5 Dr. Carter's response was limited to what I just read. He
6 didn't go on and talk about that particular issue at this
7 time. Although we can certainly revisit that, because we'll
8 address that too. But for right now I want to talk about
9 the differences between RMR '76 and RMR '89; why RMR '89 was
10 developed.

11 JUDGE PATTERSON: All right.

12 Q Go ahead, Dr. Vitton.

13 A The intervenor's counsel's question is included in what I'm
14 going to state, so the issue of comparing it to the use of
15 the Q values is in my rebuttal discussion. So I do have Dr.
16 Carter's point on that in there. So my point with this
17 point -- or this slide is that they stayed with the 1976
18 with the statement that there were some issues with '89.
19 With all these systems there's debate. There's debate as to
20 which one is -- but in all cases there is not just RMR '76
21 and RMR '89; there's been a series of them, each one trying
22 to improve on the previous one. And the way they improve
23 it, by simply adding more data. And so if you go to my
24 next -- this is a paper that looked at those -- the rock
25 mass characterization for underground mines and basically

1 between 1976 system there were 49 tunnels and 62 coal mining
2 projects to improve on -- and to move into the 1989 system -
3 - the RMR '89 as we call it -- increased that database to
4 351 civil engineering projects and mining case histories.
5 So it should have improved it because we've included far
6 more numbers to try to verify that system. So in this case
7 the '89 system has got significantly more case histories in
8 it. And the other thing in -- change between '76 and '89
9 was that the weighting factors for the spacing of the
10 fractures and the influence of water were both increased,
11 indicating that water is an extremely important element in
12 the stability of these -- of a rock mass, whether it's a
13 tunnel or a mine or whatever type. So that was one of the
14 changes. And one of the issues that was discussed in the
15 permit was the use of the -- how many points does that water
16 term get. And in the '89 it's increased to 15 points of
17 that hundred we keep talking about for RMR versus 10 in the
18 '76. That was one of the big changes that would put more
19 emphasis on water versus '76.

20 Now, this is the point that I want to make about
21 the relationship -- the statement that Dr. Carter made was
22 that the '76 is a better representation for the Q system,
23 which is what the scale span system was based on. That is
24 not correct. Basically RMR '89 brought the RMR and the Q
25 system closer together. And that's why I believe the RMR

1 '89 system should have been used. If you're going to use
2 the scale span system, which was used in the permit analysis
3 of the crown pillar, the '89 system is clearly a better
4 system.

5 Q We're going to talk a little bit about in situ stress
6 measurements and the importance of horizontal stress. Do
7 you know this Dr. Haimson who wrote this paper?

8 A Yes. Dr. Haimson.

9 Q Okay. Thank you. And how do you know him?

10 A Dr. Haimson is a professor at the University of Wisconsin.
11 He was originally with their mining department when -- the
12 University of Wisconsin, the mining department. I had
13 applied to graduate school there and had been given a offer
14 to work with Dr. Haimson on in situ testing of stress
15 conditions on the -- in Iceland, and so we interacted on
16 that. I chose not to go there, but I did meet him through
17 that.

18 Q What year was that?

19 A 1976, 1977.

20 Q Now, I believe that -- are you aware of underground projects
21 where in situ stress measurements have been made?

22 A Yes. This paper by Dr. Haimson discussed two cases in which
23 both civil engineering, underground projects in which they
24 went and did hydraulic fracturing analysis to characterize
25 the rock. We've been discussing at length what are the

1 horizontal stresses? What are the lateral? What are the
2 clamping stresses? They went in and actually measured them.
3 And this paper discussed the issue that they did those
4 measurements and it did all through design of their
5 structure -- underground structures.

6 Q So it's your opinion that it is possible to do -- to perform
7 in situ stress measurements?

8 A Certainly it is. Certainly they drilled a 109 boreholes;
9 they could have done hydraulic fracturing in any one of
10 them.

11 Q From above ground?

12 A From above ground.

13 Q They don't have to wait?

14 A No. No, they can certainly -- that's how these were done.
15 They drilled a hole -- exploration hole, and then they
16 packed the packers in it and they pressurized it and they
17 saw the response of the rock.

18 Q Okay. This is page 3,510, again from Volume 17 of the
19 transcripts. And are you familiar with Mark Betournay and
20 his work?

21 A Yes, I've met Dr. Betournay.

22 Q Okay. And can you describe for us what this testimony from
23 Dr. Carter is discussing? He's referencing Mark Betournay's
24 work and how they worked together and what they did.

25 A One of the analyses -- there were two analyses in the permit

1 to look at the stability of the crown pillar. One was the
2 scale span method that we've talked about, and the other one
3 was the program called "CPillar" which was created by Dr.
4 Hoek -- and that's Dr. Hoek there -- created CPillar which
5 was used in the permit. And this is basically a plug design
6 program that looked at shear on the four sides of a crown.
7 But Dr. Carter and Mark Betournay from CANMET were looking
8 at gathering data from the old mines and forms collapses and
9 to help create that scale span method that they were looking
10 at. But Dr. Betournay actually created a -- there's a
11 manual in Canada called Canadian Manual for Metal and Mine
12 Shallow Stope Decommissioning that was written by Dr.
13 Betournay. And Dr. Carter references work that was done.

14 Q Is this from Dr. Betournay's work?

15 A Yes. In this manual they discuss the Athens Mine and Dr.
16 Betournay makes a point about the fact that one of the most
17 important things or lessons learned, the relevance of the
18 Athens Mine -- analysis of the Athens Mine plug failure
19 showed that most of the potential confined benefits from
20 redistribution in ground has occurred in the area
21 immediately above the stope. The effects of the original
22 stress field, the stope depth and the size defined in the
23 values of redistributed stresses are therefore very
24 important, but they weren't discussed in his testimony. And
25 that's what I believe some of -- the relevance of

1 understanding the stress field around the mine.

2 Q Including horizontal stress?

3 A Yes. And one of the points that's implied here or may be
4 somewhat subtle here is that he's also talking about what --
5 once you open -- you mine down to the bottom. What was
6 unique about the Athens Mine is that they mined to the
7 bottom and then mined upward -- is that once you make that
8 opening in the ground you're redistributing the stresses;
9 you're changing the stresses in the mine. And that's one of
10 the points that this Athens example is giving you; that once
11 you start mining you change the stress field from the
12 initial to whatever you've changed it to. And that again
13 was not discussed in that -- in the testimony of Dr. Carter,
14 and also the fact this came in the Canadian manual for crown
15 pillar analysis.

16 Q Now we're going to move into discussing the probability of
17 failure testimony from Dr. Carter and the next slide will
18 show us a table that we've seen several times. But before
19 we go to that why don't you describe for us -- well, maybe
20 we should just go to the table. Let's go to the next.

21 A Again, this is Dr. Carter's testimony. And I agree with it;
22 that's -- I'm just -- I'm agreeing with this point. We're
23 going to talk about a red line is the number one line and
24 basically the red line down the middle there is a factor of
25 safety of one. That has a probability of failure of 50

1 percent. And again, we're going to be talking about
2 probabilities of failure. A probability of failure of 50
3 percent is failure; it means that basically you have a
4 factor of safety of one. If you have a higher factor of
5 safety, like 1.5 or 2, then your probability of failure will
6 go down. It will go down around 20 percent, ten percent,
7 five percent. Dr. Carter uses in his testimony .5 percent
8 as the acceptable probability. That correlates to a factor
9 of safety of two. So you really need to have a factor of
10 safety of two or above if you want to keep in that
11 probability of not having a failure. So that's basically
12 what he's saying here.

13 So this figure that he's going to talk about is
14 the next slide. So this is his red line, and as I put on
15 here -- and these are my notations -- this is Dr. Carter's
16 slide from the permit. This was figure 28. And again, this
17 deals with the scale span assessment for the crown pillar.
18 The first method used in the analysis. This is the red
19 line. If you plot above it you're in the failure; unstable
20 zone if you plot below it. So Dr. Carter in his testimony
21 showed this line and then he showed various lines of
22 probability of failure. So if you're above here you're at
23 60, 70, 80, 90 then at a hundred percent. It's coming down.
24 If you're below the line your probability of failures are
25 lower: 40 percent, 30 percent. These down here

1 (indicating) would have a probability of failure of one
2 percent or half a percent so that these are ones that never
3 fail or have not failed, and these are ones that have
4 failed. So that's where this whole method came from. It
5 came from actual mines and he scaled them. And that's the
6 term "scaled." So we could normalize them, put them all on
7 the same figure and that's what this value is. Across the
8 top are the Q values that we just previously mentioned. And
9 so the permit uses RMR and then Dr. Carter, Mr. Beauchamp in
10 their analysis then convert them to Q. So we go from RMR to
11 Q, so they're a one-to-one correlation essentially. There's
12 an equation that transforms it from RMR to Q. So you can
13 take your RMR -- and I put -- this is 85, 75 and I believe --
14 -- and my numbers are down there of 51, 45, 30 are the ones
15 that I calculated or expected based on my analysis of the
16 data, and their analysis 75 and 80. So you clearly see
17 theirs are right below the red line and mine are over the
18 red line, and that's my -- again, my analysis when I looked
19 at this and my opinion that this has serious problems,
20 issues.

21 Q Is that with the crown pillar thickness of the permitted
22 level, 87.5 meters?

23 A I'm sorry?

24 Q Your calculation, was that incorporating the 87.5 meter
25 crown pillar?

1 A Yes, if you go back -- I'm sorry. This scale is roughly
2 about ten; that's the scale crown pillar is -- these are the
3 -- they're all on the same scale; they're all the same.
4 They're all -- I have to -- I can't have different
5 thicknesses. I have to have the same basis that Golder
6 used, why is -- they're all in the same -- that's what's
7 meant to be, all on the same line so we're all using the
8 same scale span.

9 Q Okay. This is slide 41 and this is -- well, the base table
10 there comes from the application and Dr. Carter's
11 presentation and then you've made some additions to it?

12 A Yes. I didn't have a copy of Dr. Carter's figure that he
13 had.

14 MS. HALLEY: All right. The next slide, please.

15 A I just want to explain briefly again what a factor of safety
16 is and -- we have -- basically it's very simple: the rock
17 strength has to be stronger than the load pushing on the
18 stress. I mean that's obvious. And it's how far apart
19 those are determines your factor of safety. The farther
20 apart they are, the safer you are. And that area underneath
21 where they come together is where you have the probability
22 of failure. So the smaller this is -- when I said a hundred
23 percent, those two would come together and that's why we
24 said it's a 50 percent probability of failure. It could go
25 either way. So those come together. If they fall -- go

1 apart you're getting a larger factor of safety and a lower
2 probability of failure. That's what this means. I'm just
3 trying to illustrate what I said verbally here. That's the
4 probability -- a factor of safety of one. Above it you're
5 getting a very high probability of failure; below it 50
6 percent, 5 percent you're getting lower. So you want to be
7 down here (indicating). That's where you want to be. And
8 in Dr. Carter's testimony he's using a .5 probability of
9 failure. .5 percent. .005 percent -- or number; .5
10 percent. This is an example. This came from -- this is
11 Figure 29 of the CPillar. That's the second method they
12 used and basically a very, very simple method.

13 Q Okay. Just for the record, this comes from the mining
14 permit application and this is slide 43.

15 A Yes, this comes from Appendix C-2, the first geotechnical
16 study and this had a crown pillar thickness of 27 meters I
17 believe. Yes, 27 meters. So this was the first one they
18 did in Appendix C-2, geotechnical report. They've since
19 enlarged it. But I want to sort of give an example of what
20 that probability means. So this is a very simple thing.
21 You've got the weight pushing down and you have the load or
22 those illustrations of the hands clamping, holding it up.
23 So if you know the load pushing down and the strength of the
24 material holding it up, you can come up with a factor of
25 safety. This factor of safety was 2.0 -- factor of safety

1 of 2.01, but the probability of failure was about 20 percent
2 with this example. And so that would have -- even though
3 the factor of safety was 2 in this example, the CPillar
4 program was saying the probability of failure was 20
5 percent. Now, I just want to compare that to a typical
6 bridge in the United States. The probability of failure is
7 around one times ten to the minus seven in terms of
8 probability of failure. And bridges do collapse as you
9 know. But I just wanted to make a comparison between these
10 two.

11 Now, the next slide. This is a crown pillar risk
12 assessment by Dr. Carter. So this is where he tabulates his
13 probabilities of failure. If you look at this column here
14 (indicating) 50 to a hundred percent, 20 to 50, 10 to 20, in
15 that example would have fallen in this -- what I outlined as
16 a red block and then five to ten, 1.55. You go to the
17 bottom, there's the .5. What's very useful about this table
18 that Dr. Carter has put together is that it gives you the
19 minimum factor of safety, not the actual. This is a minimum
20 factor of safety. So a factor of safety of 1 would have
21 that 50 percent between 1 and 1.2 it drops to -- from 20 to
22 50 to 10 to 20 and so forth; it goes on 1.5. So things are
23 getting a lot better as you go down. And there's 2; that's
24 the minimum. Greater than 2 then has that .5.

25 If you come down here (indicating) then, this is

1 the expectancy. Okay? Basically it's going to collapse.
2 If you go down to the 20 to 50 probability, very short term.
3 Very short term. As you keep going down, as your
4 probability -- factor of safety goes up, your probability
5 goes down. If you go down here medium term, long term, very
6 long term; it's going to -- you're not going to have a
7 problem long term. These are the years in which you could
8 expect it to stay up. And this typical hundred years is the
9 standard number we use in engineering. We always say a
10 hundred years.

11 But public access. For example, if you had a
12 hundred percent -- you don't want anyone over it. If you go
13 down to 10 to 20 percent actively protective or -- but you
14 don't want people in there and so forth. Between .5 and 1.5
15 you can allow people -- and that's -- I'm sort of going on.
16 But the next column is "Regulatory Position on Closure."
17 What should the regulatory authority do in terms of these
18 probability of failures. And, for example, 50 to 100 is
19 totally unacceptable. 20 to 50 would have been not
20 acceptable. So that figure 29 would not have been
21 acceptable. 10 to 20, high level of concern; 5 to 10,
22 moderate level of concern; 1.5 to 5, low to moderate, and so
23 forth. .5 is of no concern, and that's where we need to be
24 with analysis.

25 Q So you point -- I think one of your points here is that as

1 the application was first submitted by the company, they
2 themselves predicted a 20 percent failure, which put them in
3 the very short-term stability range and only predicted to
4 stand up for 2 to 5 years?

5 A No; no.

6 MR. LEWIS: Objection to the form of the question.
7 It's leading. It also mischaracterizes the testimony of Dr.
8 Carter and Mr. Beauchamp and the reports themselves.

9 A I believe --

10 JUDGE PATTERSON: Let me rule on that. Can you
11 rephrase that?

12 MS. HALLEY: Sure.

13 Q What I'm wondering, Dr. Vitton, is if we look at your slide
14 43 -- maybe we should go back. I'm looking here at the
15 failure probability 20.23 percent. Is that what it says?

16 A Yes.

17 Q Okay. Now, let's go back to the other slide. Now, 20.23
18 puts us right up in what's here called line B, Class B;
19 right?

20 A Yes.

21 Q Now, I'm just clarifying my understanding that the failure
22 rate -- crown pillar or the failure rate predicted in the
23 Kennecott application of 20.25 percent was what was
24 originally proffered by the company in their application --
25 is that correct? -- the 27-meter crown pillar?

1 A No, that's not correct. I believe that that figure was only
2 an illustration. In the permit I believe they were working
3 between 5 and 10 percent in the permit application. I
4 believe that's the case. Which 5 to 10 percent would be in
5 the next one down.

6 Q Okay.

7 A I believe that's the case, the permit was 5 to 10 percent.
8 I'm not sure why they put figure 29 in there, because I --
9 they didn't use the C pillar as their basis for the -- they
10 used the scaled span method, not the C. They for some
11 reason said "we used C pillar" but didn't really use it
12 later on. The stability analysis I believe they used was a
13 scaled span method, not the C pillar.

14 Q All right. Next slide. Dr. Vitton, are you familiar with
15 this slide?

16 A Yes. I created this slide. In Dr. Carter's testimony I
17 had -- in my testimony I had prepared some numbers that were
18 presented in my testimony, and Dr. Carter went through those
19 and stated that I had made a mistake with those numbers.
20 And, in fact, he is correct. I did make a mistake in my
21 calculations. I have redone them, and my numbers correlate
22 exactly with Dr. Carter's. So this is -- so this table
23 would replicate Dr. Carter's testimony and mine. This is
24 what I'm stating now as how I recalculated my numbers, so
25 we're in agreement.

1 Q Can you explain to us what the case 3, case 1 and case 2 --
2 what those represent?

3 A In my testimony, I used -- we've been talking about a 10
4 meter span. And I have used a 15 meter span. Because in
5 the permit, it's in there both times, but for whatever
6 reasons, my case 1 was 15 meter span, my case 2 was a 68
7 meter span and Dr. Carter, out of the third case, which
8 would then have been the 10 meter span. So I put them 10
9 meter, 15 meter, 68 meter, so the case numbers are not in
10 the right order. But they're all for a crown pillar
11 thickness of 87.5 meters.

12 Q The permitted level?

13 A The permitted level is 87. So the number --

14 Q And then in the left-most column below the crown pillar
15 thicknesses RMR, which is simply the same RMR concept we've
16 been talking about for a long time now; right?

17 A Yes. Using the scale span method that Dr. Carter talked
18 about, that I talked about and that I'm using here, again we
19 both -- we all agree this is his table and my table
20 together -- or we both -- I guess I'd say we agree. I got
21 his numbers, so I would say we're in agreement.

22 Q Okay. Now, I see that part of your table -- this table is
23 shaded in sort of a red color. What does the red shading
24 indicate?

25 A Again in the permit they have stated they wanted to have

1 factor of safety greater than 2. And again going back to
2 Dr. Carter and from the Carter-Miller paper, that would
3 require -- that would give you a probability of failure of
4 less than .5 percent. So all the red would not meet that
5 criteria. Everything in white would meet that criteria.

6 Q So could you just summarize for us this case 2 column
7 looking at the full span of the crown pillar and an RMR of
8 75, what's the factor of safety?

9 A The factor of safety is 1.97.

10 Q Okay. And so from there, what happens to the numbers as we
11 go down that column to the lower RMR's?

12 A Again, the Rock Mass Rating, the RMR, 85 is very, very good
13 rock, good rock and so forth. It's going downward. It's
14 still considered relatively good rock here. But the factors
15 of safety are dropping down into lower values, and thus the
16 probability of failure is going upward above the .5 percent
17 probability failure. So again if you have very good rock
18 and the span were to be 68 meters, the factor of safety
19 would be relatively high of 4. If the rock quality dropped,
20 more fractures, lower compressive strength, whatever --
21 water in the joints, things of that sort, the factor of
22 safety would drop below the factor safety of 2, which would
23 be that .5 percent probability.

24 Q Now, Dr. Vitton, did you have the opportunity to review Dr.
25 Carter's report related to the hydraulic conductivity of the

1 crown pillar?

2 A Yes.

3 Q And his testimony related to that report?

4 A Yes.

5 Q Now, did you arrive at some conclusions based on your
6 review?

7 A Yes, I did.

8 Q Could you describe those for us?

9 A Dr. Carter's report, just a couple of points I'd like to
10 make. It included five boreholes. So he went into the
11 database. I believe there was 109 available. He used
12 borehole 47, 54, 73, 77 and 83. And those all have
13 relatively high RQD/RMR boreholes. They're relatively high
14 values.

15 Q Do you believe that using only five holes was appropriate?

16 A I don't believe that's appropriate in the sense that you
17 have a false -- all 109 available to you. He used five out
18 of the 26 that are considered the crown pillar holes. He
19 used five of them. And they tend to be relatively high RQD
20 and RMR. He also came up -- he was looking for a number.
21 And that was how many fractures, how far apart are the
22 fractures. So in his model he could put that into his model
23 to see how the stress changes would affect that distance.
24 And he came out with an average fracture spacing of 2.08
25 fractures per meter, which means that's roughly -- you got 1

1 meter, you have two fractures. It's a 30 -- roughly 30
2 meters. And that's why it's approximately 30 meters -- I'm
3 sorry -- 30 centimeters between the fractures. If it was
4 perfectly two fractures in a meter, you'd have roughly 30
5 centimeters of fracture length. That would be the distance
6 between the fractures. He also made a statement that, "All
7 right. I looked at these five boreholes" in his testimony.
8 And those looked pretty good compared to the RMR values that
9 were presented. And I would say, yes, they certainly would
10 be if you're only taking five good holes. You're still not
11 considering the discrete features they're missing. His
12 analysis doesn't include those highly fractured zones that
13 were found in those crown pillar holes.

14 Q Is it your opinion that those areas would be the most water
15 conductive areas?

16 A Oh, certainly. The highly fractured -- you're not talking
17 at least two fractures per meter. You're talking many, many
18 fractures per meter. So I would -- I have a problem with
19 again only using five very good holes.

20 Q We've talked a little bit about RQD's and maybe if we want
21 to just --

22 A Well, I just want to -- I use this to show -- when we're
23 talking about that fracture, the distance between fractures
24 between, for example, here -- if that was a solid core, it'd
25 be here (indicating). That's what I'm talking about. So

1 when I said roughly 30 meters, there's 38 meters -- I'm
2 sorry -- centimeters. Excuse me. 30 centimeters roughly
3 would be what I'm talking about, the distance between a
4 fracture here and if this was a fracture up here.

5 Q And I think you've done a little comparison of the average
6 RQD's for the rocks that Dr. Carter used on the left-hand
7 side for the hydraulic report and then the eight crown
8 pillar holes that you reviewed; correct?

9 A That's correct.

10 Q And these are simply averages of the RQD's provided by
11 Kennecott; right?

12 A Yes; yes. These are for the top 88 meters. So we're
13 looking just at the crown pillar -- just the crown pillar.
14 His RQD average was 92 for those five holes, and these
15 are -- again, these are the numbers that came from their
16 information. This is nothing I created. So 55 was that
17 very good hole. And Dr. Carter mentioned in his testimony
18 that our actual RMR came higher than theirs for this hole.
19 And that's correct. We also had a very high RQD. But as
20 you can see, the rest of them included the discrete
21 features. And so they went down very dramatically. The
22 average of these eight was 76 versus 92 for the holes that
23 were used in this hydraulic report. So you're using very
24 good cores compared to the other eight. And again there
25 were 26 total, eight crown pillar holes that we looked at,

1 all the ones we were able to look at, and he selected five
2 out of those 26. And my point is simply they seemed to be
3 pretty good boreholes. I don't know what the other holes
4 look like.

5 Q Okay. Because we haven't had access to them?

6 A We haven't had access to them.

7 Q Now, is it your opinion, Dr. Vitton, that we should just
8 accept that these five holes are somehow representative of
9 all 26 that are said to be in the crown pillar?

10 A No. Again you have 26 total. You select five. We still
11 have those other eight of the 26. So my point would have
12 been to have used all 26. Because he used a computer to get
13 his data. I don't see why using a computer to cue this data
14 up would have been any more difficult to come up -- he was
15 just looking for that number. What was the distance between
16 our fractures to put into this numerical model to look at
17 how the stress changes are going to occur.

18 Q So given the fact that only five holes were used and, in
19 your opinion, those are very good holes with high RQD's
20 compared to others that he didn't use for whatever reason
21 that had lower -- significantly lower in some cases RQD's,
22 is it your opinion that the conclusions he arrives at in
23 that hydraulic report really should be taken as representing
24 hydraulic conductivity of the crown pillar?

25 A No, not even close. I have other serious issues with the

1 report.

2 MS. HALLEY: This is Intervenor's Exhibit 278, not
3 the whole thing; a portion of it. But I think Dr. Vitton
4 just wants to point out a few key features of this exhibit.
5 A This was Dr. Carter's exhibit. He presented the -- all the
6 data for the five holes that he used in that report. And
7 this is just a sampling of borehole 54. And again all this
8 information was -- somebody went into the core shack, took
9 the box and collected the information off of the core. And
10 it was put onto this table. And that table went into a
11 computer. And then all of the analysis that was done was
12 based on this data. So again this is the hole ID. There's
13 your 54 Eagle and so forth. But this is the information --
14 all of the information that came for, for example, this
15 section from 13.11 to 15.24. Let me back up. It's not all
16 the information, but the stuff related to stability is in
17 this section here. For example, I'll just point out here.
18 I know it's sort of hard. But rock type, well, peridotite,
19 that's the "PER." Total core recovery, that's how much core
20 they got out. Solid core recovery, essentially the same,
21 1.8, 1.8, if you're following me. I apologize. But the
22 important thing over here is RQD, the number. And this line
23 here, 1.8 was core, 1.8 -- 1.8 came out of the core barrel.
24 The length was 1.8. And everything was above 10
25 centimeters, so it was 1.8. So that had an RQD of 100. So

1 you can go forth. And this again was a very good hole.
2 This was a very good hole, so very few fractures in here.
3 But if you keep on going and you look where there's another
4 term over here called "RRS," that's internal rock strength.
5 And it's a column over here. Anyway all this information is
6 on here. One other piece of information here, if we go over
7 here, is OF. That's the number of fractures. How many
8 fractures that were non-driller, meaning the drilling
9 operation induced. So we know for each section of core how
10 many fractures there were. Somebody determined that for
11 this core except for the sections that had no markings. You
12 couldn't have determined that. So anyway I took this data,
13 and I -- the next slide will -- I put it -- I just looked at
14 the crown pillar. I went from 13 meters down to roughly 88
15 meters, rock type. And I just took the data out of that.
16 And I put it in columns. And so I just -- this is their
17 data. I just simply looked at it a little bit. I wanted to
18 see -- there's a number -- I wanted to see how many average
19 number of fractures there were. And if I divided by the
20 length of core, I wanted to know roughly how long each
21 average fracture. And, in fact, for this good hole, it's
22 about 31, which is exactly what Dr. Carter stated roughly
23 for the average for his model.

24 But I noticed two more interesting things on this
25 data is I have red numbers here. This is the core run

1 length. that means the drill drilled X amount, pulled it
2 out. You should get that amount of core or less. But where
3 the red ones are, they're actually higher. They drilled
4 1.22 meters but got 1.33 meters out of the core barrel.
5 That's a mistake. And it's probably a simple mistake. It's
6 probably a field mistake. But somebody should have caught
7 that, because that's in the computer now. And if you
8 calculate the RQD, you get 109. So again I don't know how
9 all that calculated, but this is the data on that table.

10 The second thing and more troubling to me is the
11 fact that intact rock strength only has one number all the
12 way down for the crown pillar. They only have one number.
13 They used one strength for that entire borehole. I'm sorry.
14 For that crown pillar which goes from 13 to 87, they have
15 one rock strength.

16 Q Would you expect that the rock would all have exactly the
17 same strength for a distance of that far?

18 A No; no. You've got peridotite, you have semi-massive
19 peridotite, semi-massive. I would have expected some
20 variation. But that number 3 correlates with a Rio Tinto's
21 geotechnical manual according to the Exhibit 303, which is
22 the drilling manual they used. And I have no idea what 3
23 means. But I can assume that it's all the same, whatever
24 that value is, it's put into the computer.

25 This is the second hole that I wanted to look at

1 was 73. Now, 73 was the lower RQD hole that he used. And
2 this was all the sediments -- were all the way down. Again
3 we had the same problem with -- you got 1.07 length of
4 drilling and you got 1.15 out. But the other thing is you
5 got all the same number for strength, so it all has one
6 number, 2, whatever that means. And --

7 Q Do you think that's realistic?

8 A Pardon?

9 Q Is it realistic?

10 A Not for the sediments. Clearly if you're going through 87
11 meters of rock, that's basically the Baraga formation, which
12 is inner-bedded shale, slate, sandstones. You would expect
13 variation in the strengths. Again -- but what you want to
14 notice here is that these lengths of core were a lot lower
15 because the rock was highly fractured. It's fairly
16 fractured. And so the numbers of fractures are up quite a
17 bit. I think the average here is around 16 for length. But
18 if you go to the -- so I want to take this data and plot it.
19 So this is the good hole RQD 99. I plotted it all out.
20 There's my 30 rough average. And the data pretty much
21 follows that. So for the good holes, that number 2.08
22 fractures per meter, is probably pretty good. So I can't
23 argue there. But the next one is the RQD 80 hole where your
24 fractures increase.

25 This is quite a bit different story. 37 meter

1 average, we're way below that. Again this is the 88 meters
2 that I went down to. So the point here is that the number
3 of fractures is a lot greater in the poorer holes than the
4 really good hole which is the RQD of 99, and that's the
5 average Dr. Carter used for this model.

6 MS. HALLEY: We're moving to a different area. It
7 might be a good time for a short break.

8 JUDGE PATTERSON: Okay.

9 MS. HALLEY: We'll be back real shortly.

10 JUDGE PATTERSON: Okay. About ten minutes.

11 (Off the record)

12 JUDGE PATTERSON: Okay.

13 Q Now, Dr. Vitton, we're going to discuss Dr. Carter's
14 hydraulic conductivity model. You've had an opportunity to
15 review, I believe?

16 A Yes.

17 Q Okay. Now, this is from volume 17 of the transcript, page
18 3,636. And I believe you did some highlighting on this
19 slide?

20 A Yes.

21 Q Okay. Now, why don't you describe why these portions are
22 important?

23 A Dr. Carter used two models. The second model I had
24 somewhat -- I was familiar with the second model. He used
25 a model from a paper Bai, I think it's pronounced, B-a-i,

1 and Elsworth, 1994. I was a reviewer of that paper, and I
2 had rejected it. So it caught my attention. And the
3 question that was raised in the testimony of Dr. Carter was
4 stated that it was -- the model was based on a long wall --
5 underground long wall mining operation. And there was
6 discussion after that. And he claimed it doesn't matter;
7 the equations are ubiquitous. And basically the equations
8 could be applied in any mining operation. So he's correct.
9 I'm not sure I'd use the word ubiquitous. But the equations
10 are the equations; the model is the model. The problem I
11 have with Dr. Carter's report is that the verification
12 does -- I can create a model. I can write a model. The
13 question is how accurate is it. And this paper took their
14 model and applied it to a long wall mining operation, in
15 which case a coal mine seam is mined continuously, and the
16 roof behind it drops below it behind it. And this could be
17 a 5-foot seam, a 6-foot, a 7-foot, an 8-foot. Either case
18 the ground on the surface is dropping 2 to 3 feet, in some
19 cases, some cases more, some cases less. But, in fact,
20 you're creating a tremendous movement of earth from the coal
21 seam up to the surface. And that's -- so he took that data
22 set and applied it to this model. And so I looked at that
23 analysis. I did not look at the mathematics of it. I did
24 look at did it meet reality. Did it fit the field data.
25 And the reason I rejected the paper was this is the

1 information from that -- from the paper. This is exactly
2 the model that Dr. Carter is using, the parallel plate model
3 in which it's assumed that all the fractures are parallel in
4 one direction and then orthogonal or normal in the other
5 direction. And again the model he used again could be used
6 anywhere. But the verification of it was based on a long
7 wall mine.

8 So this -- the data came from another paper that
9 was from -- the reference is up on top -- three authors,
10 1988, a hydrogeomechanical study of overburden aquifer
11 response to long wall mining. So that's where the data set
12 came from. So Bai and Elsworth said, "Okay. Here's my
13 model. Just put that data in and see if we can replicate
14 what happened to this aquifer. Can we affect it?" And that
15 model was trying to show that the permeability is increasing
16 so that the net effect of that paper says that, in fact, as
17 a long wall mine goes through, we're increasing the
18 permeability of the rock between the coal seam and the
19 aquifer and you could lose -- or increase the hydrologic
20 conduits for the aquifer to be lost into those fractures
21 that are being created. And I reject -- I had a problem
22 with that. Coming from the mining industry, the coal mining
23 industry in particular is that -- okay -- is that model
24 really valid. Because I didn't want this going out into the
25 public into archival journal article to be used in

1 proceedings like this.

2 So there's his model. And the real problem I had
3 with his paper was, to model it, you had to have a value for
4 the stiffness, now stiff is this rock. And this rock here
5 is sedimentary rock, quite a bit weaker and a lot more --
6 not quite as stiff as the rock we're talking about at Eagle.
7 Even so, the table below was the stiffness values, how stiff
8 is it. If I press on it and let it go, how stiff is it?
9 Their modulus that they were using -- and this is -- the
10 numbers in table 1 of the paper by Bai and Elsworth are my --
11 -- I just converted their modulus, which is the stiffness
12 value which is the issue that Dr. Carter is using, that Bai
13 and Elsworth -- if it's really stiff matters how the stress
14 changes, how much movement I'm going to get. The modulus
15 were roughly about 1,000 psi. That's the stiffness modulus
16 that was used in this paper. The reason it was -- okay.
17 That's what was used, roughly 3,000, 5,000 psi. Is that
18 realistic? The answer is no, absolutely not. That's a
19 stiffness of soil, of clays and sands. What is the
20 stiffness of rock that we're using at Eagle or this mine?
21 So I went over to the far column using my -- this is my
22 calculation -- or not -- what does -- if I have an RMR, it's
23 really high, I have really stiff rock. If it's low, it's
24 not as stiff. So I went from an RMR of 80 and I calculated
25 the stiffness using a standard equation that's in the

1 literature. And I get in the millions. So the stiffness of
2 rock should be like 2 million psi, 1 million psi, 3 million
3 psi. That's roughly what the rock in this mine should be.
4 The rock at Eagle should be more in the 10 million, 12
5 million psi range. They're using 1,000. And so the reason
6 they used 1,000 is they couldn't get the model to replicate
7 the field results. So they kept lowering and lowering and
8 lowering the modulus until the field results met the model
9 results. And I said that's not verification of that model
10 and thus rejected the paper. That was my reasoning for
11 rejecting the paper. So I have a problem with the model
12 that was used in Dr. Carter's, because I do not believe it
13 was verified. It's a model, but I do not believe it was
14 verified with field data.

15 Q Okay. Now, Dr. Vitton, you have prepared some slides that
16 incorporate Dr. Carter's conclusions; correct?

17 A That's correct.

18 Q And I think his conclusions are what's in black or brown,
19 something like that, though; right?

20 A That's black, yes. His concluding remarks I've put in in
21 black letters and my response in red.

22 Q Okay. Now, let's start by discussing this conclusion that
23 Dr. Carter drew at the end of his presentation.

24 A Okay. The order of my responses are directly related to the
25 concluding remarks of Dr. Carter's testimony. And the end

1 of his testimony, his concluding remarks were stated on a
2 slide that I took -- or I basically put onto my slide. So
3 his first concluding remark was, "Probablistic check on
4 RMR's for 26 holes" -- that's the crown pillar holes --
5 "validate the general range of RMR's assigned in Appendix C2
6 and C3." My response -- my first response is, "That's not
7 valid. While the probablistic analysis considered the 26
8 holes, the RQD values appear to have been incorrectly
9 calculated using the 8 versus the 10 centimeter scale." So
10 that's point one.

11 Two, "The comparison" -- in other words, his
12 probablistic check was only on five of the better holes of
13 the 26. So therefore it did correlate with the RMR's in the
14 permit, which I'm not sure exactly what you're saying there,
15 if you're taking the five best holes. It didn't include
16 those eight holes with all the structural defects in them
17 even though those had RQD's assigned to them. Again did not
18 include the highly fractured zones in the last -- in at
19 least eight of the boreholes. He had the RWD's of those.
20 But again those were based on cores in which there was no
21 markings. And I still don't understand how they calculated
22 those RQD's.

23 The next point they assumed dry conditions for all
24 RMR values. That 85 assumed no water in the -- absolutely
25 dry conditions. I said, "However, in the application and

1 Mark Logsdon's testimony states the crown pillar will be
2 saturated." So that, to me, is a big disconnect and stating
3 that the RMR's are validated. I do not agree with that.

4 MS. HALLEY: Just for the record, Mr. Logsdon's
5 comments at the crown pillar being saturated is in volume 20
6 of the transcripts, pages 4,224, and the applicable citation
7 to the application is Appendix C3 and on page 14 the
8 application states, "The water depth that was used in the
9 analysis assumed the crown pillar was completely saturated
10 with water," just to clarify the record where that point is
11 coming from.

12 A Again if you saw my evaluation of those two holes, they only
13 used ones that appeared -- and I can't directly state the
14 entire RMR calculations -- but it appears that they only
15 used one strength parameter for each rock type. So it's
16 peridotite. It all had one value everywhere. If it had --
17 if it was sediments, it had one value. If it was a
18 semi-massive, it had one value. There was no variation in
19 that value either upper or lower. There are no RMR values
20 included for the highly fractured zones. More importantly
21 again in that RMR calculation there's one value they did not
22 put in there, and that was the correction factor at the end.
23 I call it AB parameter -- was not considered, which even in
24 the most minimal case would have lowered the RMR values.

25 And the last point I would make is again the RMR

1 89 system should have been used instead of the 76. It's a
2 more valid system. It's got more data and it relates better
3 to the Q system that was used in the scale span system.

4 The next concluding remark Dr. Carter made was,
5 "Scale span calculations for permitted crown pillar of 87.5"
6 -- that's the permitted -- the DEQ permitted value -- " and
7 permitted maximum opening" -- that's an important point --
8 "is only 10 meters." So -- and he does show -- and my
9 numbers do verify that you do have a factor of safety
10 greater than 2 and probably a failure less than .5 percent.
11 I agree with that statement. But it's only valid for the 10
12 meter span and not if settlement occurs in the secondaries
13 or the primary pillars in long term. This analysis does not
14 consider long-term effects.

15 Q Just for the record, the rest of that sentence is just there
16 by an accident; right? Just a typo?

17 A Yes, it's just a typo. I've explained what I said
18 previously. I did not want to --

19 Q Just so we don't leave anybody wondering if there was
20 supposed to be something else.

21 A Yes.

22 Q Okay. All right.

23 A The next concluding remark, "Calculations even for poor
24 quality rock RMR of 30," which is extremely poor -- very
25 poor -- "show a factor of safety greater than 1." And that

1 is a correct statement. That is correct. However, factor
2 of safety for RMR of 30 has the following factor of safety
3 of 1.04. That's cutting -- that is technically correct.
4 It's greater than 1. But 1.04 is essentially at a failure.
5 Our numbers are not that accurate that we can claim a 1.04
6 is greater. I think that's being someone disingenuous.

7 Q Now, Dr. Vitton, could you explain why in these slides we're
8 talking about a factor of safety of greater than 1 and in
9 Carter's slides, we're talking about a factor of safety of
10 greater than 2 -- 2 or greater?

11 A Okay. Again in his analysis -- again I'm basing it on his
12 work in the paper cited Carter/Miller 1994 paper,
13 probability table. Those are based on a specific model.
14 Okay. So exactly how the factor of safety relates to the
15 probability is based in that paper. And I don't have that
16 at this point. But what they're saying is, a factor of
17 safety greater than 2 has a probability that would be at or
18 below .5 percent, which is the -- what you should get for a
19 long-term analysis or a long-term -- analysis for long-term
20 conditions.

21 Q So is there any reason you can see about why we're now
22 talking about a factor of safety of greater than 1 instead
23 of greater than 2?

24 A I do not understand this. It's technically correct. But
25 it's -- in my opinion, it's disingenuous. To say that it's

1 greater than 1 and then have a 1.04, essentially a
2 probability of failure of near 50 percent, is again --
3 you're essentially at failure there. If you look at the
4 other spans, you're way down -- you're up near 99 percent
5 probability if you had an RMR of 30.

6 Q For the factor of safety RMR 30 at 68 meter span, what is
7 the factor of safety there?

8 A The factor of safety again according to the analysis that
9 Dr. Carter put in and I verified with my calculations is
10 .21, again which would have an extremely high probability of
11 failure up in probably the 90 to 100 percent range.

12 Q Is it your opinion, Dr. Vitton, that, at some point, the
13 span actually will be 68 meters and not 10 and not 15, but
14 68?

15 A In my opinion, based on my analysis, I believe that you will
16 see settlement in both the secondaries and in the primary
17 pillars, which would then create about a 68-meter span long
18 term, over time. Once the mine is done and down the road in
19 the long term, I believe that span will be created by the
20 settlement of the backfill. That's my opinion.

21 If you'll go back, again the RMR of 30, if you
22 look at the table in which this RMR comes from -- all of
23 this calculation comes from, and RMR 30 would only have a
24 stand-up time of ten hours if the span was 2.5 meters. So
25 we're talking about hours of how long that span would stand

1 up. It's referred to a stand-up time. So it's not even
2 really logical to be talking about an RMR of 30.

3 And the next concluding part, "Calculations for
4 full width span" -- that's the 68-meter span -- "for a mean
5 of RMR of 70 shows a factor of safety greater than 1."
6 Again it's less than 50 percent. So if you actually look at
7 the numbers based on that table, an RMR of 70 has a factor
8 of safety of 1.49, which is a probability of approximately
9 10 percent. If the RMR number just drops 4 points to 66,
10 the factor of safety drops to 1.24, probability of failure
11 goes up to 20 percent. If the RMR drops to 60, the factor
12 of safety is .9 and it's failed. You have between 50 and
13 100 percent probability of failure if that span of 68 meters
14 is created based on Dr. Carter's analysis.

15 So simply in my -- right here is if we just simply
16 assume that water in the fractures just -- not moving water,
17 not water under pressure, that's going to lower that RMR
18 down to around 62, which is a factor of safety of 1. So
19 even based on their analysis, if settlement occurs and the
20 span of 68 is created, it's very likely to have failure of
21 the crown pillar.

22 Again I'm just showing what those probabilities of
23 between 10 and 50 represent in terms of both regulatory
24 response, which should be not acceptable and high level of
25 concern. Again I'm just trying to relate it back to Dr.

1 Carter's table.

2 Q So even looking at the previous slide with the 68-meter span
3 and an RMR of 70, we're still in the probability of failure
4 range --

5 A Of 10 to 20.

6 Q 10 to 20, which high level of concern, stand-up time of 35
7 years, very short term. This is the range that scenario was
8 in; correct?

9 A Yes. The next statement, he listed under a new heading
10 called "precedence relevance." And this section again dealt
11 with the long often discussed Athens Mine. He states, "Soft
12 ore mine (Mather A Mine) are not relevant to mining the
13 Eagle." And again I don't agree it's correct. The soft
14 ores are actually harder, stronger than the ores at Eagle.
15 And the hard ore mines at Cliff or Sudbury basin provide
16 much more relevant precedent cases. There have been crown
17 pillar collapses at the Cliff Mine. If you remember Dr.
18 Carter's testimony, he separated the mines into yellow mines
19 and green mines. The yellow mines were the soft, and the
20 green mines were the ones that were in hard ore, the Cliffs
21 Mine being the one that he discussed at length. That mine
22 has had crown pillar failures. And that's the one Mr.
23 Parker was referring to that I pointed out on our trip down
24 here to this proceedings. So as far as relevant court
25 cases, there are many relevant mines to study. And the one

1 I think is very relevant to this would be Rio Into's
2 Palabora Mine in South Africa whose crown pillar failed in
3 2004. That has a lot of similarities in terms of analysis,
4 not necessarily in terms of the mine plan or the mining that
5 they were planning to do but certainly in terms of the
6 analysis, how they viewed their water, the fracturing of the
7 crown pillar were all incorrectly analyzed resulting in the
8 failure of the crown pillar. So I do have some slides that
9 refer to that case. And the point -- again talk about
10 precedence relevance is Dr. Carter states that the Athens
11 Mine -- if I could read some of his testimony -- "Many of
12 the failures that we're talking about occurred in the
13 1930's. They occurred when mining was in a very
14 uncontrolled state. People were in depression mentality. A
15 lot of the mining was that I would call cavalier. They were
16 mining extremely close to the surface and they pushed beyond
17 the envelope, so the collapse occurred because of lack of
18 control, lack of design and so forth." And his concluding
19 point is, "But a lot of it comes down to poor design." And
20 again I'm going to go from the 1930's to four years ago in
21 which case we had a crown pillar -- major crown pillar
22 collapse at a Rio Into Mine.

23 MS. HALLEY: Before we go on, for the record, this
24 testimony comes from volume 17, page 3,511.

25 A The Palabora Mine in South Africa, it started in 1954 and

1 operated as a surface mine. And then they got too deep and
2 they decided to mine down underneath it, come under the mine
3 and mine upward. And so they had a crown pillar -- they
4 were actually planning to mine through the crown pillar.
5 And the ore is vertically dipping just like Eagle. It's an
6 igneous -- different type of rock, but it's igneous. The
7 compressive strengths were relatively -- the carbonites were
8 roughly the same as Eagle, 17,400 for the strongest rock.
9 Some of it's higher. But the RMR overall at this deposit
10 was 60. That's what they state in the literature was 60.
11 And this was the cross-sections. You have the big open pit
12 mine and then they're going to mine down -- vertically down,
13 come across and then mine underneath it. This was an
14 extraordinarily challenging -- but they had a lot of
15 knowledge of this. They had 50 years of mining. They mined
16 millions of tons of rock. They had drilling information.
17 They did extensive analysis of this mine. And I'll show you
18 a picture of what it looked like.

19 Q Before we go on, is the green --

20 A The green is the crown pillar -- the crown pillar.

21 Q Okay.

22 A So -- and so the crown pillar would have been at the bottom
23 of that downward. And they mined underneath the bottom of
24 that mine. And they were going to mine it upward using
25 block caving, which is discussed extensively by Dr. Carter

1 in the Athens Mine testimony of what he called block caving.
2 And what happened is the crown pillar failed, and the whole
3 slope collapsed putting about 130 million tons of diluted
4 ore -- of poor rock into the crown pillar because it failed.

5 So basically modeling done by external consultants
6 indicating the pit walls would be stable. However the crown
7 pillar failed in 2002. It finished failing in 2004. I said
8 earlier it was 2004. But it finished. History has shown
9 that these models were not accurate. During 2004 that's
10 when the collapse occurred of the walls of the surface mine.

11 The big issue was water and water in the crown
12 pillar. They assumed they get roughly 21 inches of rainfall
13 a year. It was considered the storm runoff would be
14 substantially attenuated within the crown pillar releasing
15 flood water at a rate that could be managed by the
16 underground pumping system. So they understood that they
17 had fractures and the water would be moving through those
18 fractures. So they designed their pumps accordingly.
19 However the actual storm event showed that the water moved a
20 lot more rapidly through the crown pillar in less than 12
21 hours indicating the cave material had some very high
22 hydraulic conductivity, several orders of magnitude greater
23 than was originally estimated.

24 And basically the lesson by the mining technical
25 manager there -- an excellent lesson learned from the

1 experience is always the question of status quo. In other
2 words, we did this modeling, but we didn't really ask enough
3 questions about it. There's the references that this
4 information came from.

5 Q Now, Dr. Vitton, we're on to your concluding remarks. And
6 I'd like you to read them indicate whether you are in
7 agreement with these conclusions still after reviewing all
8 of the testimony in this case, after reviewing the exhibits,
9 all the material that's been provided during this contested
10 case proceeding.

11 A Okay. My concluding remarks are, "No exploration drilling
12 was conducted to specifically collect and determine the rock
13 mass values or characteristics." Number 2, "RMR values were
14 incorrectly calculated using highly optimistic, unrealistic
15 assumptions." The assumption that you have no water in
16 those cracks, fractures, fault zones, gouge zones. shear
17 zones, all those identified in the discrete features of the
18 eight boreholes of the crown pillar are not addressed in the
19 RMR values. In my opinion, there was no real consideration
20 of long-term effects. There's significant discussion and
21 analysis short term, while you're mining, not long-term
22 analysis. I believe that point 4, "Significant settlement
23 will occur in both primary and secondary stopes, the primary
24 being the cemented aggregate. The secondary stopes will be
25 the unbounded material, leaving a void below the crown

1 pillar."

2 My next point -- concluding remark is, "Tight
3 backfill against the crown pillar will not be able to be
4 maintained over time." My next remark is, "Calculations
5 indicate that the potential for crown pillar collapse is
6 high." And my final comment is, "The permit, in my opinion,
7 is believed on more of a gamble and hope strategy. Gamble
8 by putting the mine in first and hoping the raw conditions
9 will be able to be dealt with once underground." That's
10 what I would refer to as more of a gamble and hope strategy.
11 My last point is, "None of the testimony or reports
12 presented during this case changes my opinion that the crown
13 pillar is likely to fail."

14 MS. HALLEY: Thank you, Dr. Vitton. I have no
15 further questions.

16 MR. WALLACE: I think I just have one brief area.

17 DIRECT EXAMINATION

18 BY MR. WALLACE:

19 Q We looked at an exhibit. Maybe we can look it again. Slide
20 44. And I think, when you were testifying -- and this is
21 from a Carter publication, is it, sir?

22 A That's correct.

23 Q Okay. And when you testified you took a step below the red
24 line area to a scenario where the probability of failure
25 would be 5 to 10 percent; correct?

1 A Yes.

2 Q And what I want to ask you is, let's take the 5 percent
3 probability of failure. And that's more conservative than
4 10 percent, is it not?

5 A Yes. You'd rather than 5 percent probability than 10
6 percent that it will fail.

7 Q You'd rather have 5 percent. Okay. And then you gave us a
8 figure for the average probability of failure of a bridge in
9 the United States; correct?

10 A That's correct.

11 Q Okay. And I think the figure you gave us was 1 times 10 to
12 the minus 7th; correct?

13 A That's correct.

14 Q Could you compare for us, sir, the probability of 1 times 10
15 to the minus 7th for a probability of 5 percent?

16 A It's an order of magnitude of 10 million roughly -- no -- 1
17 million.

18 Q Okay. 1 times 10 to the minus 7th is one chance in a
19 million, is it?

20 A Well, that's not how this probability of failure should be
21 characterized. It's more that the information we have on
22 the strength of the rock versus how much loading it's going
23 to get. Obviously if the loading equals the strength, it's
24 going to failure. Those two distributions, we don't know
25 that information well enough. We have what Dr. Carter

1 referred to as a probability distribution function. In
2 other words, my data is scattered all over, but I have a
3 mean. I have that mean. And I have the additional data.
4 It's how close those distributions come together. And the 1
5 times 10 to the minus 7th is that is how much they overlap.
6 So we've very confident a bridge won't fall down, because we
7 have very little uncertainty of the strength versus the
8 loading with the case of a bridge. 5 percent means that
9 that -- the knowledge of our strength which is RMR's and
10 again that's a big debate -- and our loading overlap by at
11 least 5 percent. So that's a very high probability in
12 relation to the bridge example.

13 Q Okay. And could that probability be as much as 50,000 times
14 greater probability? In other words, 5 percent is --

15 A Again I --

16 Q -- 1 in 20, is it not?

17 A Again I don't -- I cannot say that you have 1 in such and
18 such chance. What I'm looking at is again the -- how strong
19 the rock is versus how much loading it's going to receive.
20 So I can't relate it to 1 in --

21 Q And I'm not really asking for a calculation. I'm just
22 trying to understand a proportion between 1 time 10 to the
23 minus 7th and 1 in 20.

24 A Okay.

25 Q Roughly, understanding these are not exact calculations but

1 to understand the difference between the probability of
2 failure here and the probability of failure of the average
3 bridge.

4 A Again we're using the word "probability." I'd like to use
5 the word "uncertainty."

6 Q Okay.

7 A Our uncertainty is in the crown pillar analysis a million
8 times greater than it would be with the design of the
9 bridge.

10 Q That's what I wanted to know.

11 MR. WALLACE: Thank you. I'm done.

12 MS. HALLEY: I just have housekeeping items. I'd
13 like to offer Dr. Vitton's slide presentation as a
14 demonstrative exhibit. And I think I also failed to do the
15 same with Mr. Parker's slides. Dr. Parker's would be
16 Petitioner's Exhibit 185. And Dr. Vitton's would be 186.

17 MS. LINDSEY: I would restate our objection based
18 on the improper scope of rebuttal, your Honor. Other than
19 that, I have no other specific objection.

20 JUDGE PATTERSON: Mr. Reichel?

21 MR. REICHEL: Subject to objections that I made to
22 the testimony at certain points, I have no objection to
23 P185, the Parker.

24 JUDGE PATTERSON: Right. P186, Dr. Vitton's?

25 MR. REICHEL: Same position.

1 JUDGE PATTERSON: Same position. All right. I
2 will admit them over the objections and concerns for the
3 limited purposes.

4 (Petitioner's Exhibits 632-185 and 632-186
5 received)

6 MS. LINDSEY: Your Honor, if we may, I have Ms.
7 Lindsey here. And since, as you know, we broke up the
8 subject matter, she has a few questions on the factual areas
9 pertaining to Dave Stone and Tracey Arlaud. And she handled
10 that part of our case. So with the Court's permission -- I
11 think we've allowed opposing counsel that on at least one
12 instance -- we'd like to have her do those. And then I'll
13 turn to the rest of the cross-exam.

14 MR. WALLACE: Based on the prior precedent, we
15 wouldn't object.

16 JUDGE PATTERSON: Reciprocity.

17 MS. LINDSEY: Good morning -- good afternoon, Dr.
18 Vitton. My name is Sara Lindsey. I just have a couple of
19 questions for you.

20 CROSS-EXAMINATION

21 BY MS. LINDSEY:

22 Q You testified earlier that you have no experience --
23 personal experience with this type of mining; correct?

24 A "This type" meaning?

25 Q With the stopes and the use of the cemented aggregate fill.

1 A Not directly. My master's thesis was going to be in the
2 copper mines in the Keweenaw, which was looking at hydraulic
3 fracturing in the 30th level in a stope underground mine.
4 Other than that, I do not have experience in that type of
5 mining.

6 Q Okay. No personal experience with the use of cemented
7 rockfill proposed here at the Kennecott Mine?

8 A That's correct.

9 Q In the literature you cited, one of the slides -- and I
10 don't know if you have the slide in front of you, but your
11 slide number 8 was some quality control issues that you
12 cited to. And one of them is the -- and I believe you said
13 the high decline in traffic due to backfill trucks. But
14 that would be an issue here because they're not going to be
15 using that method of delivery of backfill; correct?

16 A That's correct.

17 Q Okay. Your understanding of dilution is that that's an
18 operational issues; correct?

19 A In general, it is.

20 Q Okay. Dilution has nothing to do with segregation or with
21 settlement; correct?

22 A Yes, it does. The problem with segregation is that it
23 creates weak zones in the cemented aggregate fill and
24 therefore, when they got to blast out the secondary stopes,
25 the cemented aggregate then falls into the same -- with the

1 ore and gets mixed in with it. So that's what we call
2 dilution. So, yes, there is a connection.

3 Q So what happens with dilution is that some piece of the fill
4 could fall into what you're trying to mine out?

5 A Yes. The Parabola Mine would be a classic example. In this
6 case, that was again not designed. I mean, that was a
7 design flaw that created a high level of dilution into the
8 crown pillar and the ore.

9 Q The dilution, though, just so I'm clear is the fill falling
10 into the ore that you're trying to mine out?

11 A Anything that falls into the ore that has to be hauled out
12 is called -- it would be considered dilution.

13 Q Okay. And then you fill the secondary stope after you've
14 mined it out; correct? You're filling it with this --
15 you've referred to it as the loose -- you're going to fill
16 the secondary stope after you've mined it out; correct? You
17 understand that?

18 A Yes; yes. I understand that.

19 Q All right. The other issues that you've cited or were cited
20 in this article for quality control issues, the wear of the
21 fill pass is likely to continue causing probably stability
22 problems later in the mine life also would not be relevant
23 because of the methods that the fill would be delivered in
24 this case; correct?

25 A That's correct.

1 Q And so finally the future extensions of the CAS system would
2 require excavation of new passes and loading stations also
3 would not be relevant because of the method of delivery of
4 the fill here?

5 A That's correct.

6 Q Okay. Now, you talked about the literature and the effect
7 of acid on cement; correct?

8 A That's correct.

9 Q None of the literature that you referred to specifically
10 referred to acid effect on cemented rockfill; correct?

11 A That's correct. I stated that, that cemented aggregate --
12 cemented aggregate backfill, there's no literature that I
13 found as well as Dr. Stone stated that, and I agreed with
14 him.

15 MS. LINDSEY: Okay. That's all I have.

16 MS. LINDSEY: Dr. Vitton, I'm Rod Lewis. We met
17 before.

18 CROSS-EXAMINATION

19 BY MR. LEWIS:

20 Q As to the acidity of the water in the mine -- and that's
21 more my area, as I understood the gist of your testimony --
22 and correct me if I'm wrong -- that your concern or your
23 perhaps important concern about the stability of the
24 backfill is that it will be placed in what you feel will be
25 acidic conditions; is that true?

1 A That's correct.

2 Q Are you aware, sir, of what pH is predicted for the water in
3 the mine after mining?

4 A My understanding that the permit states that the acidity
5 will be -- it will be acidic. I do not remember what the
6 actual value was.

7 Q Do you know what the acidity -- average acidity of rainwater
8 is?

9 A Yes. In the Upper Peninsula of Michigan it's 5.5, roughly.

10 Q And have you reviewed Mr. Logdston's reports on the
11 characteristics of the water in the mine after mining?

12 A Not fully, no.

13 Q And you're not aware that Mr. Logdston says in there that
14 the pH of the water in the mine after mining is predicted to
15 be 6.8?

16 A No.

17 Q Seven is neutral pH, is it not?

18 A That's correct.

19 Q You talked at some length also about this mineral
20 thaumasite?

21 A Thaumasite.

22 Q And the gist of that that I recall is there's been some
23 degradation of concrete associated with this thaumasite when
24 concrete is placed under water; is that true?

25 A The conditions for formation of thaumasite are that the

1 foundation was placed in soils that had acidic waters in
2 them and also had -- it was cooler temperatures more in the
3 15 centigrade range, and they're finding that these
4 foundations are basically losing their strength and
5 decomposing.

6 Q So once again associated with acidic water?

7 A Yes.

8 Q And once again in cement rather than the backfill we'll be
9 using in this mine?

10 A I'm not clear what you mean by that. My acidic -- my
11 discussion --

12 Q Well, the cement -- these papers have to do with cement as
13 opposed to the CRF we intend to use in this mine.

14 A Oh, I see. You're asking --

15 Q What Ms. Lindsey just asked you about.

16 A Okay. The -- yes. Technically the question is, yes. My
17 answer would be yes.

18 Q Now, it's true, is it not, Dr. Vitton, that many bridges
19 around this country have pillars that go down into the water
20 that are composed of cement or concrete?

21 A Yes.

22 Q Can you tell me, Dr. Vitton, where are you have ever done a
23 scaled span analysis similar to that which was done by
24 Golder and presented for this mine?

25 A In other -- in cases other than the Eagle project?

1 Q In any -- yes -- other mines.

2 A I used it when I looked at the spans at the gypsum mines in
3 the Grand Rapids area, specifically the Kentwood mine.

4 Q These were the post-collapse investigations I think you
5 talked about, or just post-mining, weren't they?

6 A Yes. The Kentwood mine shut down in 2000, and they were
7 going to put a subdivision -- they were planning to build a
8 subdivision over that mine. And they wanted to look at the
9 stability of that mine, so we looked at where it fell on the
10 scaled span. We also looked at the Domtar Mine on the west
11 side of Grand Rapids which actually has collapsing and
12 sinkhole formations in that case. And then I recently
13 looked at it for the Michigamme Mine, in which -- which is
14 up in the hard ores of that Dr. Carter referred to. The
15 State of Michigan Department of Transportation wants to
16 reroute a highway through the abandoned iron mines that were
17 mined from 1872 up to 1905, and they're concerned about the
18 stability of those workings. And so, again, I looked at the
19 scale span method there as well as using C-pillar, the two
20 analyses used in the permit application.

21 Q Okay. On a number of your slides and during your testimony,
22 Dr. Vitton, you talked about at various times the factors of
23 safety both greater than one and factors of safety greater
24 than two. And I wanted to see if you had the same
25 understanding I do about the Golder reports and testimony

1 about their various calculations of factor of safety. And
2 first of all, my understanding is that where they reported a
3 factor of safety of greater than two, that that was meant to
4 indicate a crown pillar that could be self-supporting. Do
5 you have that same understanding?

6 A I agree with that.

7 Q And do you also understand as I do, sir, that where they
8 reported a factor of safety of between one and two that they
9 also indicated and included in their reports and testified
10 about it when they were here that they were also
11 recommending additional stability controls be used during
12 the mining?

13 A That's correct.

14 Q And that included the rock bolts and the Shock-Crete and
15 some of those things that we talked about earlier?

16 A That's correct.

17 Q And you're also aware, are you not, sir, that when they did
18 their various calculations and reported the various factors
19 of safety in their tables and so forth that they assumed in
20 all those scenarios that there would be no backfill?

21 A No, I don't -- state that question again. I'm confused
22 by --

23 Q Well, you know they calculated various factors of safety for
24 various spans of the mine, and they reported them in tables
25 in their reports; right?

1 A Yes.

2 Q They did not in any of those computations of factors of
3 safety take into account the use of backfill. Do you
4 understand that?

5 A No, I don't.

6 Q Okay. Is it your recollection that somehow the use of
7 backfill was included in their factor of safety
8 calculations?

9 A Yes. Their factors of safety, they're in Appendix C3, used
10 a specific span and a specific rock mass rating. And
11 specifically that span was ten meters.

12 Q Okay. So that's where they assume only one stope open at a
13 time and the rest will be backfilled?

14 A That's correct.

15 Q Okay. And then given that we understand that Golder was
16 recommending that for a crown pillar or a roof with a factor
17 of safety between one and two that additional stabilization
18 be added, and given that if we looked at your chart where
19 you recomputed RMR's and several of those numbers also have
20 factors of safety greater than one, you don't disagree, do
21 you, Dr. Vitton, that for roofs with a factor of safety
22 between one and two that they can be stabilized?

23 A Yes, I agree with that. It states -- and Dr. Carter states
24 that for areas, for example, where we do have low RMR's they
25 will have to do supporting just to maintain the ten meter

1 span. I agree with that, yes.

2 Q You referred in your testimony to a paper that was
3 referenced by Mr. Carter as something as a model that he
4 used on in one of the two, I believe, models that he did in
5 his latest report on the hydrological effects on the crown
6 pillar; do you recall that?

7 A Yes.

8 Q And you said that you had been asked to review that paper at
9 one time and had rejected it?

10 A There were two models he used. The second model that he
11 applied, the parallel plate model, I was familiar with
12 'cause the paper -- the model he used came from a paper that
13 I had reviewed. I'm not familiar with the first paper and
14 the first model that he used.

15 Q And as to the paper that you had reviewed and said you
16 rejected it, it was in fact published?

17 A The journal that I rejected it did not publish it. It was
18 later published in a different journal.

19 Q Doctor, Mr. Beauchamp and Dr. Carter also testified and you
20 indicated you reviewed their testimony?

21 A Yes.

22 Q They testified, and I assume that you read this and can
23 recall it, first of all, they explained why not all the RQD
24 data was used in the RMR reporting. And I assume you read
25 their reasons for that?

1 A Yes. I think -- yes.

2 Q That's all I'm looking for right now.

3 A Okay.

4 Q And I understand that you must apparently disagree with
5 their rationales, but I wanted to ask you if you also
6 understood from the testimony that when they computed the
7 predicted stability of the crown pillar they also did it
8 with the RQD data. Do you understand that?

9 A Yes. I understand what they did.

10 Q And they testified that, when they did those assessments,
11 that modeling, that all of the RQD data was utilized. Do
12 you understand that as well?

13 A Yes; yes.

14 Q So at least for that aspect of the modeling we don't have
15 this missing RQD data issue that you have raised?

16 A That's not correct in my mind in the sense that I do not
17 understand how they got their RQD datas in any of those
18 zones in which it's highly fractured that were identified as
19 the eight boreholes with discrete features. There's no
20 markings on many of those boxes of core. So I do -- I did
21 question in my testimony how some of the RQD's, especially
22 in the areas with the discrete features were calculated.
23 But I do understand that they did look at the -- did
24 analysis of the RQD, because that's the only value of all
25 five of the RMR values that they have. All the others are

1 assumed.

2 Q All right. And then your point on the cores, you're talking
3 about the photographs that you had to look at; right?

4 A That's correct.

5 Q And you're making an assumption based on those photographs,
6 as I understand it, that the core drillers, the team up at
7 the mine site that Mr. Ware educated us about and the
8 drillers did not properly mark those cores? Is that your
9 opinion?

10 A I can't say whether they were proper or not, but the
11 areas -- there are boxes that were not marked, so somebody
12 did not mark them.

13 Q From the photographs, that's the basis of your opinion?

14 A From the -- yes, from -- yes.

15 Q And you said you read Andrew Ware's testimony, did you not?

16 A Yes.

17 Q And did you read all the detail that he provided here about
18 how those cores were logged and the process they go through
19 and his review of the published protocol for doing that and
20 his characterization of the people and the training that was
21 involved?

22 A Yes.

23 Q And it is still your position that based on your looking at
24 those photographs that they did not do the job? Is that
25 your testimony?

1 A They did the job, but in portions they, in my opinion, did
2 not do the job properly.

3 Q One of your points in your concluding remarks and one you
4 talked about earlier was that -- and I'm not sure I
5 understand this. I wanted to ask you about it. You said
6 that no exploration drilling was conducted to specifically
7 collect and determine rock mass values; right?

8 A Yes.

9 Q You do understand that there were over a hundred holes
10 drilled out there; right?

11 A Yes. There was a hundred -- from my understanding, there
12 were 109 up through this past year and there's been
13 additional -- there's been more drilling since that time.

14 Q And you do know, I think, that there were at least some 26
15 holes specifically drilled through the crown pillar area?

16 A Yes.

17 Q And again, if you read Andrew Ware's testimony, you do
18 understand, don't you, that for all those cores and those --
19 that they painstakingly logged all of those cores, including
20 the rock mass values?

21 A No.

22 Q You don't?

23 A Well, they drilled those holes. They certainly put them in
24 the core boxes, but they did not calculate RMR values for
25 the discrete featured zones of eight of those holes that I

1 could tell. So I can't say that your question -- that I
2 could affirm that, your question.

3 Q Well, my point is, though, they did a lot of drilling and
4 they did a lot of characterization of the rock; true?

5 A When you say "a lot," that's a speculative term. And
6 this -- but what I'm -- what I will say is they drill 109
7 holes and they drilled those holes specifically as
8 exploration holes to determine the location and to delineate
9 the ore reserve. So the most important thing of the
10 drilling was to identify the orebody and, therefore, be able
11 to take those cores, analyze them, get the amount of the
12 value of those, how much ore we have there, the semi
13 massive, the massive, that's the information that was
14 primary for those 109 holes. In addition, they did collect
15 structural detailed data that would go into the RMR and
16 subsequently the -- I'm sorry -- the RQD and subsequently
17 the RMR. But that was secondary to the main purpose of
18 those 109 holes.

19 Q Well, if you have a hole that penetrates the crown pillar,
20 let's say, whether it's for exploration or whether it's
21 drilled specifically to determine rock mass values, and you
22 nevertheless collect all the data for the rock mass values
23 and the characteristics of the rock, what's the difference,
24 Dr. Vitton?

25 A The difference is is that when you say you drilled through

1 the crown pillar, you're still delineating the orebody.
2 You're not even sure where the crown pillar is until you
3 have the hole drilled. And so what I'm saying is the
4 primary purpose -- I'm not disagreeing in general with what
5 you're saying. What I am saying, there were no specific
6 holes that were drilled where you could have done, for
7 example, put a ProbeX down and measure the stiffness of the
8 rock for Dr. Carter's hydrologic model. That would not have
9 been a difficult thing to do. You had 109 boreholes. You
10 could have done many things in those boreholes that --

11 Q So is it your point that they should have collected some
12 different kind of data?

13 A Yeah, they could have. They certainly could have.

14 Q And is it your point that they should have?

15 A I think once they had -- once they had an orebody they knew
16 that was economically viable, that they were actually going
17 to be able to do additional drilling, that's -- they did
18 these in stages. That was the whole idea. They drilled
19 some holes, they found some ore. They need to do some
20 additional drilling. And the additional drilling was
21 specifically done to delineate the quality of the orebody
22 and delineate the features of the orebody subsequent to
23 the -- that could then be designed for a mine. My point is,
24 is simply that those were exploration holes, not holes to
25 delineate the rock mass structure specifically.

1 Q We had, again, Dr. Ware in here testified -- or Mr. Ware
2 testified at some length about the voluminous data that they
3 collected on the characteristics of the rock and those drill
4 holes. Dr. Vitton, did you review that testimony?

5 A Yes, I did review the testimony.

6 Q And we spent quite a lot of time with Mr. Ware talking about
7 the, again, voluminous data that they collected that was in
8 various tables, computerized data with various codes. We
9 had extensive discussion amongst counsel here about
10 Petitioners wanting to get various of that data and so
11 forth. And we introduced a lot of exhibits with that data.
12 And I guess one of my questions to you is, sir, in all those
13 holes and in all that data collected and logged by Mr. Ware
14 and the people who did that logging, how is it you're able
15 to identify and label these various holes as a, quote,
16 "exploration hole" versus a hole to help characterize the
17 conditions around the crown pillar and the characteristics
18 of the rock?

19 A The -- well, just based on what you said. The entire
20 drilling program was done by a geologist who delineate --
21 Mr. Ware, to delineate the orebody. Your point of a lot of
22 data -- and I agree, it's a tremendous amount of
23 information -- what was the quality to control on that Mr.
24 Ware did discuss points, how is it that they missed that
25 they put an eight centimeter scale that should have been a

1 ten? With all that, --

2 Q Well, your changing subjects on me.

3 A -- somebody should have noticed that.

4 Q You're changing subjects on me, Dr. Vitton. Now, I
5 understand your testimony on the eight centimeter and the
6 ten meter scale, and you presented that the first time you
7 were here, didn't you?

8 A That's correct.

9 Q We talked about that?

10 A That's correct.

11 Q And then you read Mr. Ware's testimony. He's the geologist
12 up there. He's the one that's actually up there doing that
13 work and supervising the crew that does that work, and you
14 read his testimony. And he said, "Absolutely, no. We used
15 a ten centimeter scale." And you still know better than
16 that based on your review of those photographs --

17 MR. WALLACE: Is there going to be a question
18 here? Excuse me. I'm objecting to this speech.

19 MR. LEWIS: It is a question. It is a question.

20 MR. WALLACE: Well, I've been looking at my watch.
21 When's the question coming?

22 MR. LEWIS: Well, you've got a fast watch,
23 Counsel. I had to suffer through a lot longer questions
24 than that, I can tell you.

25 Q My question is, Dr. Vitton, despite reading his testimony,

1 what he had to say, in the position that he's in up there
2 actually doing the work and supervising those people, you
3 still base your opinion on your looking at that photograph
4 with that eight centimeter scale on it?

5 A That's correct.

6 Q On your RMR opinions, Dr. Vitton, on one of your slides you
7 talked about, again, as you did the first time you were here
8 that you disagree with the moisture parameter used by Golder
9 in their RMR calculations; right?

10 A That's correct.

11 Q And I'm looking at your slide, and you indicate that -- and
12 you're talking about the RMR 76. That's the one Golder
13 used; right?

14 A That's correct.

15 Q Which, as I recall, a ten is what Golder used indicating dry
16 conditions; right?

17 A That's correct.

18 Q And you indicated here in your slide and in your testimony
19 that if we went to instead and assumed, quote, "or to some
20 water in the joints" is what you said instead of the dry
21 condition, that it would lower the RMR by six points under
22 the 76 scale; right?

23 A That's correct.

24 Q Mr. Beauchamp testified about that as well. You read that
25 testimony?

1 A Yes, I did.

2 Q And he said that the next notch down on the scale, so to
3 speak, was what I believe was called a damp condition; is
4 that correct?

5 A That's correct.

6 Q And that would lower the RMR by three points rather than six
7 points?

8 A I'd have to have the table in front of me. You've got the
9 76 which is -- you're correct -- it's ten points. The 89 is
10 15 points. And then the 89 has various stages of reduction
11 going from dry to moist. I believe the moist is in the 89,
12 not the 76.

13 Q So it's possible that your six reduction here that you
14 confused the 89 with the 76?

15 A The numerical value is correct. The terminology might not
16 be.

17 Q Well, Mr. Beauchamp testified that in fact if you went down
18 and the next notch on the scale of water on the RMR 76 that
19 it was called damp, and that would reduce the ten to a
20 seven. Did you read that testimony?

21 A That's -- yes; that's correct.

22 Q Okay. So do you agree or not agree or don't know about what
23 he said?

24 A Well, I agree with what he said.

25 Q Okay. I was a little confused too about this Palabora Mine,

1 Dr. Vitton. You kept referring to a crown pillar there, but
2 I guess it was the photographs that was confusing me. It
3 looked like a big pit in the earth. And on the one
4 photograph it showed apparently a slide that came down from
5 the top of the pit wall; --

6 A Yes.

7 Q -- right?

8 A Yes; yes.

9 Q Is that an open pit mine?

10 A We would call it, yes, a surface mine, open pit mine. They
11 had a vertical deposit similar to Eagle, but they used
12 surface mining methods to mine it. But it was getting so
13 deep that they had to mine out so much non-ore or waste rock
14 that they decided to go mine down -- mine next to it; go
15 down, come underneath it and mine upward to get the ore
16 zone.

17 Q Okay. So it was supposed to cave at some point?

18 A They were planning -- they were attempting to use a caving
19 method that Dr. Carter used in the -- that discussed in the
20 Athens Mine.

21 Q You read the Golder report and probably reviewed Mr.
22 Beauchamp's testimony about the unraveling analysis he did?

23 A Yes.

24 Q And he used -- I'm trying to find it. I think he used a
25 couple different models to do that analysis, Dr. Vitton. Do

1 you recall that?

2 A Yes.

3 Q I don't think I heard you present any results of any
4 modeling analysis that you performed on the unraveling
5 potential, did I?

6 A I did not look at the unraveling potential.

7 Q And the unraveling, as I understand it, is where let's say
8 we did have a gap between the top of the backfill at the end
9 of mining and what we've been calling the crown pillar. If
10 there was a gap in there, if the rock started falling out,
11 that's in general what we're talking about as unraveling?

12 A That's correct; that's correct; yes.

13 Q And it's been your position that in fact the backfill will
14 settle so much that it would allow this unraveling to happen
15 due to a void between the top of the backfill and the bottom
16 of the crown pillar?

17 A Yes. That's one of the mechanisms that was discussed, the
18 unraveling. And, yes, it would unravel and fill up the
19 void.

20 Q So it would be of some relevance, then, to do that analysis
21 and predict how much space that unraveling would take up
22 and, therefore, how much of a void one would have to have
23 before it could possibly be expressed at the surface?

24 A That's correct; that's correct.

25 Q It was a little unclear too, Dr. Vitton, in your testimony

1 as to whether you were taking the position that Golder had
2 ignored these so-called structures in their crown pillar
3 analysis. Is that your understanding?

4 A I stated that they did not include them in the RMR
5 calculations. I didn't state that they didn't consider
6 them.

7 Q You understand they did consider them in their crown pillar
8 stability analysis, do you not?

9 A They discussed them. I don't see in the -- in their
10 analysis -- which analysis are you referring to? C1 or C2,
11 Appendix C2, C3?

12 Q Well, I'm looking at slide 38 of Mr. Beauchamp's
13 presentation, Dr. Vitton.

14 A I can't remember which one that is.

15 Q And he's talking about the crown pillar major structure
16 assessment. He says 40 zones were identified in 22 of the
17 26 crown pillar boreholes. Were you aware of that?

18 A Yes, I am.

19 MR. LEWIS: And then can we show Mr. Beauchamp's
20 slide? I believe it's 43. Let's go back two slides,
21 please.

22 Q That's the slide I referred to earlier, Dr. Vitton, where he
23 says 40 zones were identified. Do you see that?

24 A Yes.

25 Q You probably reviewed that testimony as well, did you not?

1 A I did.

2 Q The next slide, if we could look at that please, those are
3 the eight boreholes requested by the DNR. And you
4 understand, do you not, from the testimony that those were
5 in fact of the 40 zones that Golder identified in the 26
6 crown pillar boreholes that those were the zones of the
7 greatest dimensions, that being greater than one meter?

8 A Yes.

9 Q And those were the holes that you got to review; right?

10 A Yes.

11 MR. LEWIS: And if we could go to the next slide,
12 please?

13 A I got to review the pictures of those holes.

14 Q The pictures. Thank you. Yes.

15 A We requested the drilling information and driller's logs,
16 but were not --

17 Q I understand; I understand, Dr. Vitton. We've heard that
18 many times.

19 A Sorry.

20 Q Now, as to these structure zones identified as gouged,
21 sheared or broken that we looked at earlier, Mr. Beauchamp
22 also testified about what they did with this information and
23 how they looked at it. And you reviewed that testimony as
24 well?

25 A Yes, I did.

1 Q Did you have a chance to look at Mr. Beauchamp's slides in
2 preparation for your testimony here today?

3 A Yes.

4 Q So you've seen this slide before?

5 A Yes, I have. This is in the permit. This was the one
6 that's virtually impossible to see.

7 Q All right. Well, you understand now, do you not, that Mr.
8 Beauchamp testified that they identified these zones of
9 structure, and they did some spatial orienting of these
10 zones and spaced throughout the crown pillar and on the --
11 and going through the crown pillar?

12 A Yes.

13 Q And if we go to the next slide, Dr. Vitton, you're aware,
14 are you not, that they did in fact analyze all these
15 so-called structures that they identified in these 26
16 boreholes through and outside of the crown pillar and came
17 up with the conclusions represented here?

18 A That's what they presented, yes.

19 Q That's what they presented.

20 A I can't -- they did.

21 Q And they observed, among other things, that there was no
22 alignment of the zones observed; right?

23 A That's what they state.

24 Q And they conservatively state, do they not, "Nevertheless,
25 the potential presence of any structure should be further

1 determined as part of the planned underground drilling
2 program"?

3 A Yes, that's what they state.

4 Q You don't have any disagreement with that, do you, Dr.
5 Vitton?

6 A Not that they -- no; no, I don't. They stated it. That's
7 correct.

8 MR. LEWIS: That's all I have.

9 MR. REICHEL: Dr. Vitton, my name, again, is Bob
10 Reichel. I represent the DEQ. I just have a few questions
11 I want to ask you about your testimony earlier today on
12 direct exam.

13 CROSS-EXAMINATION

14 BY MR. REICHEL:

15 Q During your testimony, you referred to a substance called
16 thaumasite. Do you recall that?

17 A That's correct.

18 Q And I believe your slides, slides 24 and 25, contain some
19 references to two articles that talked about thaumasite
20 formation in concrete. Do you recall that?

21 A That's correct.

22 Q I just want to go over those. The first one that appears,
23 slide -- do you have your slides there, or do you --

24 A I have them in front of me.

25 Q Okay. Can you turn to 24 rather just to save time? Do you

1 have it, sir?

2 A Yes; yes. Sorry.

3 Q Okay. Slide 24 you referred to a paper presented at a
4 meeting that occurred in 1965; is that correct?

5 A That's correct.

6 Q And so presumably this document was published sometime at or
7 near 1965; is that correct?

8 A Yes. I have the date January 11 and 15th, 1965.

9 Q Okay. And turning to 25, you refer there to another article
10 that talks about the occurrences of thaumasite in laboratory
11 and field concrete. And the date on that document was
12 published was 2003; is that correct?

13 A That's correct.

14 Q Were you aware of the existence of these documents when you
15 first testified in this case several weeks ago, whenever
16 that was?

17 A Well, no.

18 Q I'm sorry.

19 A When I --

20 Q You recall, sir, you testified several weeks ago?

21 A Yes.

22 Q You recall that as a part of the Petitioner's case in chief?

23 A Yes.

24 Q Okay. I'm not trying to confuse you. Okay. The first time
25 you testified as --

1 A In May.

2 Q -- a witness -- in May -- thank you -- were you aware of the
3 existence of these documents in May of this year?

4 A Yes, I was.

5 Q Perhaps my memory is mistaken, but I don't recall you
6 testified about either of these references at that time; is
7 that correct?

8 A At that time, no. I was --

9 Q You did not, did you, sir?

10 A I did not. Yes.

11 MR. REICHEL: I have nothing further. Thank you.

12 JUDGE PATTERSON: Redirect?

13 MS. HALLEY: Yes.

14 REDIRECT EXAMINATION

15 BY MS. HALLEY:

16 Q Dr. Vitton, how many types of crown pillar failure are
17 there? Can you name some? Well, Mr. Lewis talked about
18 unraveling. That's one type?

19 A That's one technique would be unraveling. The other would
20 be a plug-type failure.

21 Q Okay. Are there others?

22 A Those would be the two basic failure mechanisms, but there's
23 many combinations. And there's an issue that Dr. Carter
24 talked about in terms of the stability of the side walls
25 moving. It's a complex failure mechanisms. But the two

1 that are generally considered that are discussed in the
2 permit are unraveling and the plug-type failure.

3 Q Now, did Kennecott's application analyze I likelihood of a
4 plug-type failure?

5 A They used the C-pillar, the second method discussed in the
6 permit. And Appendix C2 has the C-pillar analysis in it.
7 And I showed the example with the 27 meter thick crown
8 pillar. But they relied on the scale span method for their
9 analysis. So they looked at it. You saw the -- my one
10 slide, figure 29, I believe, which showed the higher
11 probability of failure. But that would have been a plug
12 failure analysis.

13 Q Did they look at regional occurrences of plug failures in
14 order to assess the likelihood of a plug failure at Eagle in
15 the application?

16 A No.

17 MS. HALLEY: Okay. I don't have any more
18 questions, Dr. Vitton, but I think Mr. Wallace has one or
19 two. Thank you.

20 REDIRECT EXAMINATION

21 BY MR. WALLACE:

22 Q Dr. Vitton, I was a little bit confused by the questions and
23 the answers about Palabora Mine Mr. Lewis asked you. You
24 used the term actually earlier, or Mr. Lewis did, whether a
25 crown pillar failure might or might not be expressed to the

1 surface; correct?

2 A Yes.

3 Q Okay. And what does that mean "expressed to the surface"?

4 A Mr. Lewis was discussing the -- Mr. Beauchamp's analysis of
5 what's called unraveling. And so if the -- if a void forms
6 below the crown pillar, one mechanism is that chunks of --
7 little chunks of rocks can fall out and start fall down.
8 And as they break off, they fill -- start filling the void
9 up. And then it's a question of whether it's going to work
10 its way all the way to the surface before -- in other words,
11 is there a big enough void there such that when the rock
12 starts falling that you still maintain a void and that will
13 work its way right to the surface and that will be an
14 expression of the -- making its way to the surface.

15 Q Okay. In this case, the surface being the floor of the
16 Salmon Trout River?

17 A Yes. That would -- yes. The analogy of the Palabora Mine
18 would be that would have been the Salmon Trout River.

19 Q Okay. The Palabora Mine, the failure of the crown pillar
20 was expressed to the surface; correct?

21 A Yes. That was the -- yes. That worked all the way up.

22 Q Okay. And what confused me was it sounded like he asked you
23 a question as to whether it was suppose to cave in. Now,
24 the mining method was block caving; is that right?

25 A Yes.

1 Q Okay. But does that mean that the crown pillar was supposed
2 to fail at Rio Tinto's mine at Palabora?

3 A It depends on how you define "failure." The plan at that
4 mine was that it would be controlled; that you would allow
5 it to fail gradually and take the ore out, not fail all at
6 one time, which is what it did. That's not -- it failed
7 over time, but basically the water in rushing -- it failed
8 because of the in -- part of the reason was the in rushing
9 water caused it to fail all the way up within two years,
10 uncontrolled failure.

11 Q It wasn't designed by Rio Tinto to fail that way, but it
12 did?

13 A Yes; that's correct.

14 MR. WALLACE: Thank you. I have nothing further.

15 MR. LEWIS: Nor do I.

16 MR. REICHEL: Nothing further.

17 JUDGE PATTERSON: Thank you. You're done.

18 MR. HAYNES: Your Honor, we have to do a line
19 change for our next witness. But I notice it's 20 to 5:00,
20 and I will take at least an hour with the witness. So I
21 wonder if it would be appropriate to start tomorrow.

22 JUDGE PATTERSON: Probably.

23 MR. HAYNES: It's at your pleasure.

24 JUDGE PATTERSON: Refresh my memory. How many
25 more witnesses do we have?

1 MR. HAYNES: We have three.

2 MR. LEWIS: For this week.

3 JUDGE PATTERSON: This will be the third.

4 MR. HAYNES: Total five. The next one -- we have
5 three more to go.

6 JUDGE PATTERSON: Yeah. Okay. And you were
7 thinking if you got three in today you could finish
8 tomorrow?

9 MR. HAYNES: That was our hope. It's possible
10 that we will finish tomorrow even with the three tomorrow.

11 JUDGE PATTERSON: I'd be grateful if we could
12 finish before Thursday. That's looking likely -- right? --

13 MR. HAYNES: Oh, yes.

14 JUDGE PATTERSON: -- under any scenario?

15 MR. HAYNES: I think under any scenario that's --
16 well, depending on Mr. Lewis' cross-examination.

17 MR. LEWIS: Well, you know, if we have to take
18 mine versus yours, I think we're in good shape.

19 MR. WALLACE: Well, then, we'll do it.

20 JUDGE PATTERSON: Why don't we start tomorrow,
21 then, if we're --

22 MR. WALLACE: Then after that we're coming back
23 the 24th for the last two witnesses, then; is that --

24 JUDGE PATTERSON: Right. Can we get them both
25 done on the 24th?

1 MR. WALLACE: I believe we can, yeah.

2 MR. EGGAN: Judge, there was one thing that I was
3 hoping that we could discuss today, and that is post-hearing
4 briefing. Have you given any thought to post-hearing
5 briefing and what you're looking for and time periods?

6 JUDGE PATTERSON: No.

7 MR. EGGAN: Well, we would propose findings of
8 fact and conclusions of law.

9 JUDGE PATTERSON: I would encourage that.

10 MR. EGGAN: And we will certainly do that.

11 JUDGE PATTERSON: As far as a time frame, I'll go
12 along with whatever you can agree to among yourselves.
13 You're the ones that have to do it, not me.

14 MR. EGGAN: Well, we are prepared to request 60
15 days.

16 JUDGE PATTERSON: Okay. That's fine.

17 MR. LEWIS: We're prepared to request 30 days.

18 MR. EGGAN: So that would be a total of 90?

19 JUDGE PATTERSON: Do we hear 45? See if you can
20 agree to something. If not, I'll --

21 MR. LEWIS: We will.

22 JUDGE PATTERSON: I know it's going to take some
23 time.

24 MR. LEWIS: We're also going to suggest that that
25 not be delayed pending those last few witnesses on the 24th,

1 whatever the time frame is, that those could be supplemented
2 thereafter. But when we get a briefing schedule in put in
3 place, in other words, we'd like it to start running from
4 the end of the testimony this week.

5 MR. EGGAN: From the end of the testimony this
6 week?

7 MR. LEWIS: Yeah, with the idea both can
8 supplement later as to those last few witnesses then as
9 necessary, you know, or won't have to file a supplemental,
10 but --

11 MR. EGGAN: Understood. I understand what you're
12 saying.

13 MR. LEWIS: Yeah.

14 MR. EGGAN: Okay. Well, maybe we can talk about
15 that.

16 JUDGE PATTERSON: Okay. Talk about that.

17 MR. LEWIS: Yeah; yeah. All right.

18 JUDGE PATTERSON: See if you can work it out.

19 (Proceedings adjourned at 4:44 p.m.)

20
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